



DHP12G0265

WP12系列柴油机零件图册

WP12 SERIES DIESEL PARTS CATALOGUE



潍柴动力股份有限公司
WEICHAI POWER CO., LTD.

前言

为使WP12系列发动机在使用、维护等工作上的方便，特汇编本图册，以供我方与用户在使用中查阅参考。

该图册基本上按组绘出了各个零件的装配关系。图序号、件号、数量、中文名称、英文名称等列于明细表栏内。图册包含发动机详细的装机明细，其中部分零件为不可销售配件，如欲了解配件销售事宜可咨询潍柴动力股份有限公司。

随着技术和生产的不断发展，发动机的变型将增多，故本图册的内容将有所更新。变化不再另行通知，特请用户注意。本产品的售后服务统一授权潍柴动力股份有限公司执行，用户可通过www.weichai.com网站访问获取相关产品信息。

FOREWORD

This illustrated parts manual is specially prepared for customers to facilitate the use of WP12 series engine in operation and tenance.

The illustrations are grouped under the heading of each assembly and numbered individually. Part.

No., Quantity, Model, English designation, Chinese designation and so on are written in the parts list. The parts catalogue include detailed assembling parts list of engine, some parts can not be sold, if you want to know selling part matters, please ask Weichai Power Co., Ltd.

With the development of technology and production, the versions of the engine will be increased, so the catalogue will be revised. Please pay attention to our revised edition. After service of this product is authorized to Weichai Power Co., Ltd, Consumers can acquire information of this product through www.weichai.com.

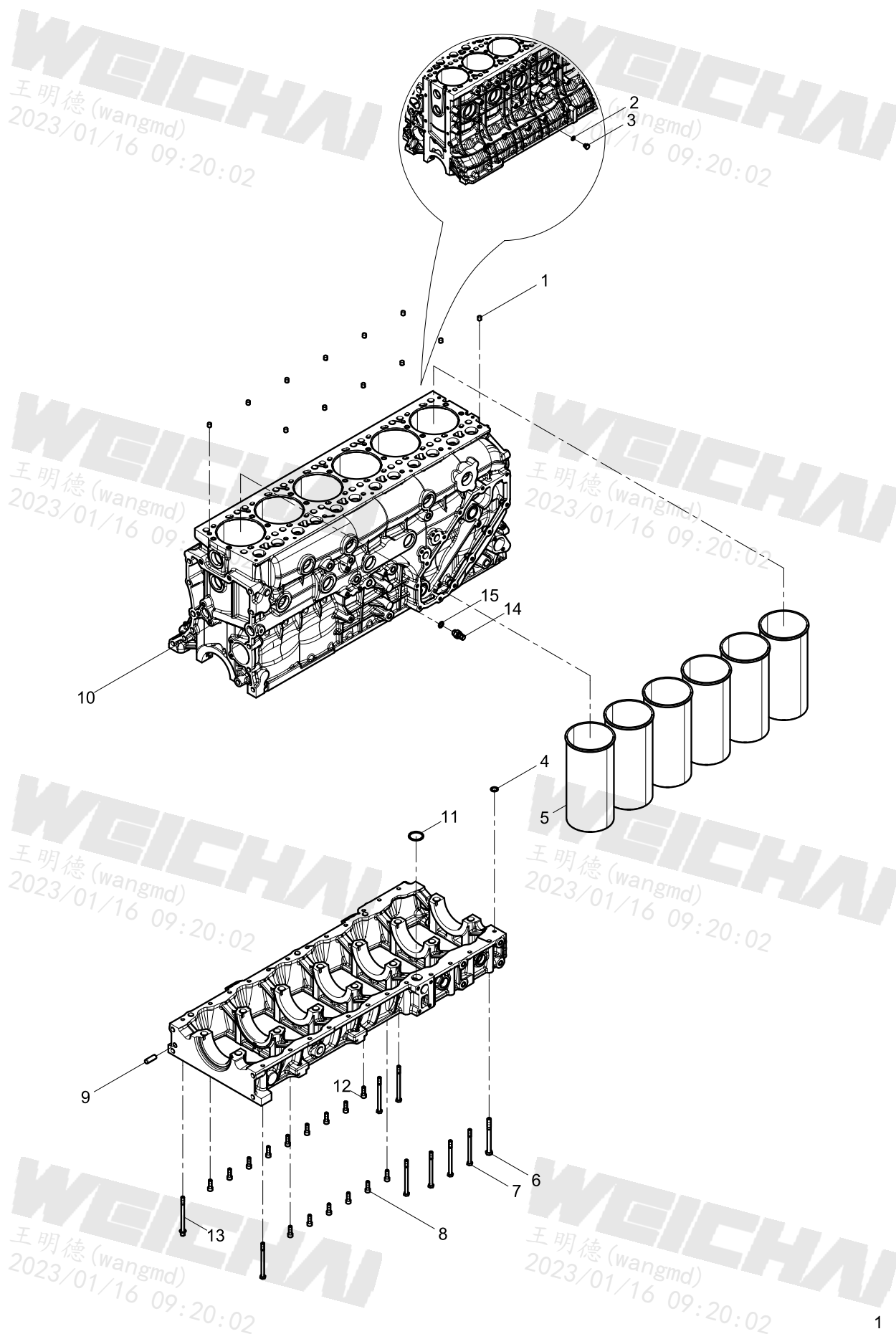
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机体结合组(Engine Block Group)





机体结合组(Engine Block Group)

[illegible]

机体总成(crankcase assembly)

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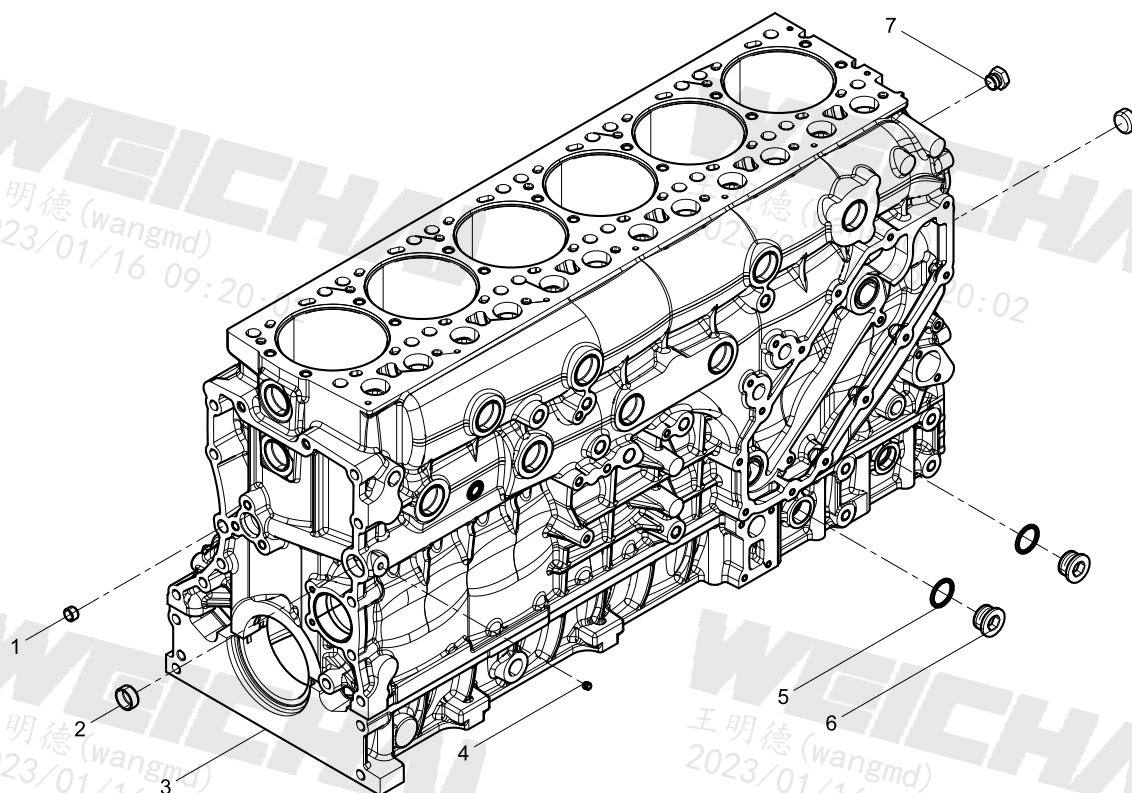
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机体总成(crankcase assembly)

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机体预装配(crankcase pre-assembly)

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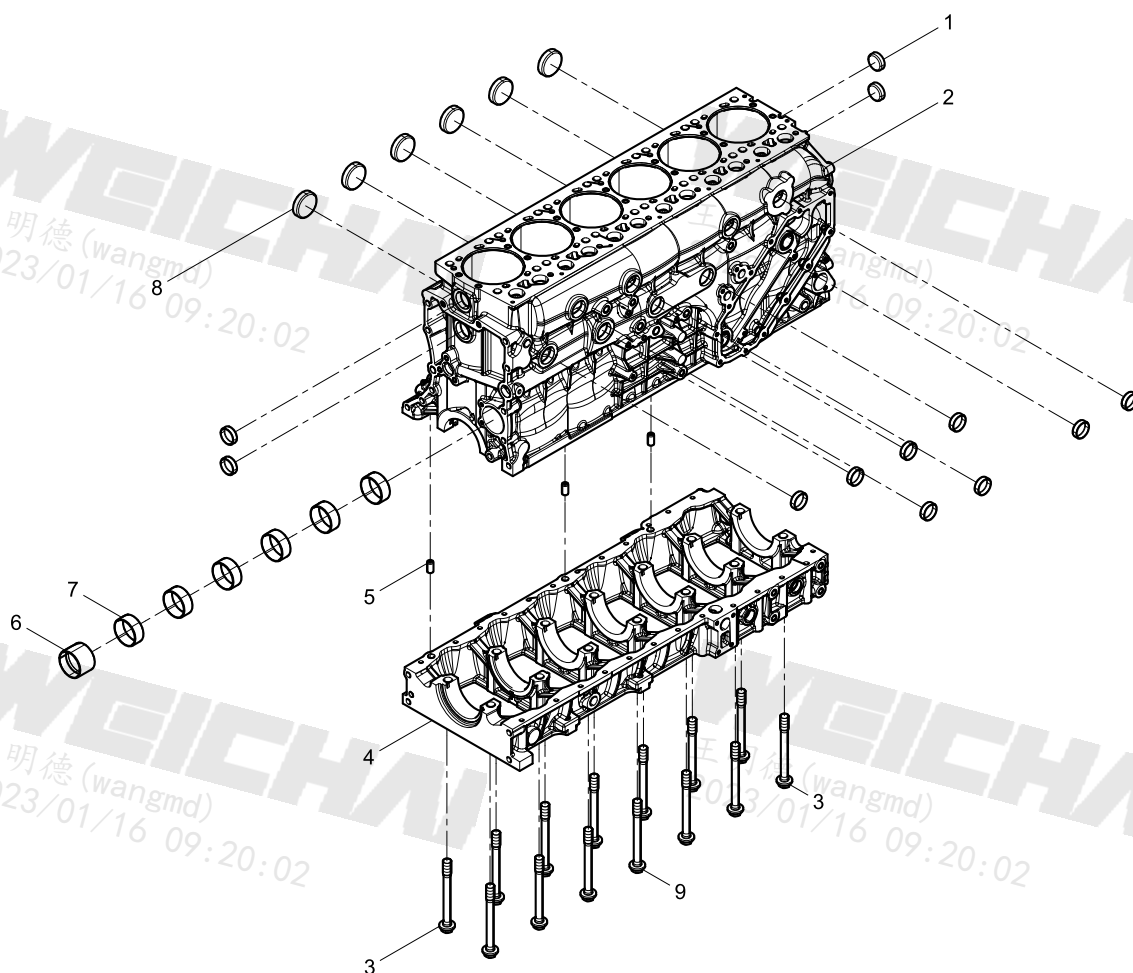
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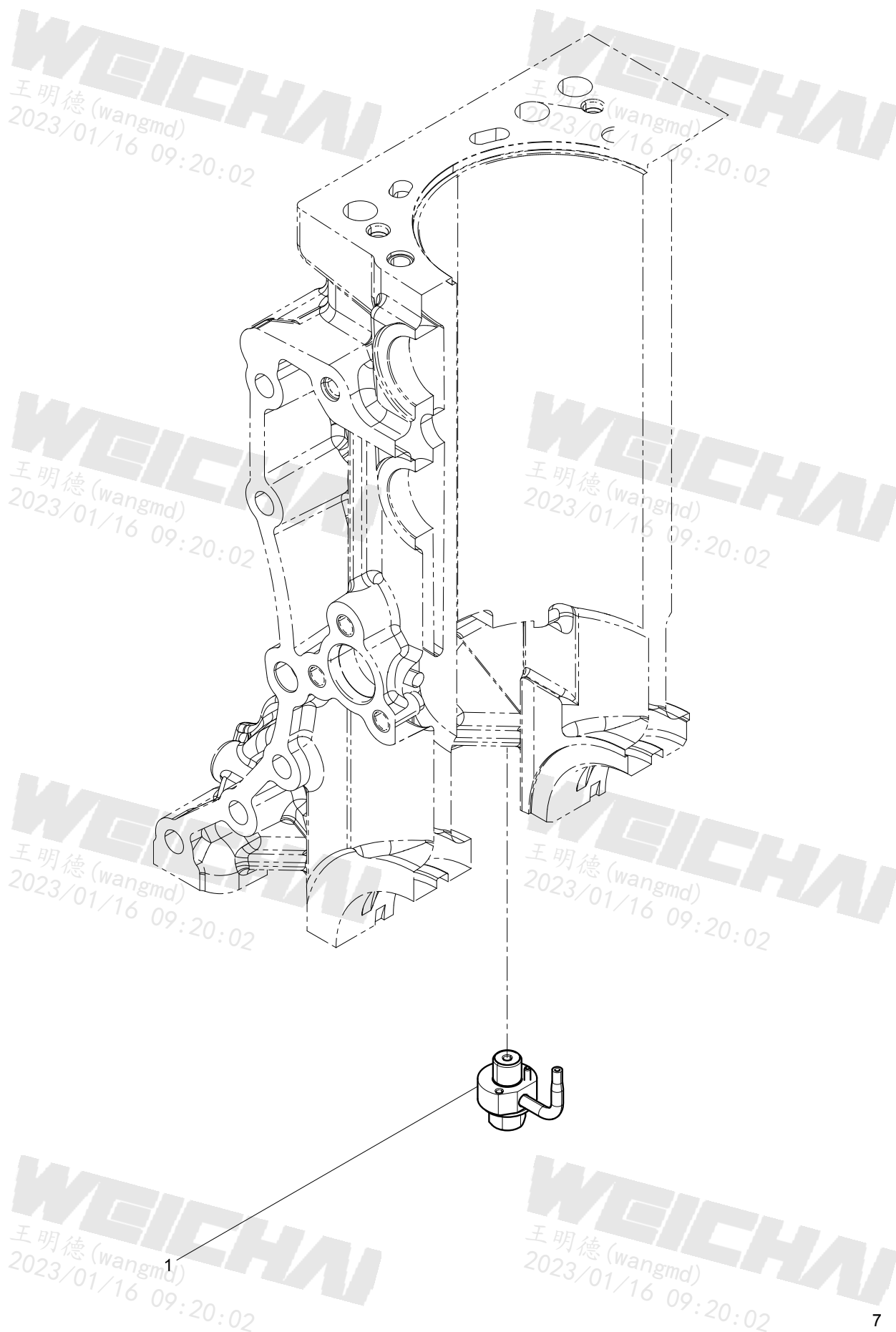




机体预装配(crankcase pre-assembly)

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喷嘴结合组(Spray Nozzle Group)

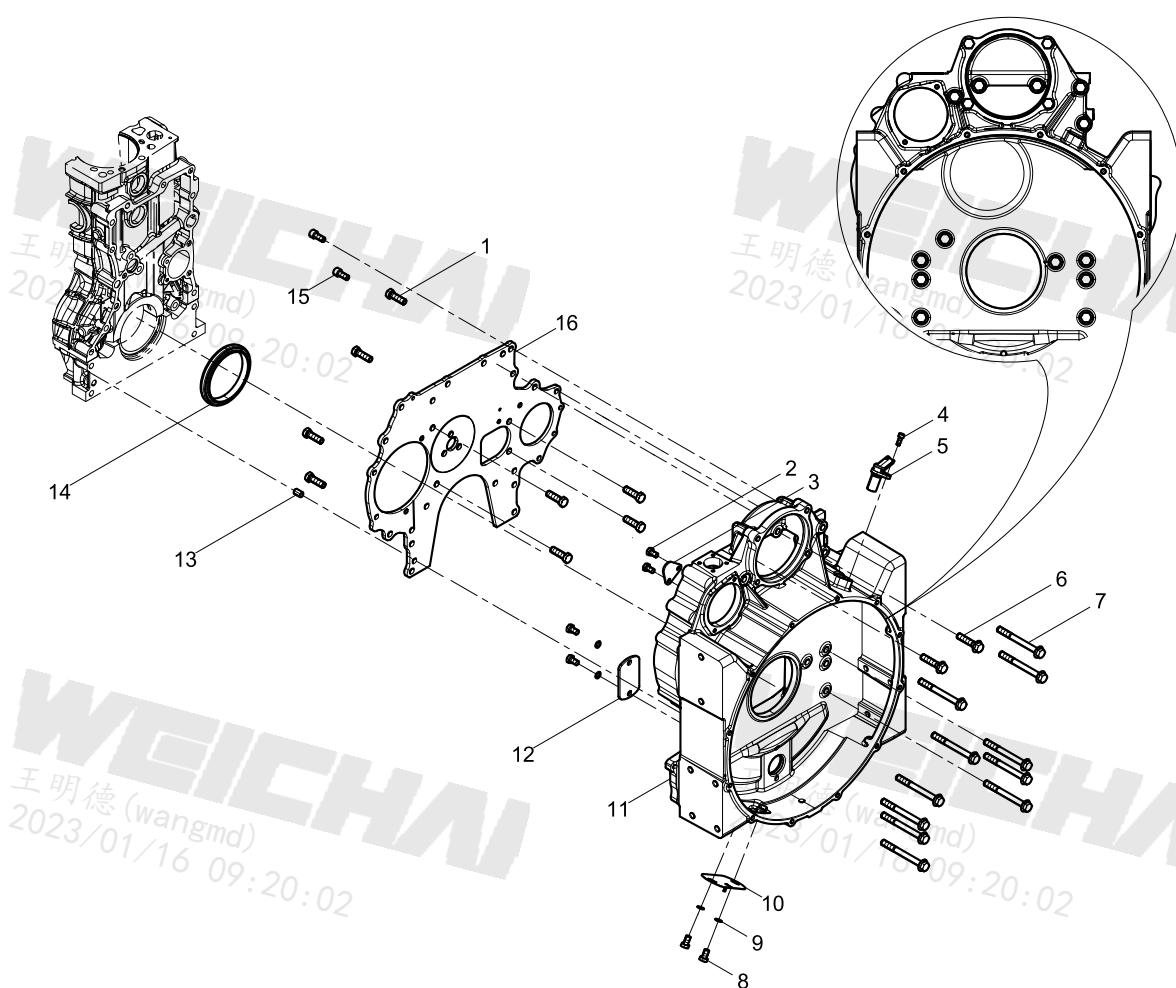


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飞轮壳结合组(Flywheel Housing Group)

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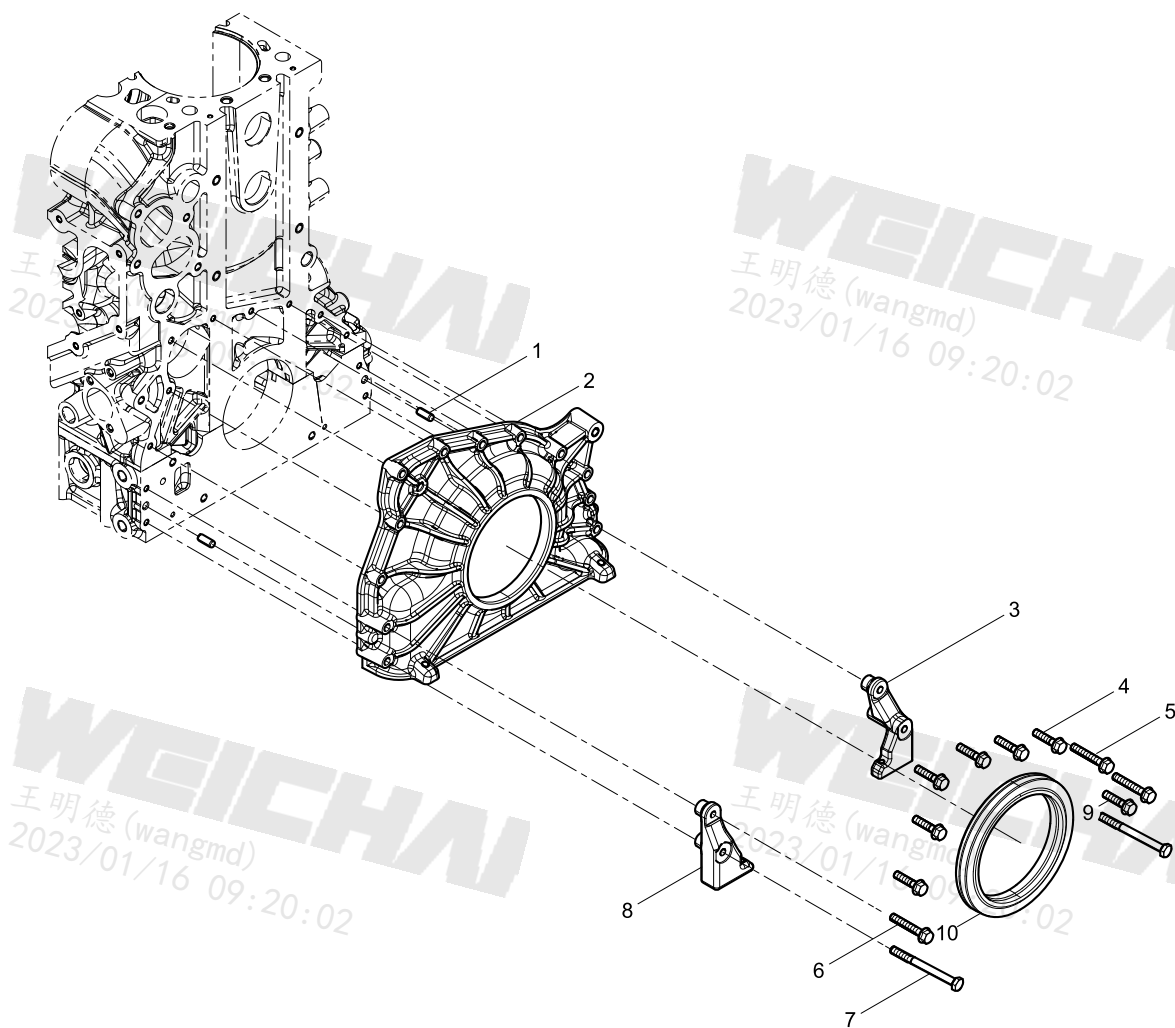
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飞轮壳结合组(Flywheel Housing Group)

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前端盖结合组(Front End Cover Group)

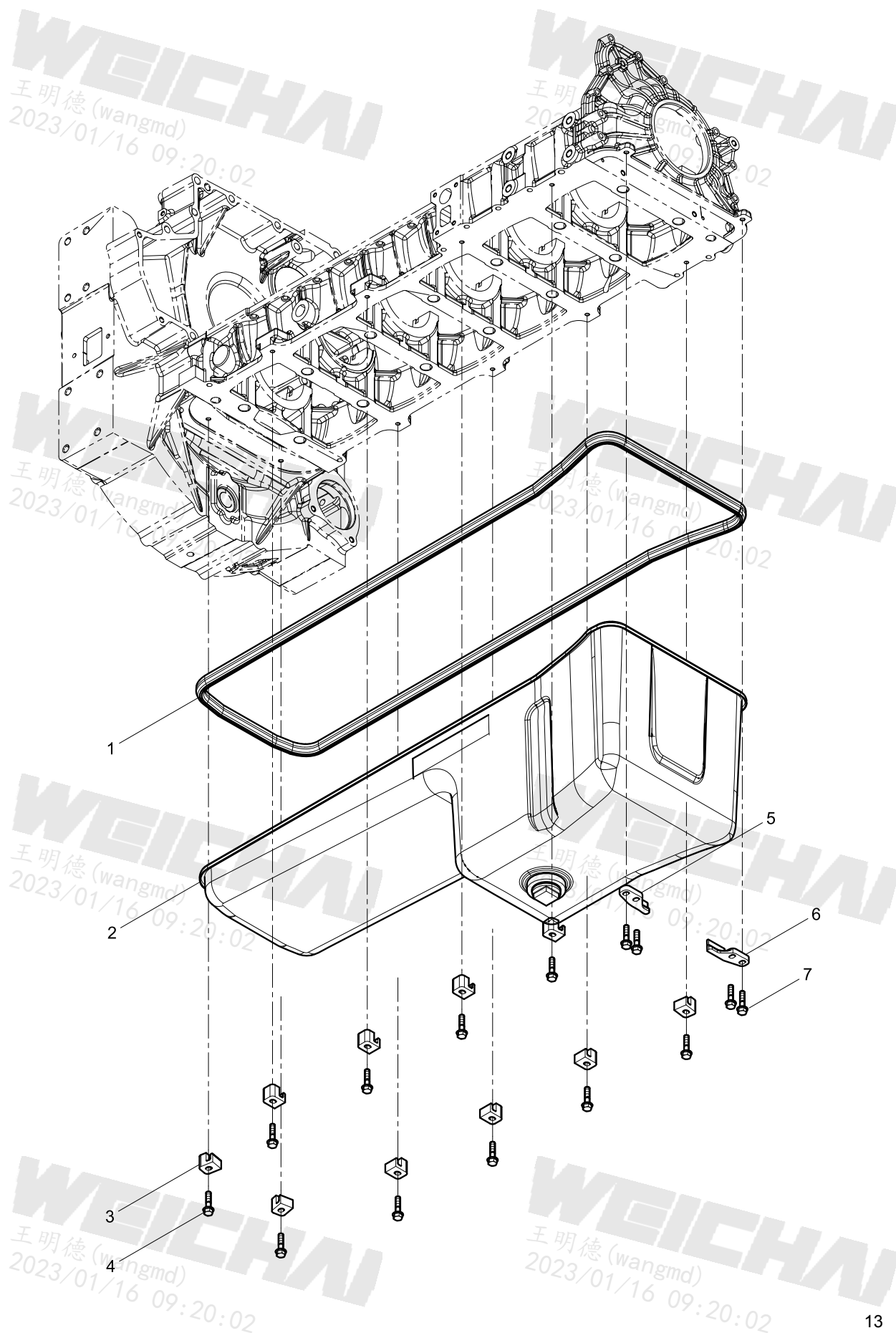




前端盖结合组(Front End Cover Group)

[illegible]

油底壳结合组(Oil Pan Group)





油底壳结合组(Oil Pan Group)

[illegible]

油底壳总成(Oil Pan Assembly)

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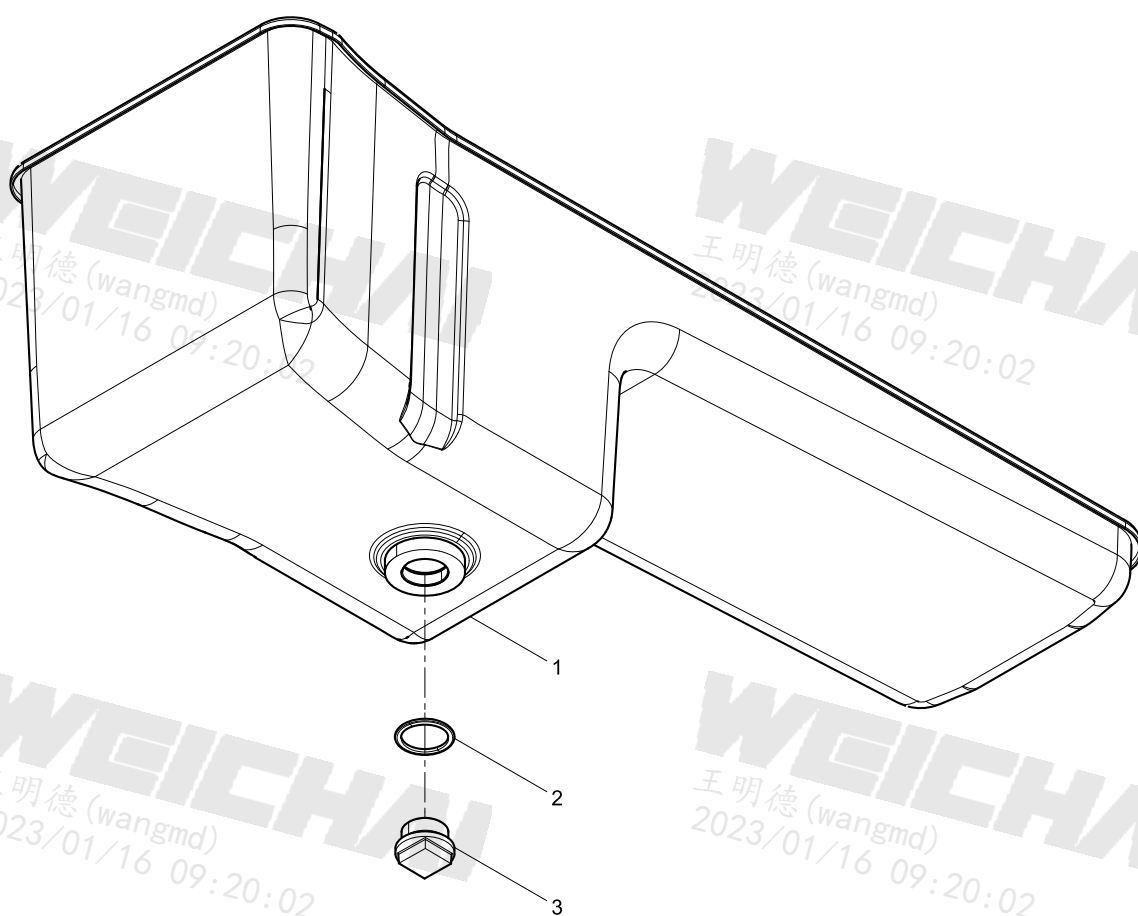
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油底壳总成(Oil Pan Assembly)

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曲轴结合组(Crankshaft Group)

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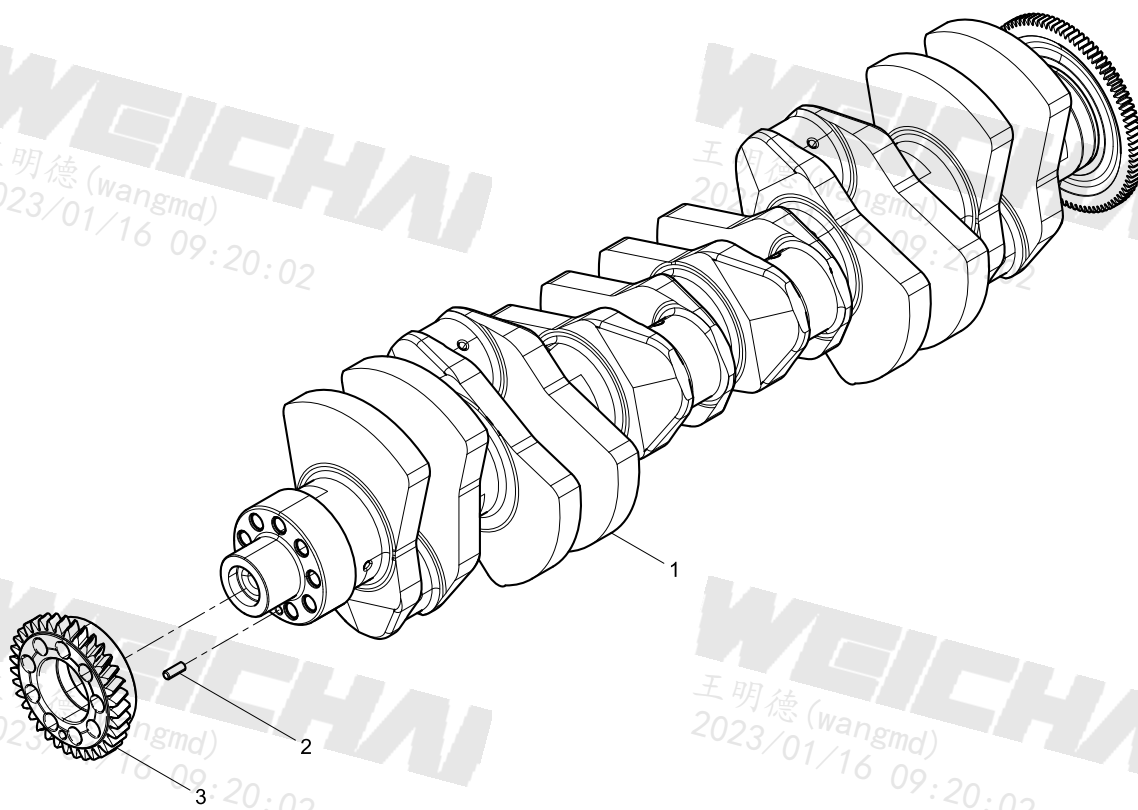
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曲轴结合组(Crankshaft Group)

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曲轴总成(Crankshaft Assembly)

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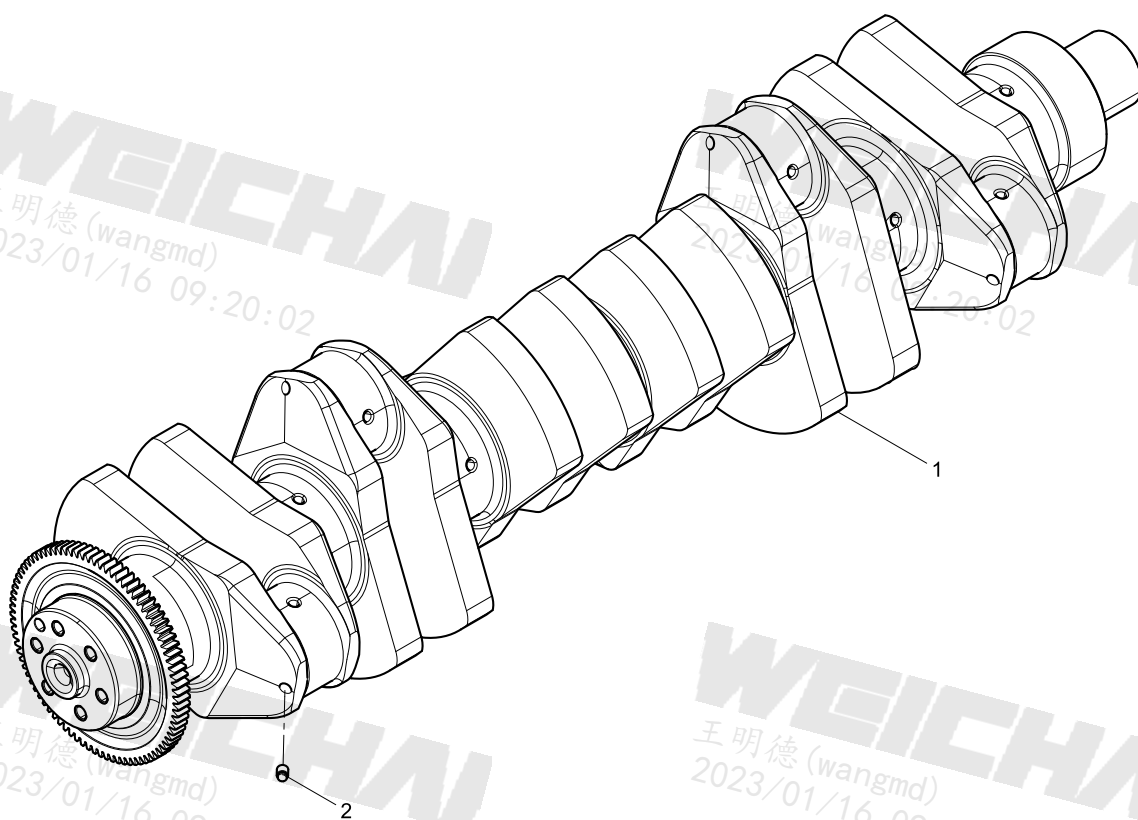
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曲轴总成(Crankshaft Assembly)

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曲轴分总成(Crankshaft Subassembly)

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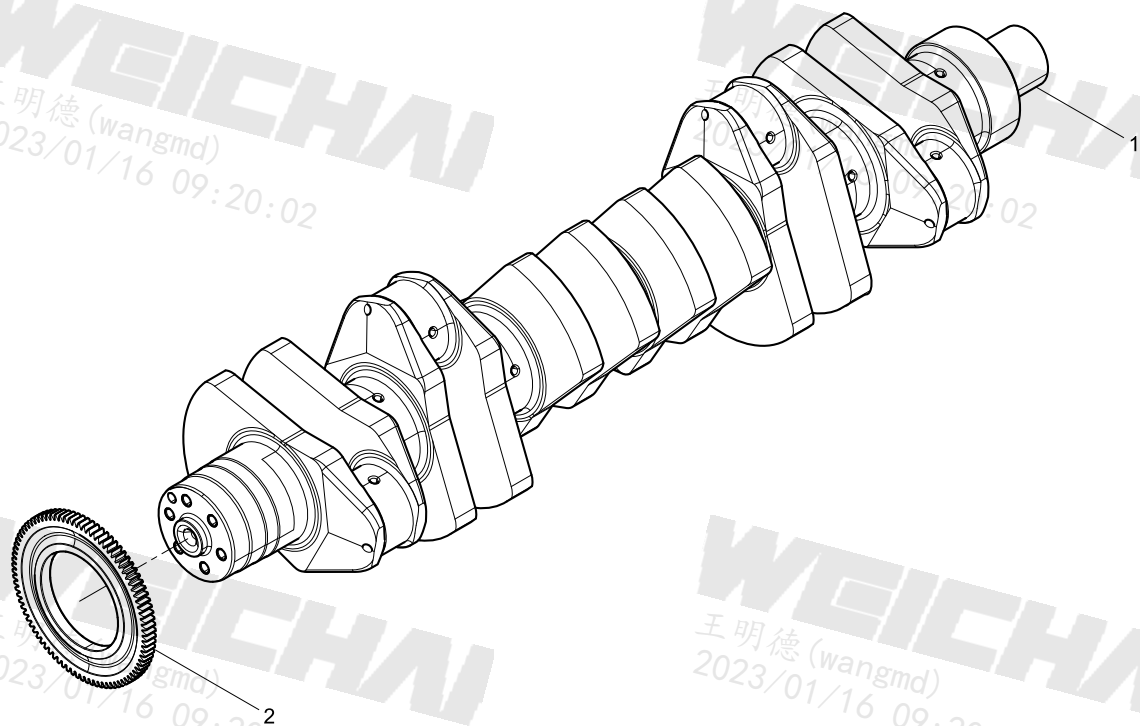
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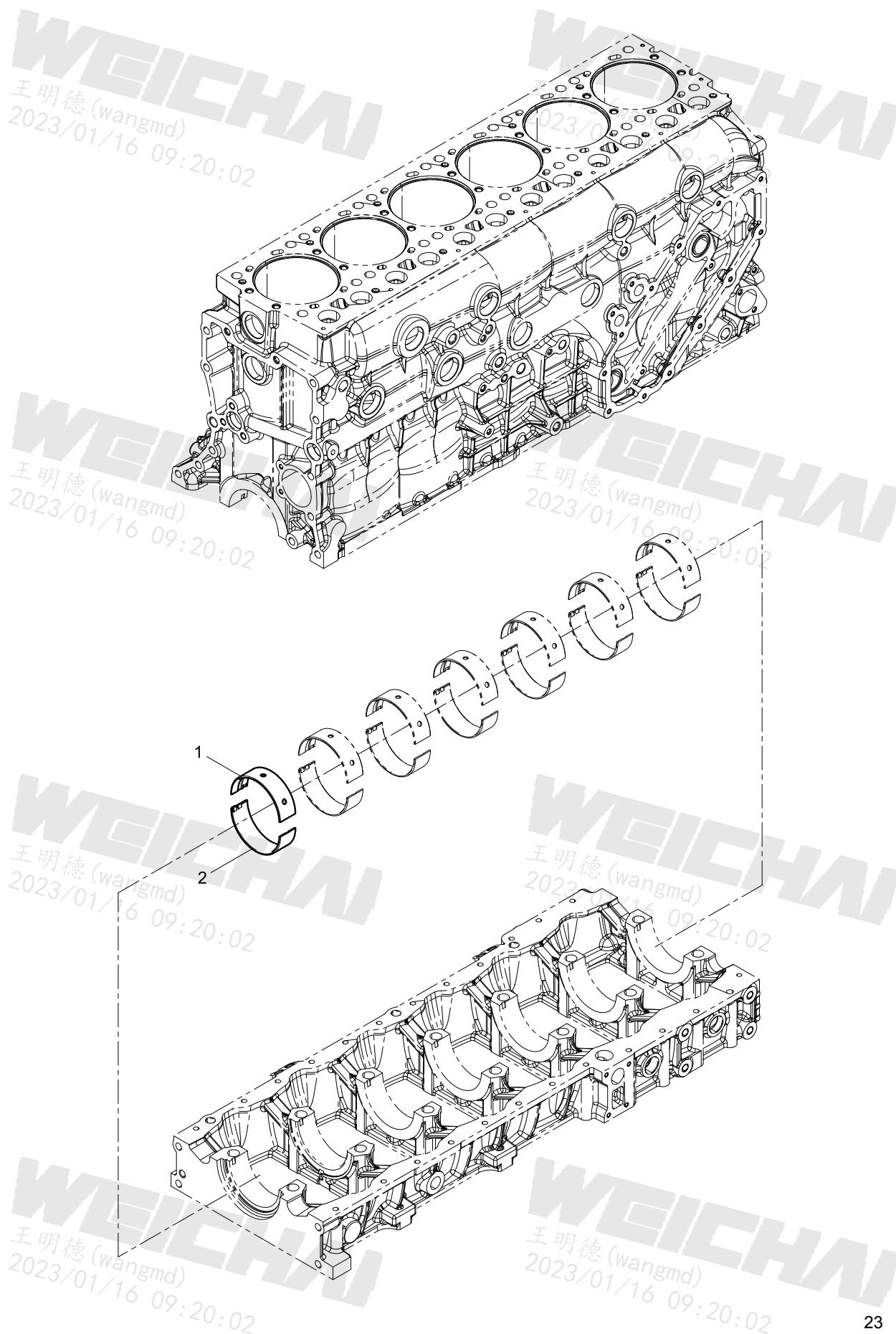




曲轴分总成(Crankshaft Subassembly)

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主轴瓦结合组(Main Bearing Group)

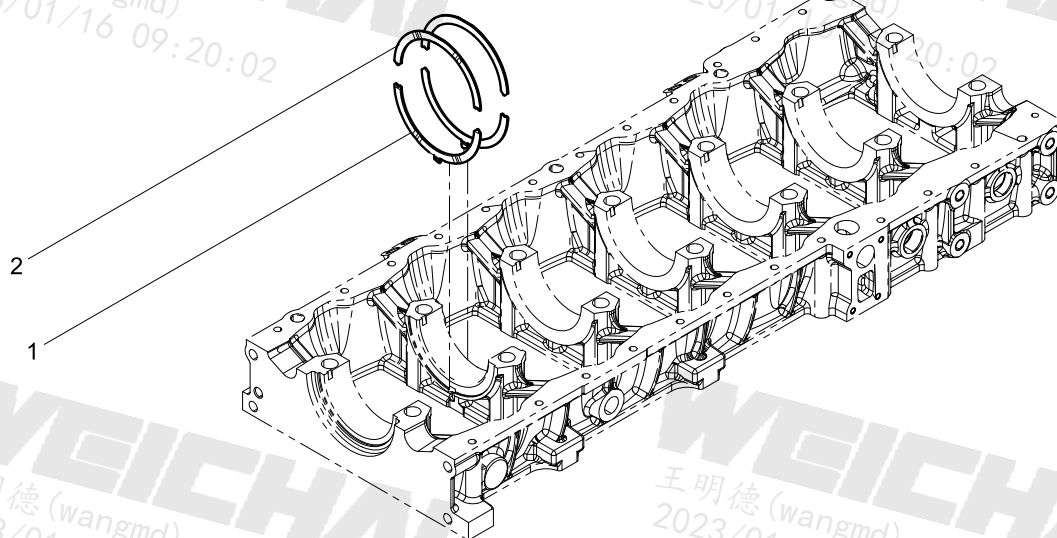
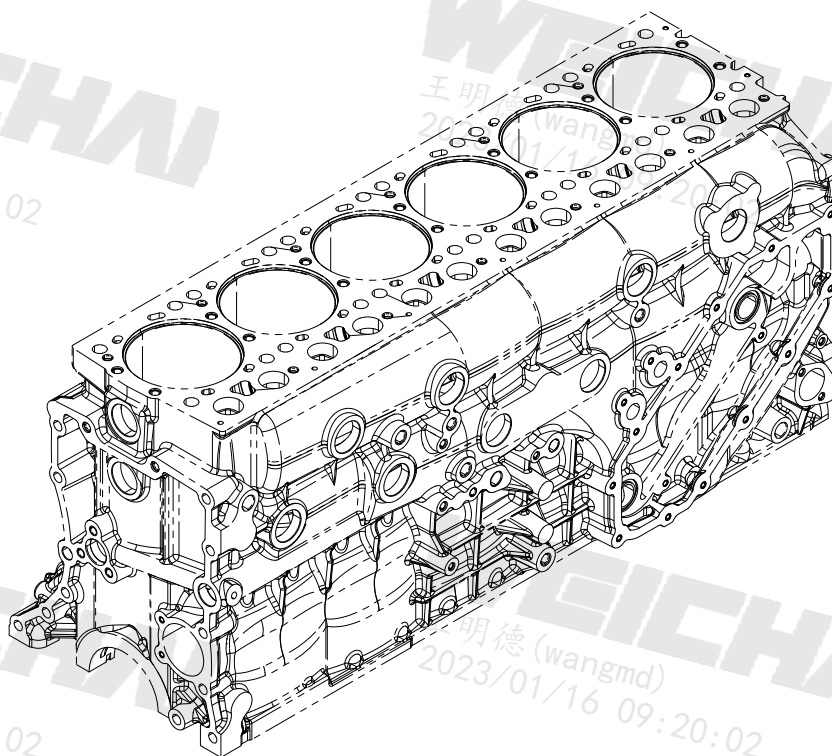




主轴瓦结合组(Main Bearing Group)

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止推片结合组(Thrust Plate Group)





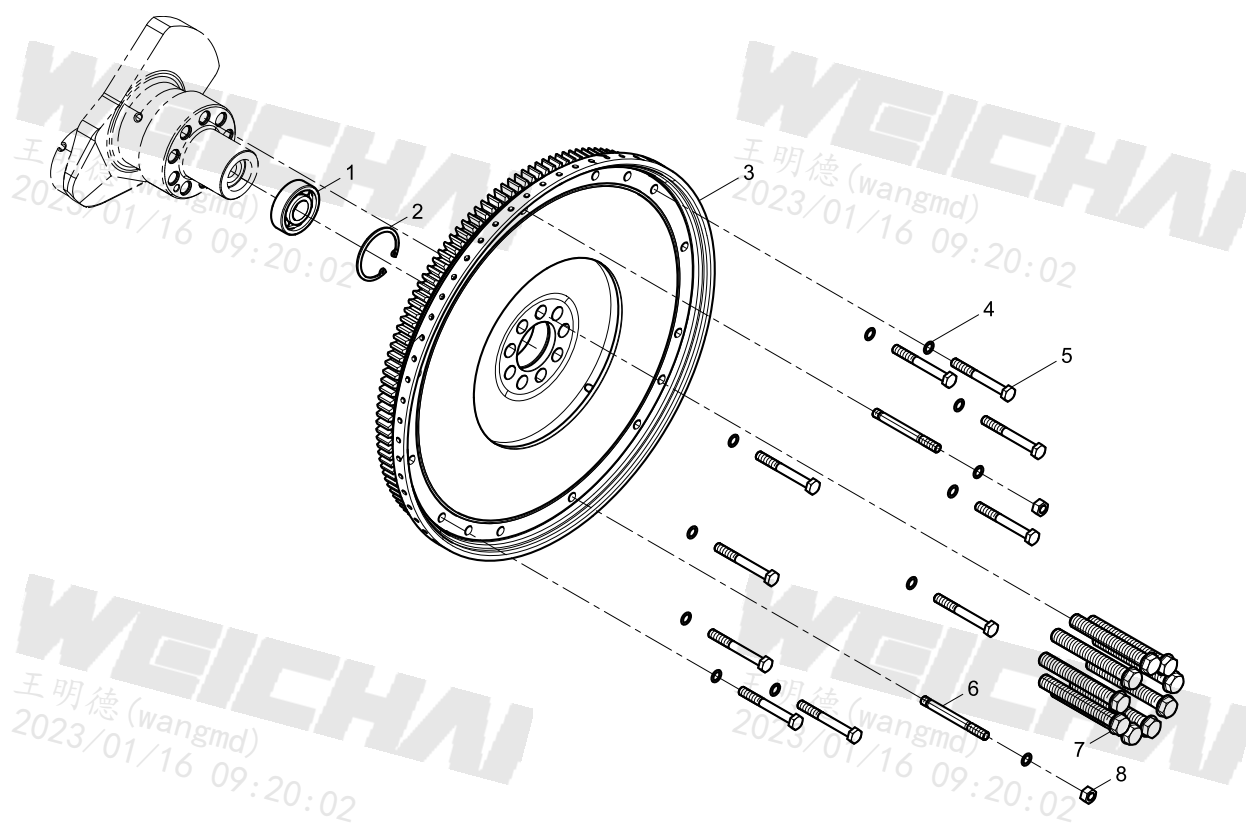
止推片结合组(Thrust Plate Group)

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飞轮结合组(Flywheel Group)

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飞轮结合组(Flywheel Group)

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飞轮总成(Flywheel Assembly)

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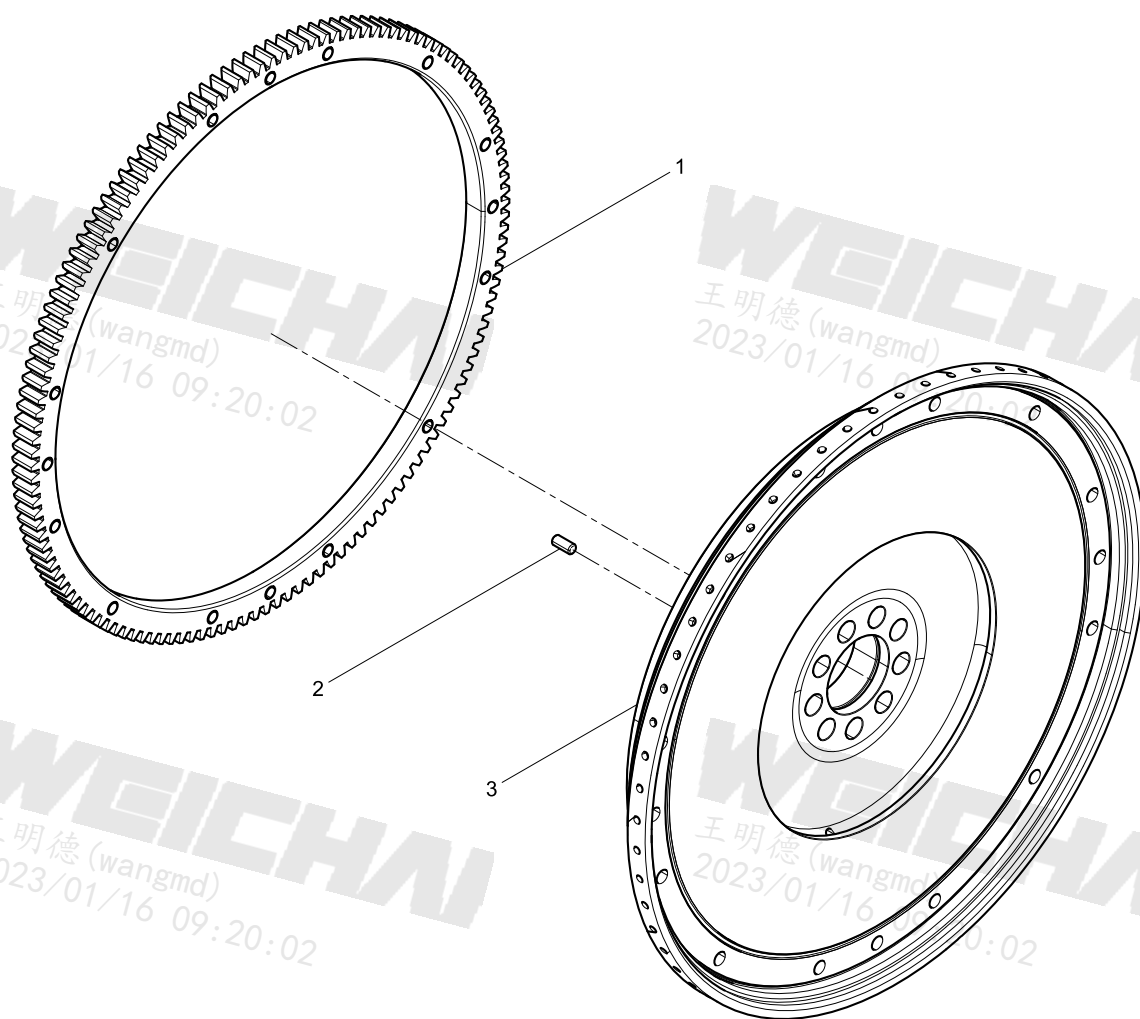
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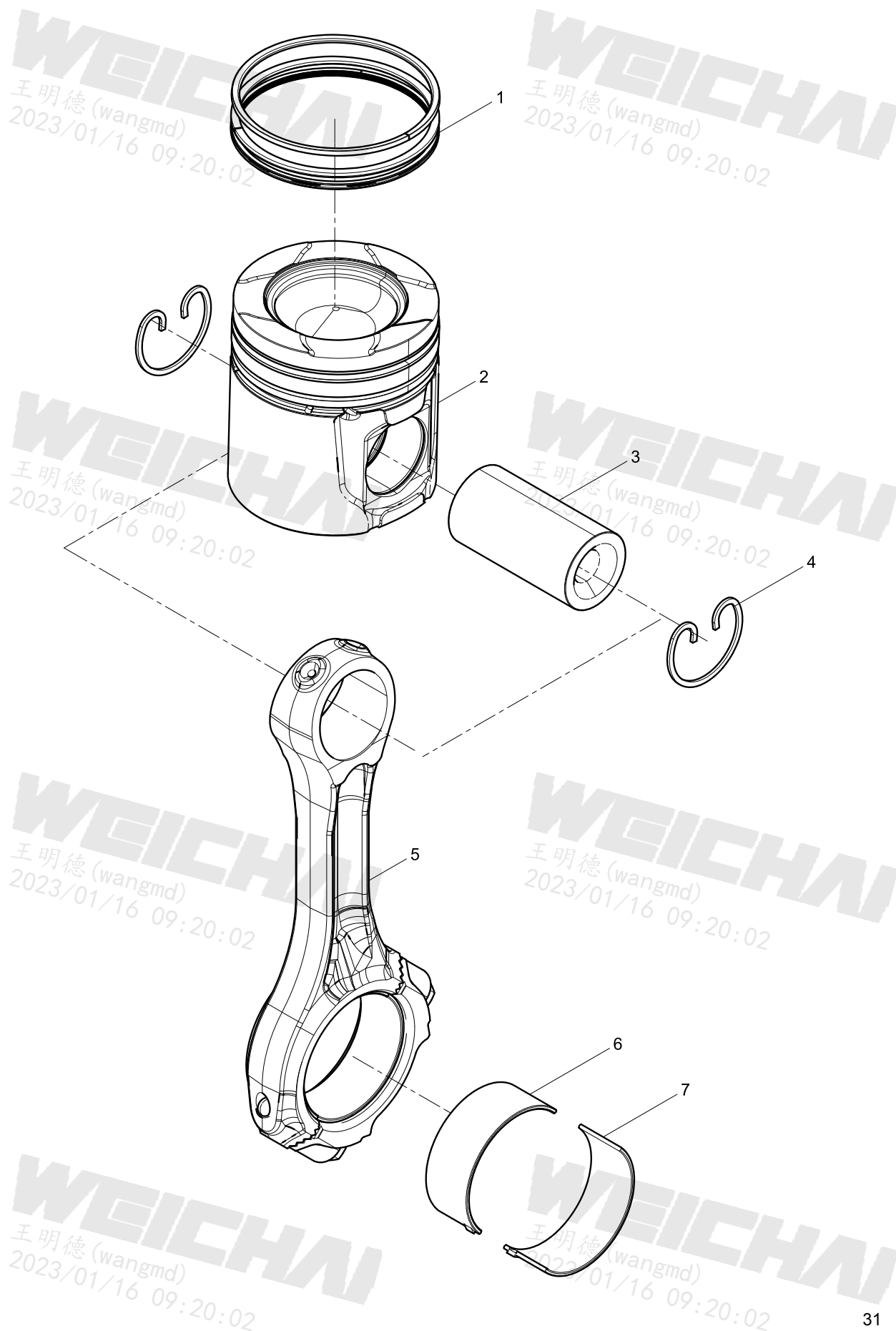
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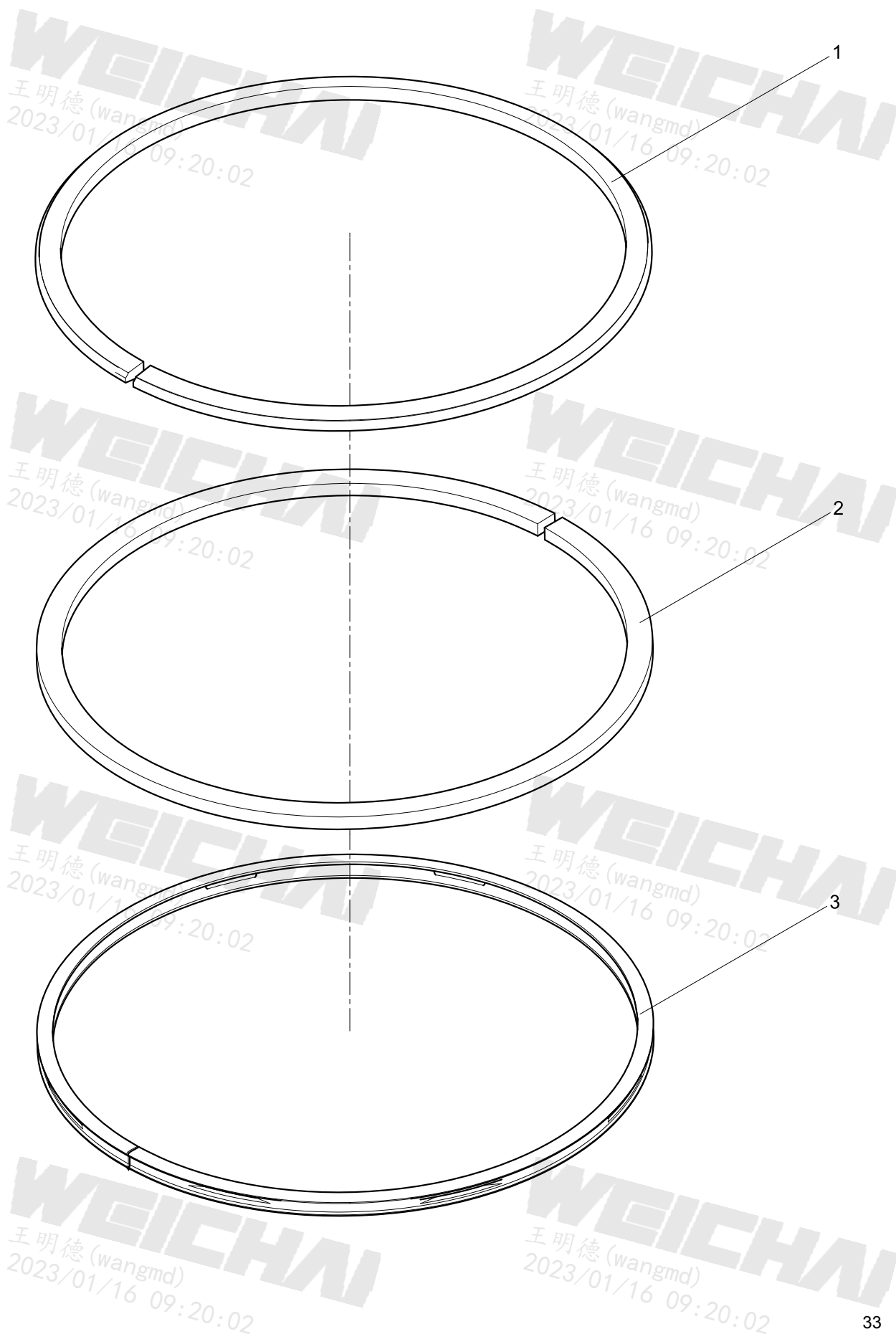
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活塞连杆结合组(Piston and Connecting Rod Group)



[illegible]

活塞环组件(Piston Ring Set)

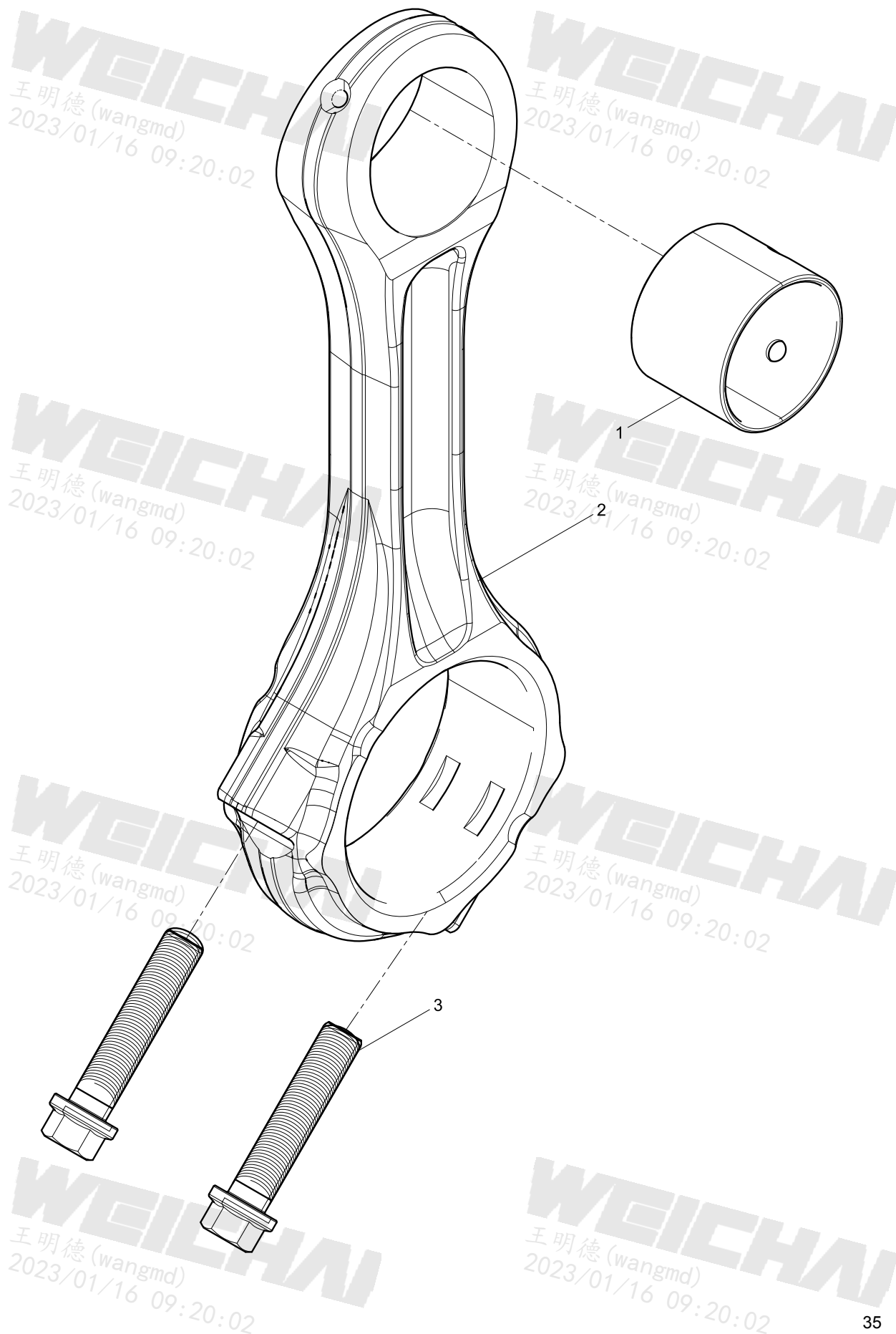




活塞环组件(Piston Ring Set)

[illegible]

连杆总成(Connecting Rod Assembly)

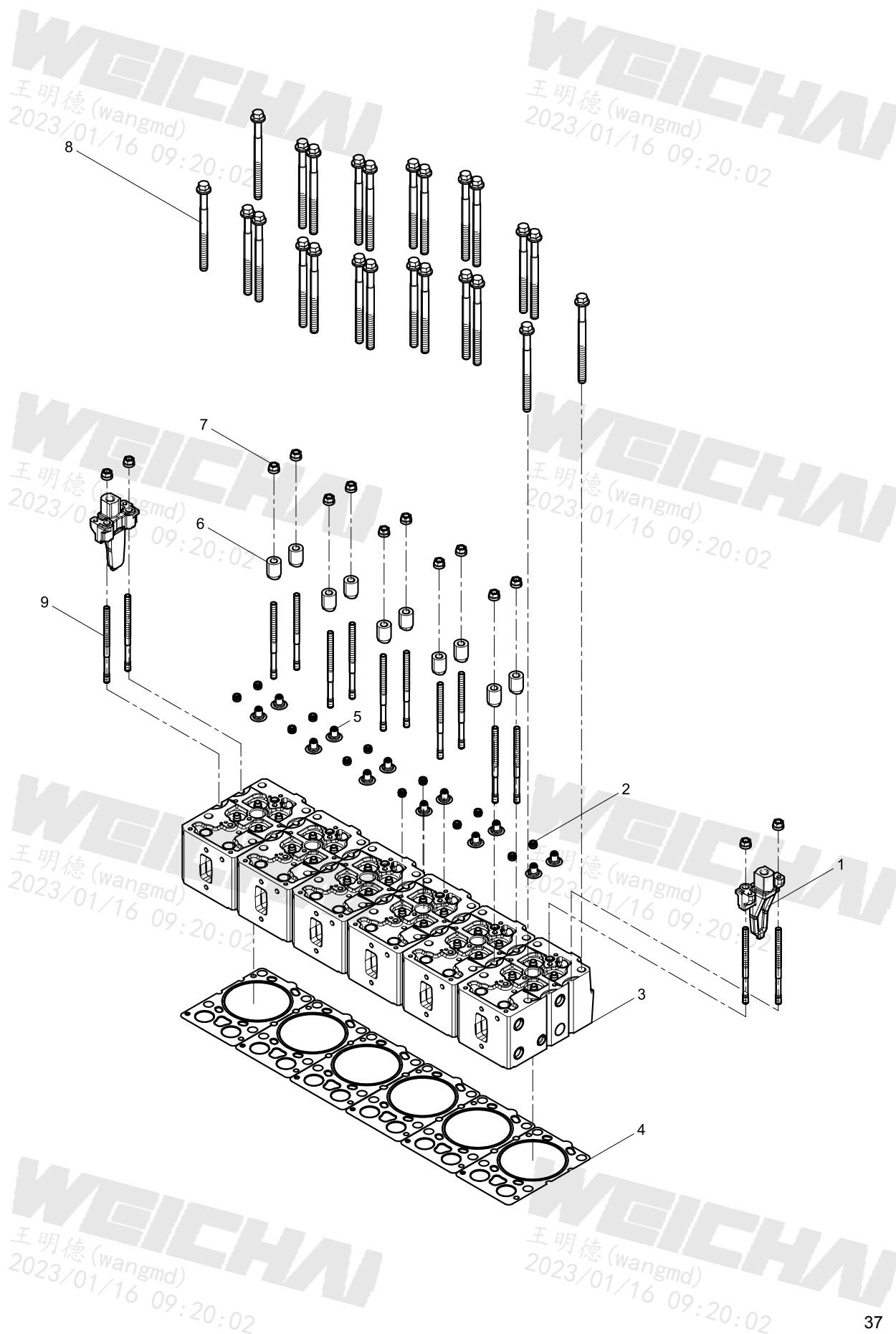




连杆总成(Connecting Rod Assembly)

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气缸盖结合组(Cylinder Head Group)

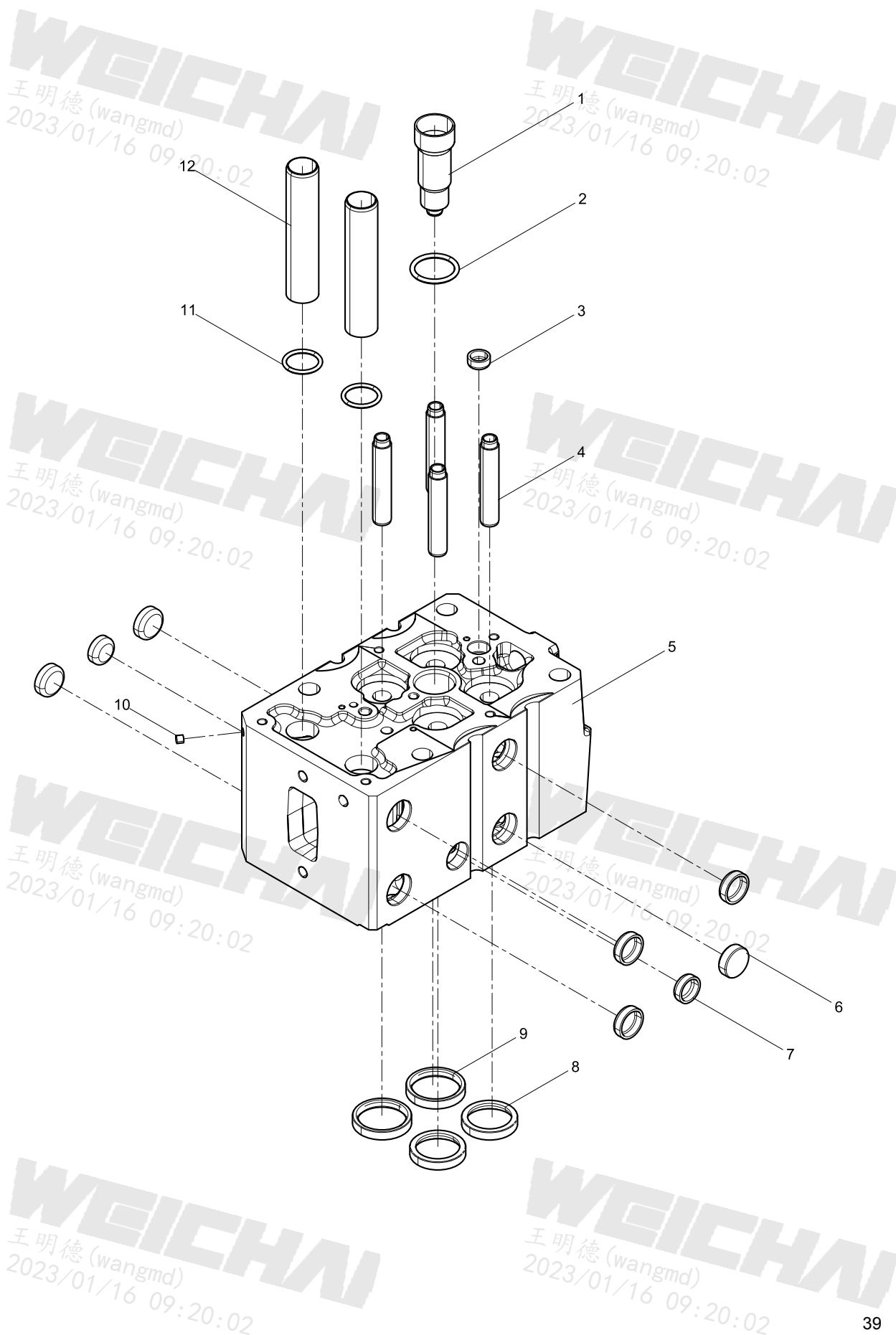




气缸盖结合组(Cylinder Head Group)

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气缸盖分总成(Cylinder Head Subassembly)

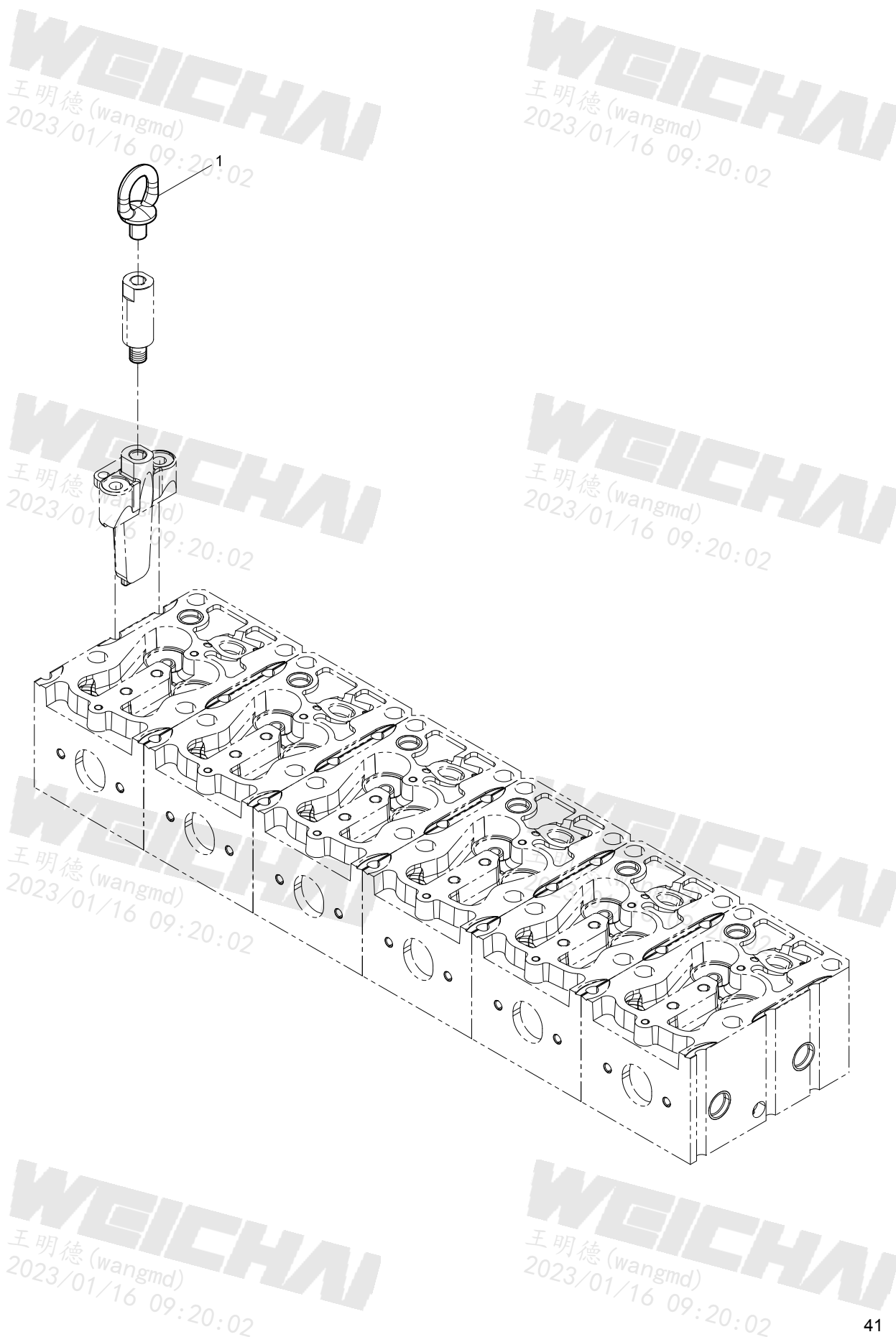




气缸盖分总成(Cylinder Head Subassembly)

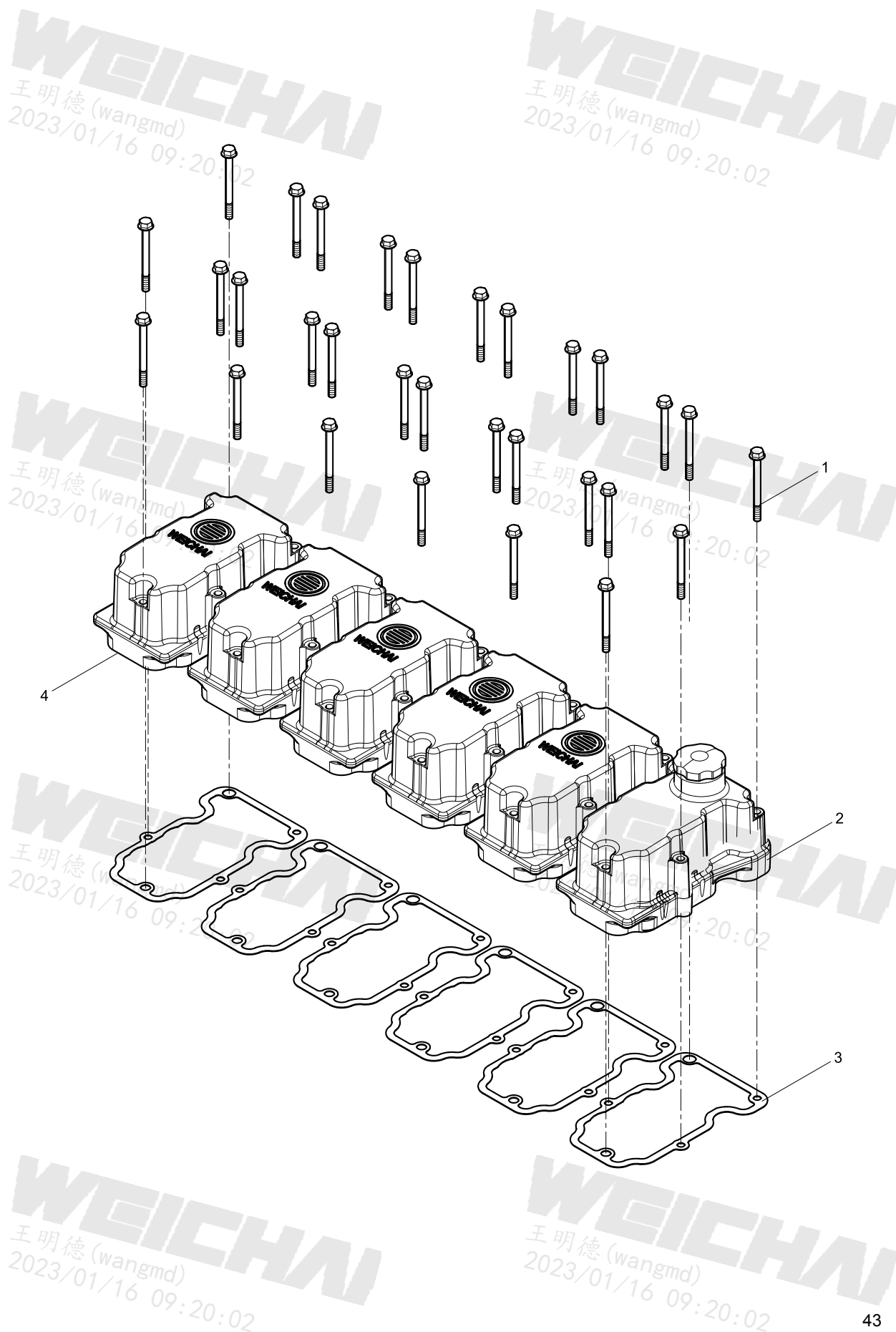
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吊环结合组(Lift Lug Group)



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气缸盖罩结合组(Cylinder Head Cover Group)

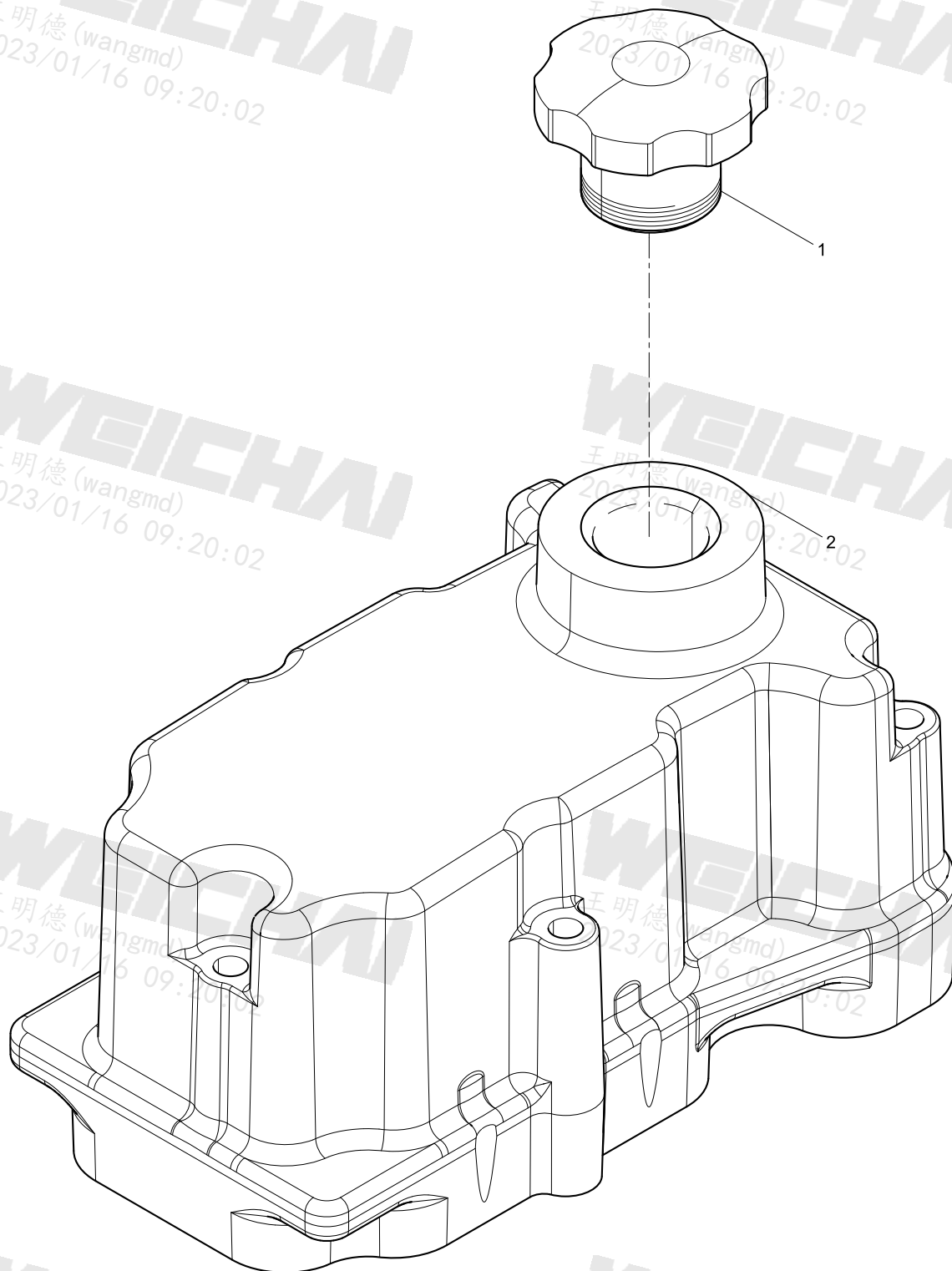




气缸盖罩结合组(Cylinder Head Cover Group)

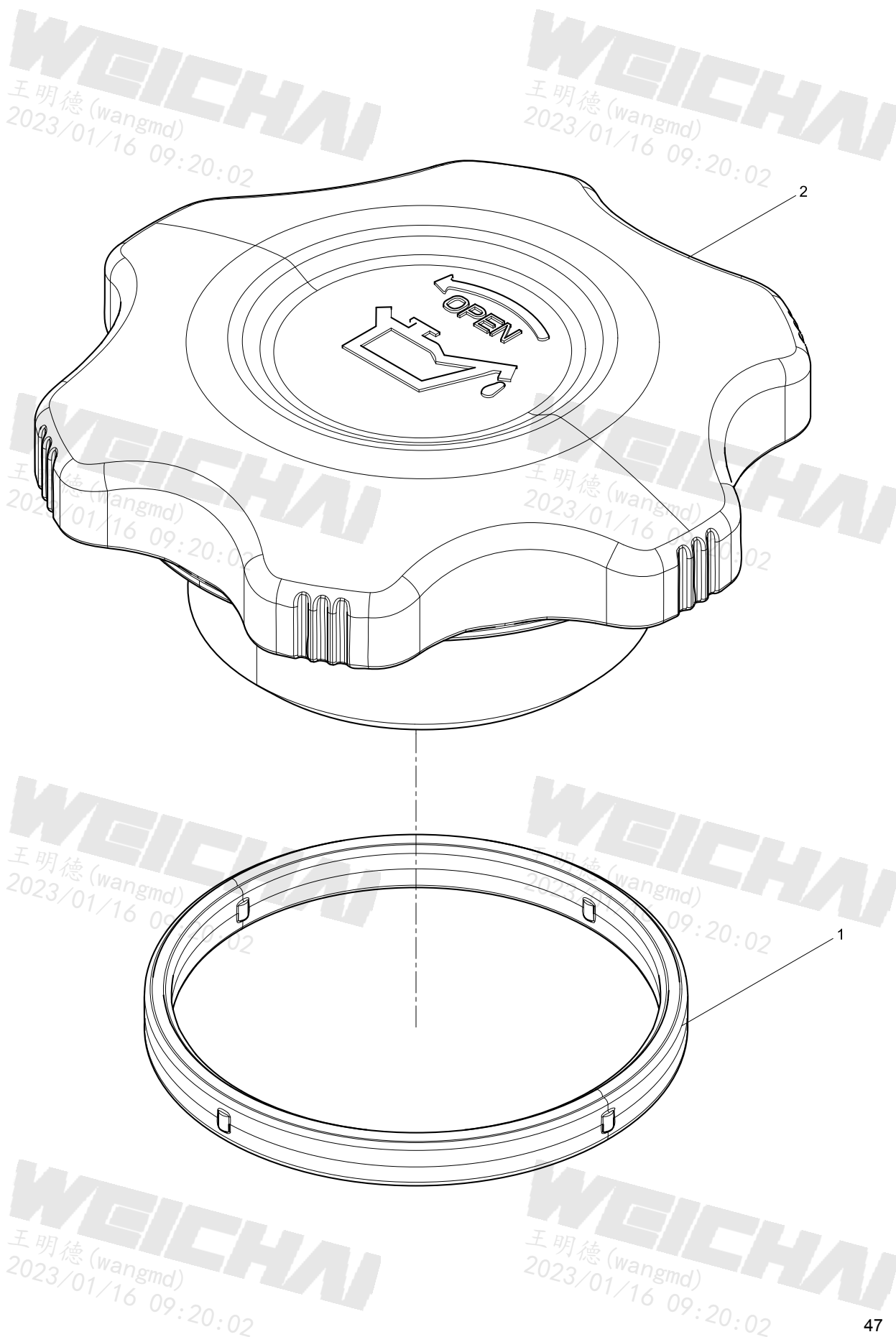
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气缸盖罩总成(Cylinder Head Cover Assembly)



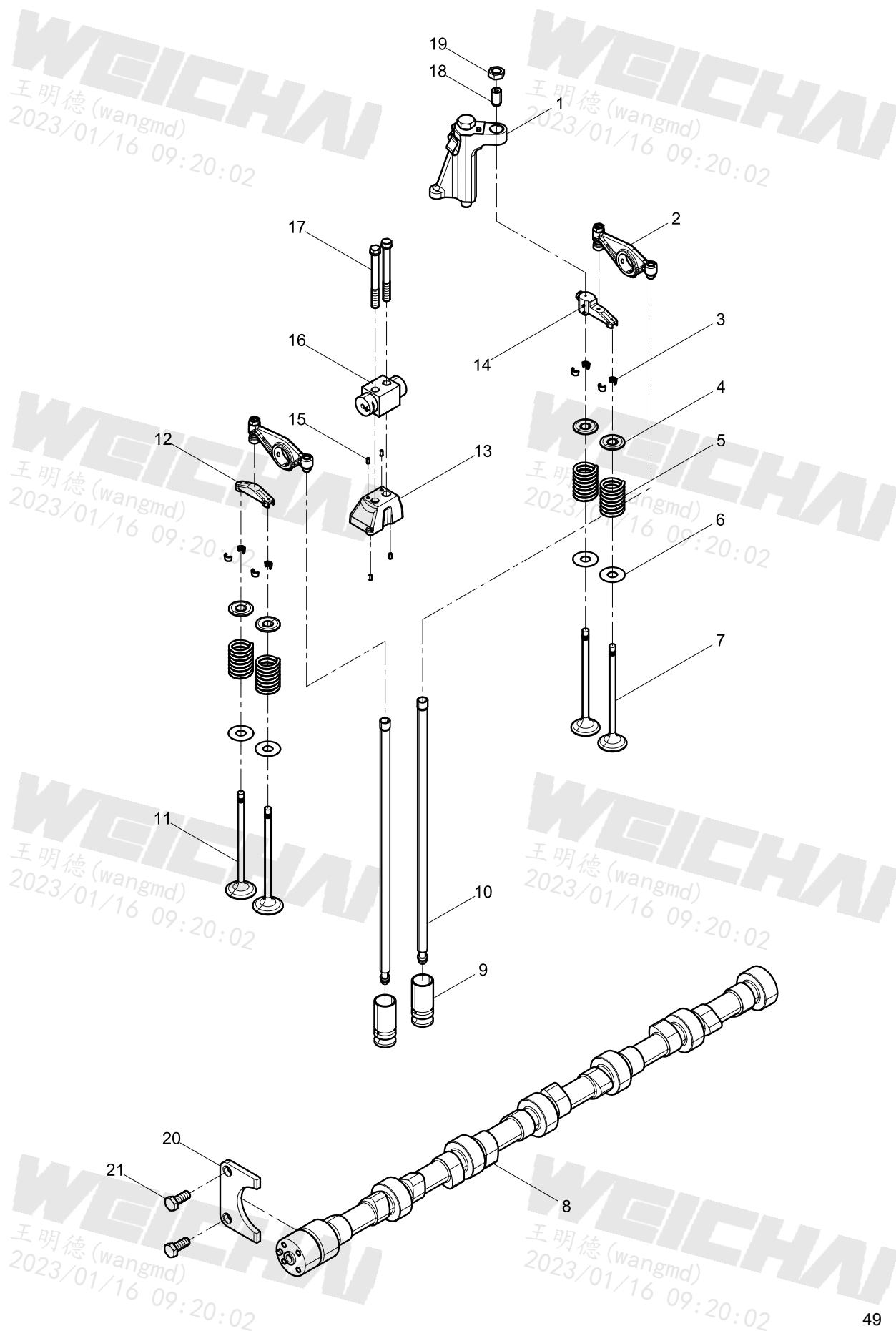
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加油口盖总成(Oil Filler Cover Assembly)



[illegible]

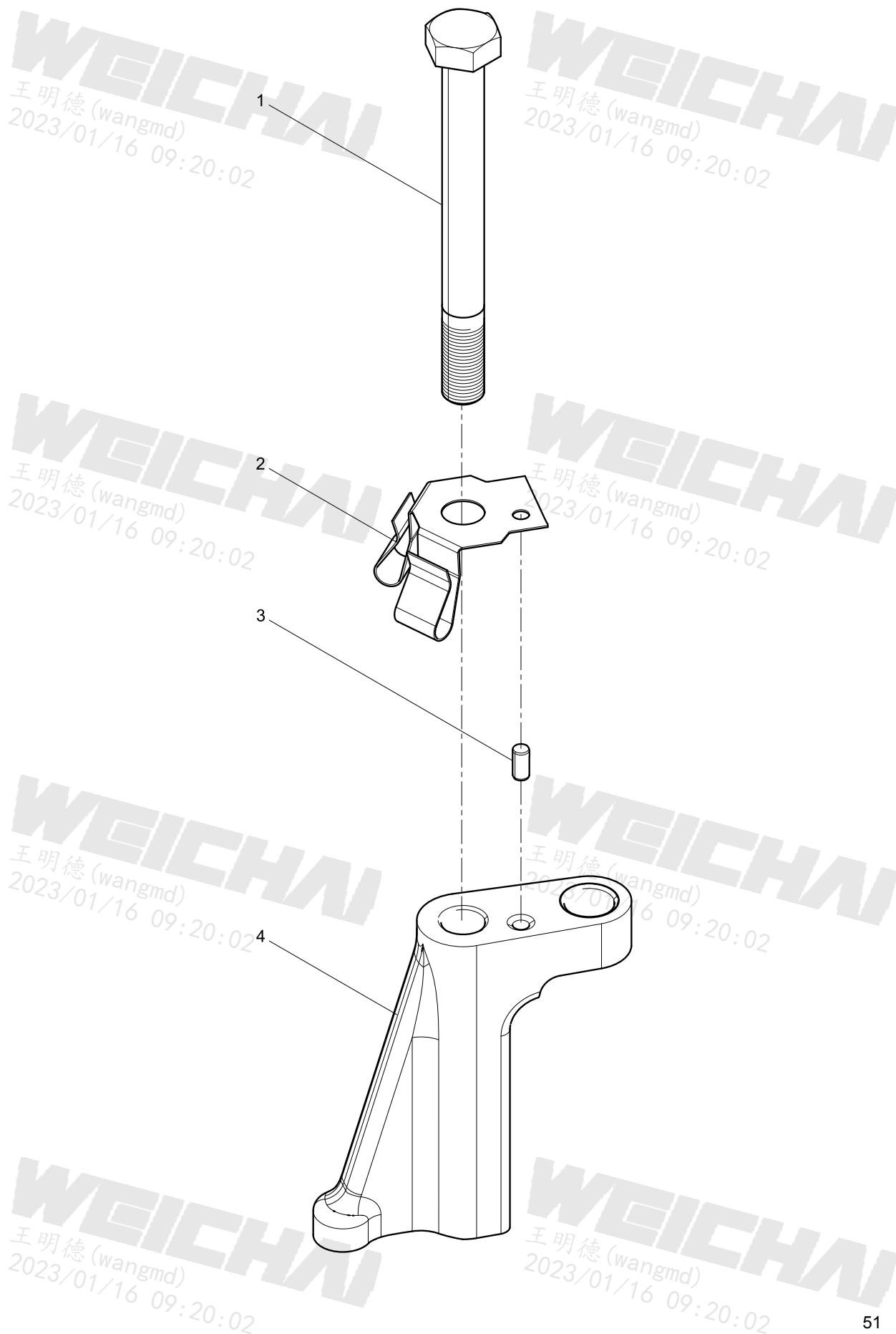
配气机构结合组(Valve Train Group)



配气机构结合组(Valve Train Group)

图序号 Pos.	件号 Part Number	数量 Qty.	中文名称	Part Name
1	612630050147	6	EVB支架总成	EVB Bracket Assembly
2	1000881645	12	摇臂组件	Rocker Arm Set
3	612630050015	48	气门锁夹	Valve Collet
4	612630050014	24	气门弹簧上座	Valve Spring Top Retainer
5	612630050005	24	气门弹簧	Valve Spring
6	612630050019	12	气门弹簧下座	Valve Spring Bottom Retainer
7	1004220092	12	排气门	Exhaust Valve
8	612630050061	1	凸轮轴总成	Camshaft Assembly
9	612630050100	12	挺柱	Tappet
10	1001454037	12	推杆	Push Rod
11	612630050146	12	进气门	Intake Valve
12	1001243202	6	气门桥	Valve Bridge
13	612630050013	6	摇臂座总成	Rocker Arm Bracket Assembly
14	1000495068	6	EVB气门桥总成	EVB Valve Bridge Assembly
15	612639000087	30	圆柱销	Parallel Pin
16	612630050018	6	摇臂轴组件	Rocker Arm Shaft Set
17	1000271249	12	六角头螺栓	Hexagon Head Bolt
18	612630050011	6	调整螺钉	Adjusting Screw
19	612630050012	6	调整螺母	Adjusting Nut
20	612630030002	1	凸轮轴止推片	Camshaft Thrust Plate
21	90003802443S	2	六角头螺栓	Hexagon Head Bolt

EVB支架总成(EVB Bracket Assembly)





EVB 支架总成(EVB Bracket Assembly)

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摇臂轴组件(Rocker Arm Shaft Set)

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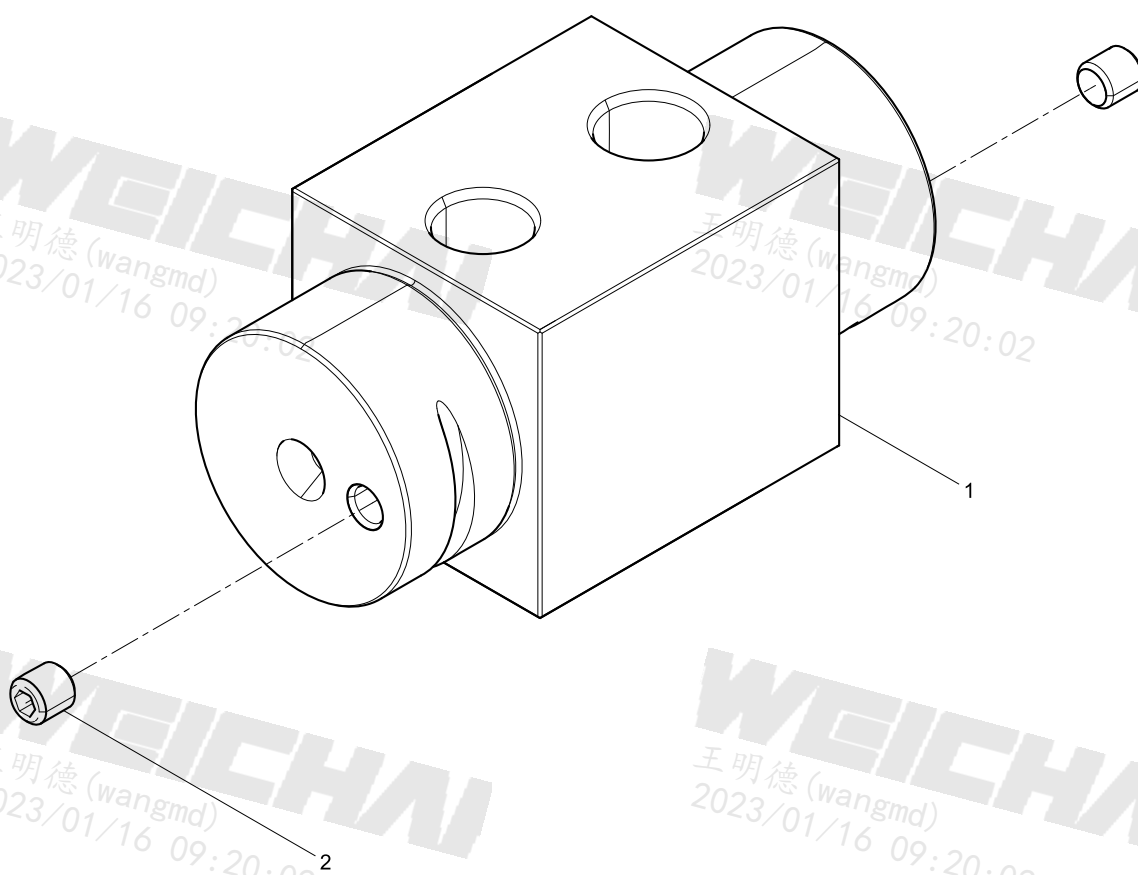
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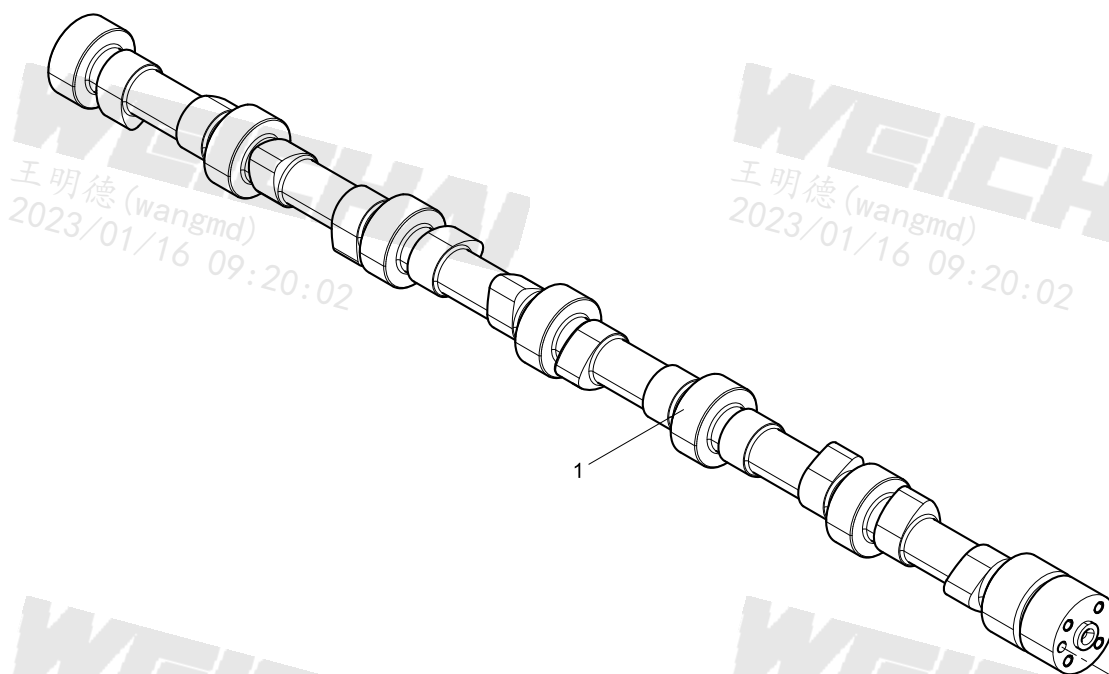


[illegible]

凸轮轴总成(Camshaft Assembly)

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[illegible]

摇臂组件(Rocker Arm Set)

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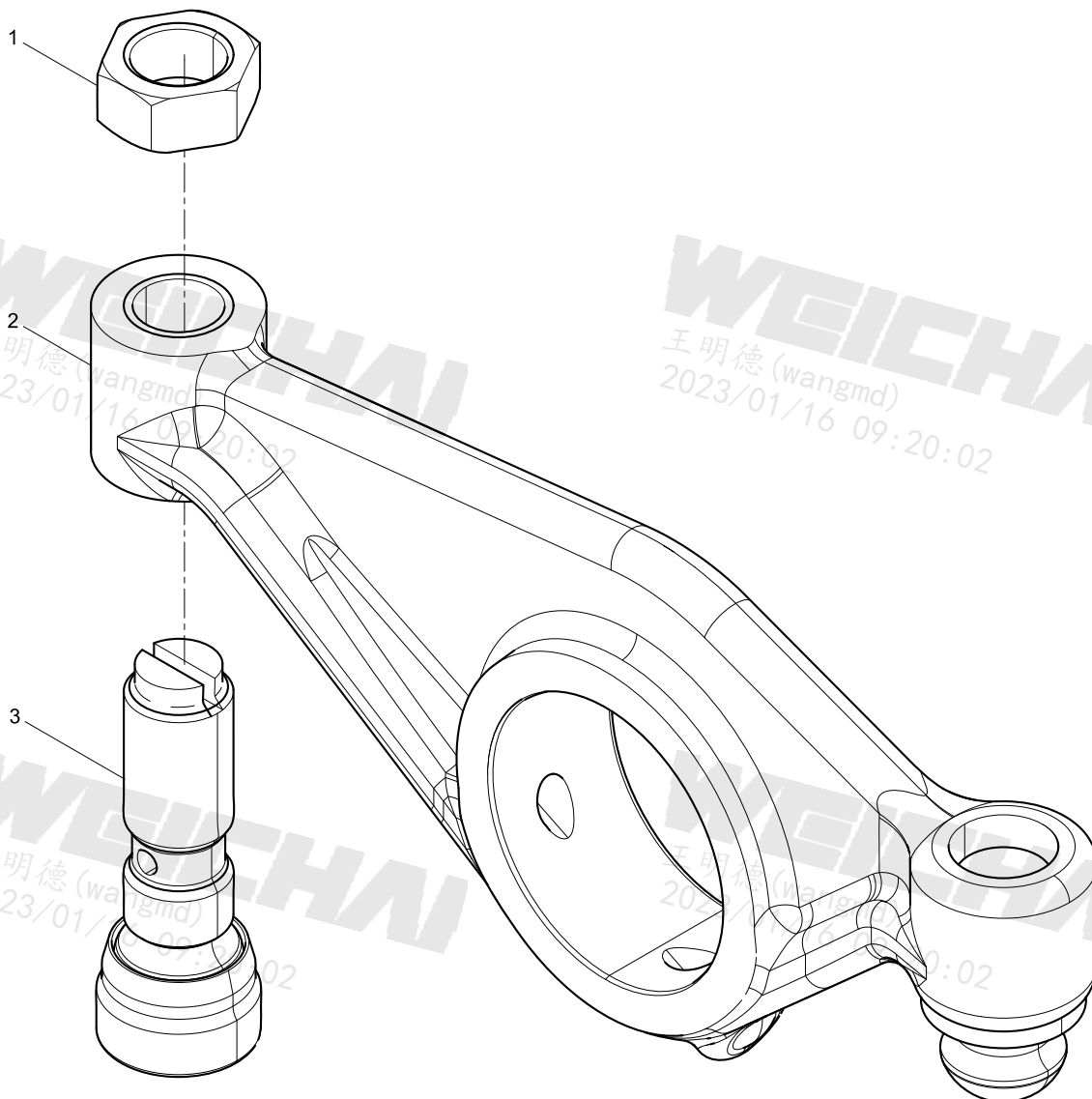
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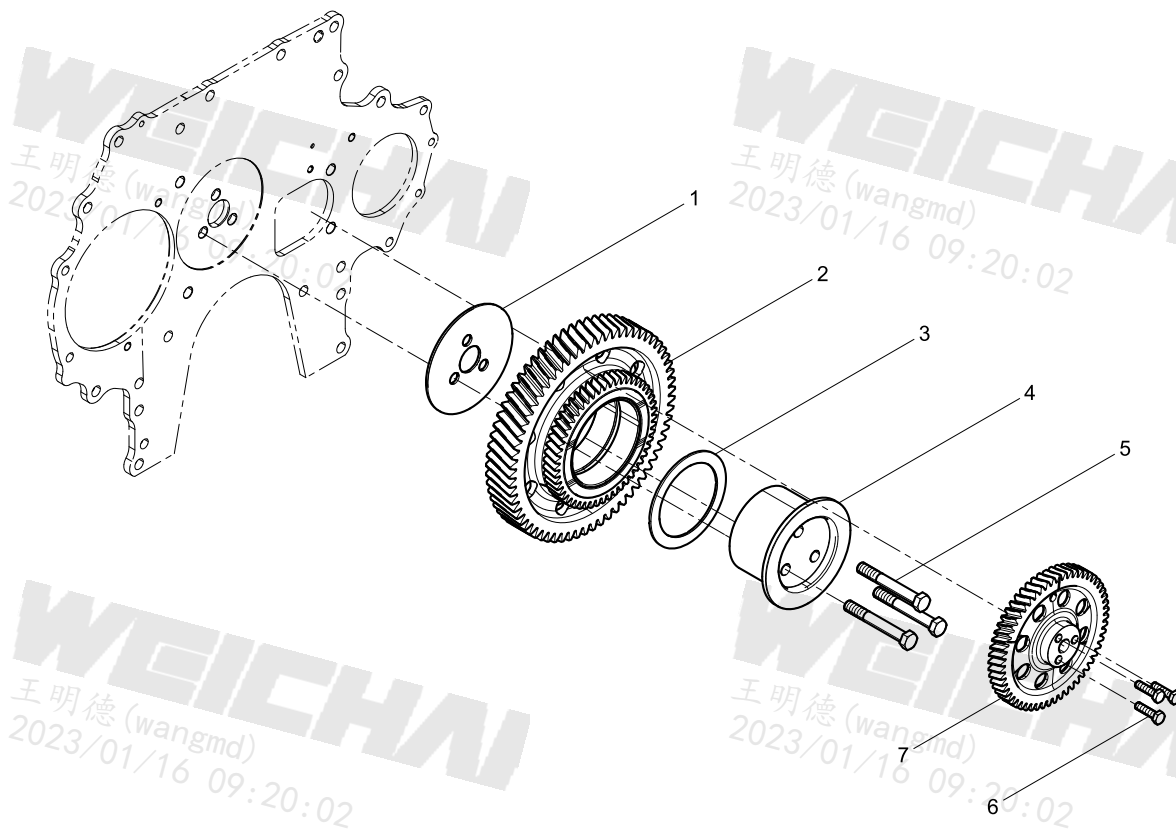




摇臂组件(Rocker Arm Set)

[illegible]

齿轮传动结合组(Gear Drive Group)





齿轮传动结合组(Gear Drive Group)

[illegible]

中间齿轮总成(Idler Gear Assembly)

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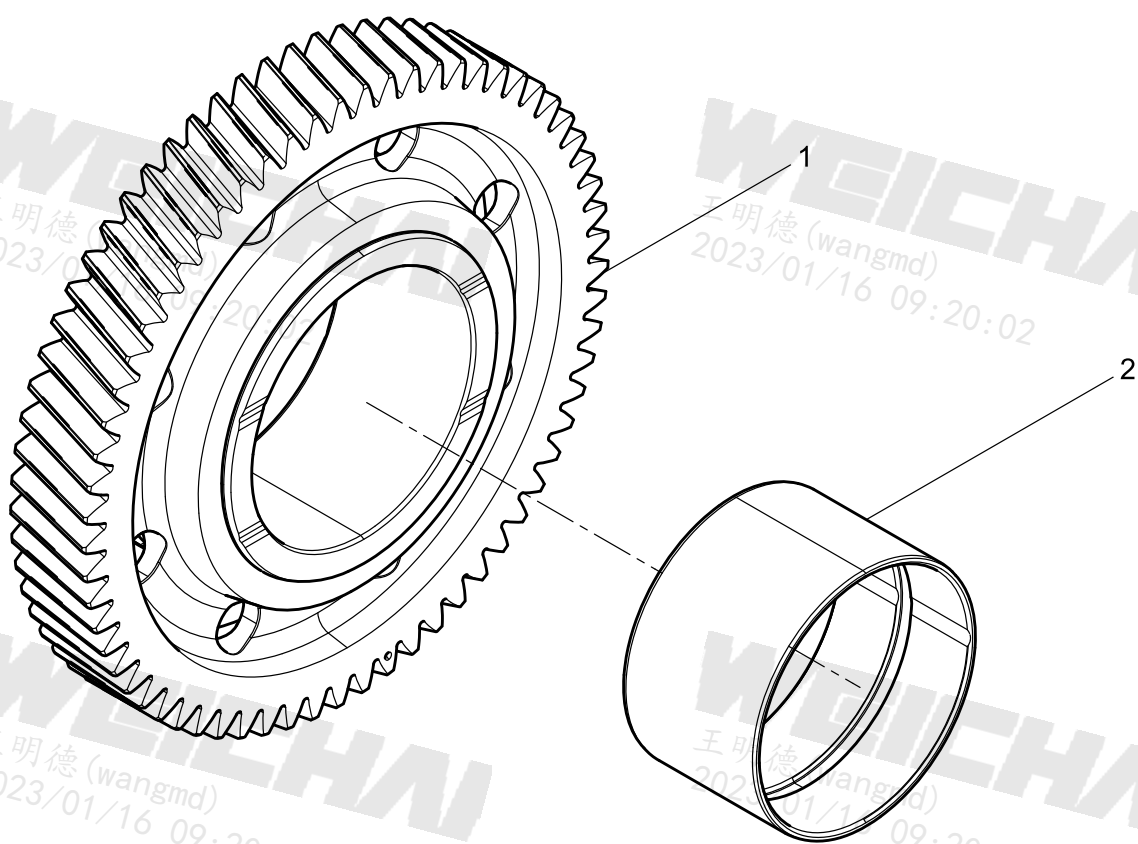
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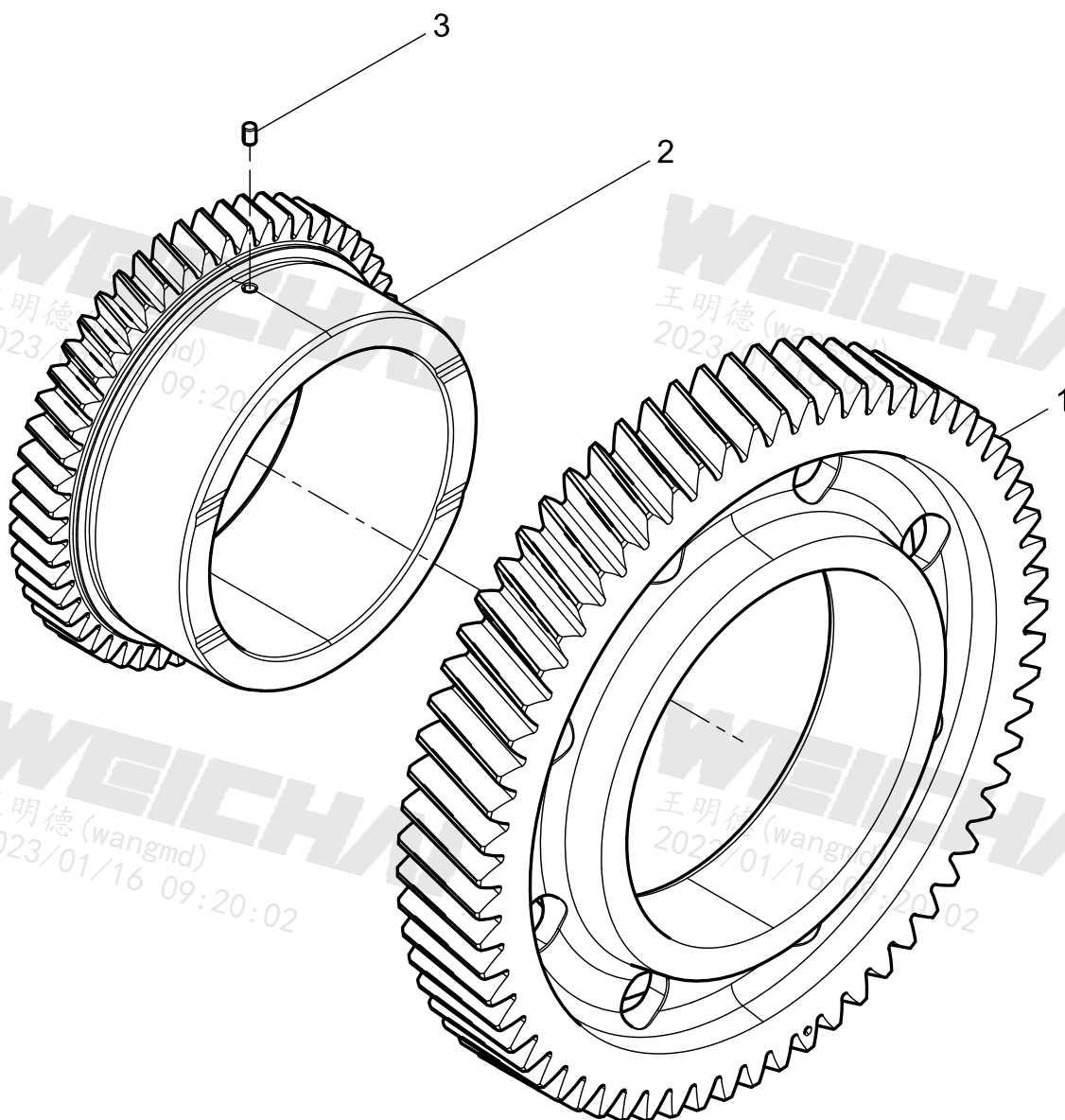




中间齿轮总成(Idler Gear Assembly)

[illegible]

中间齿轮组件(Idler Gear Set)

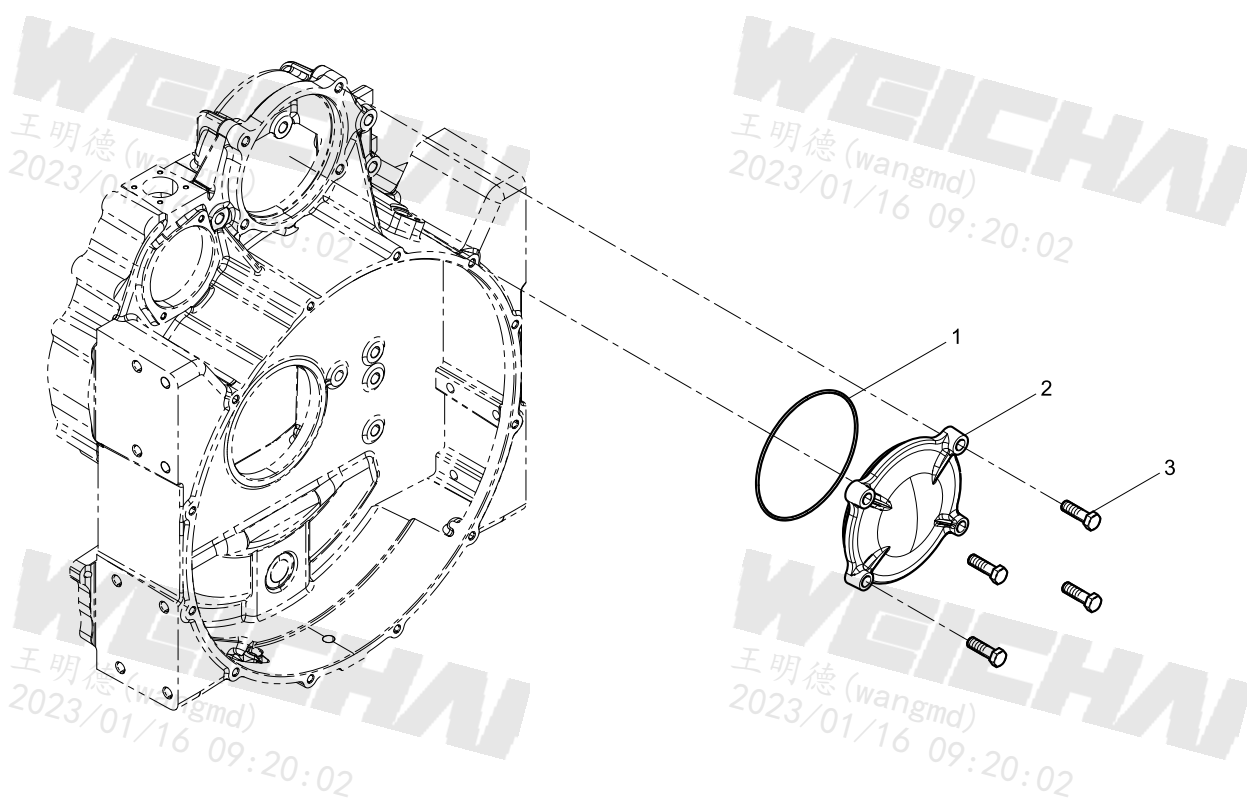




中间齿轮组件(Idler Gear Set)

[illegible]

动力输出结合组(Power Take-off Group)





动力输出结合组(Power Take-off Group)

[illegible]

曲轴皮带轮结合组(Crankshaft Pulley Group)

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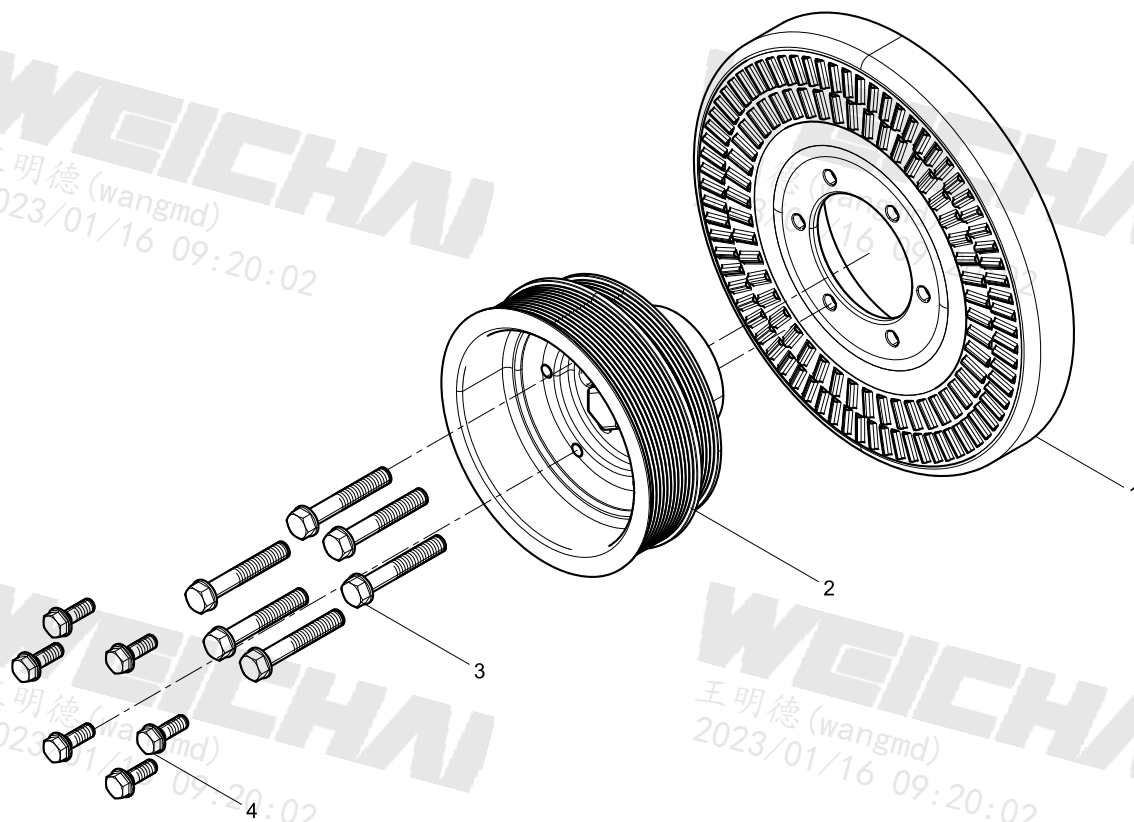
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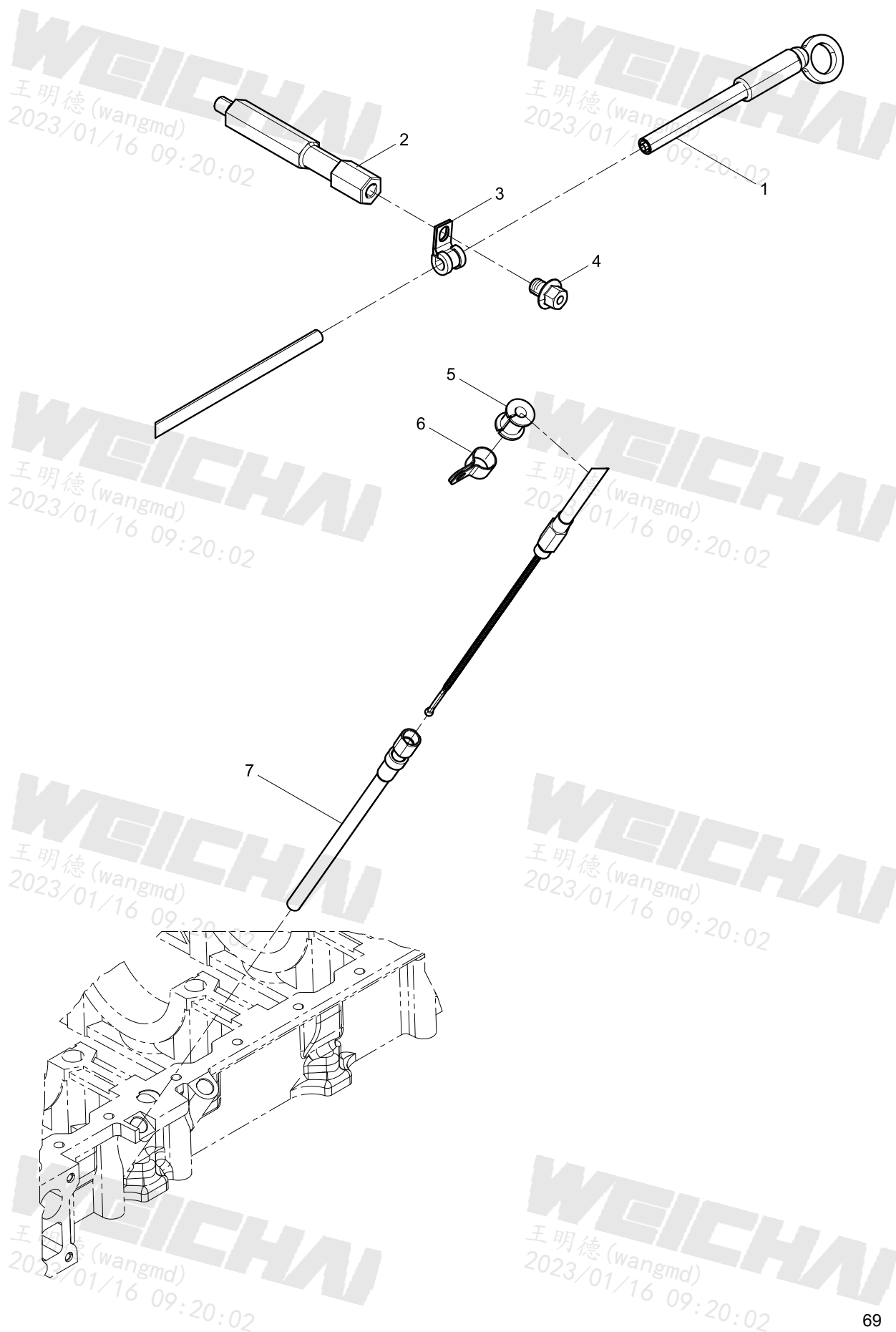




曲轴皮带轮结合组(Crankshaft Pulley Group)

[illegible]

油标尺结合组(Oil Dipstick Group)





油标尺结合组(Oil Dipstick Group)

[illegible]

油标尺总成(Dipstick Assembly)

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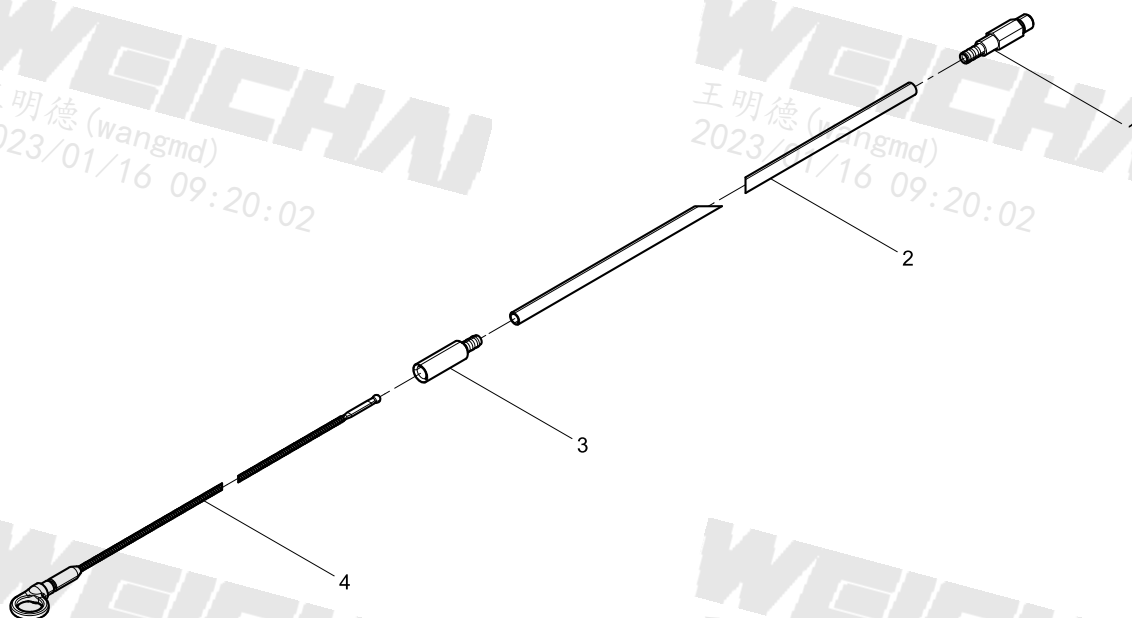
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[illegible]

机油泵结合组(Oil Pump Group)

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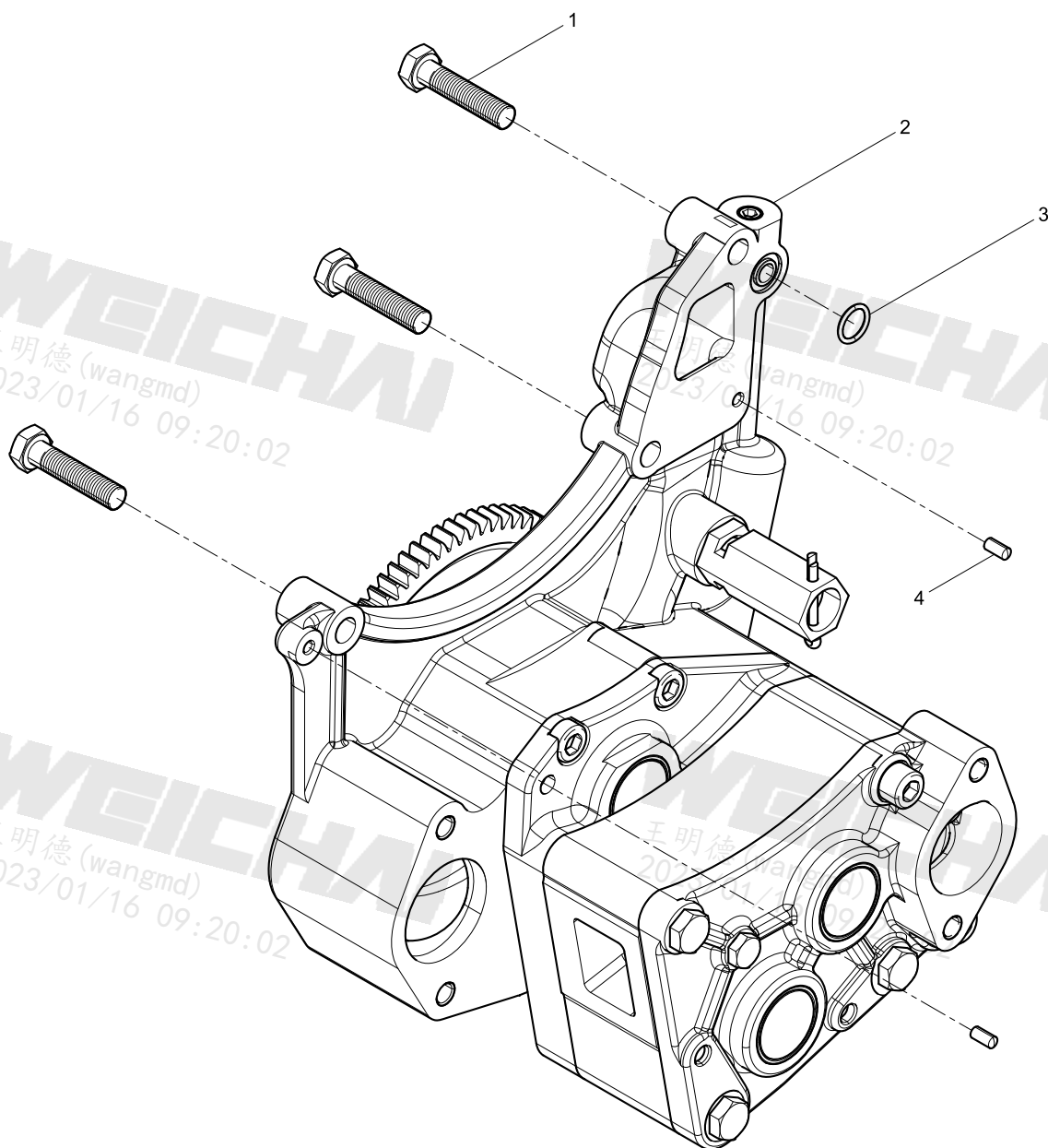
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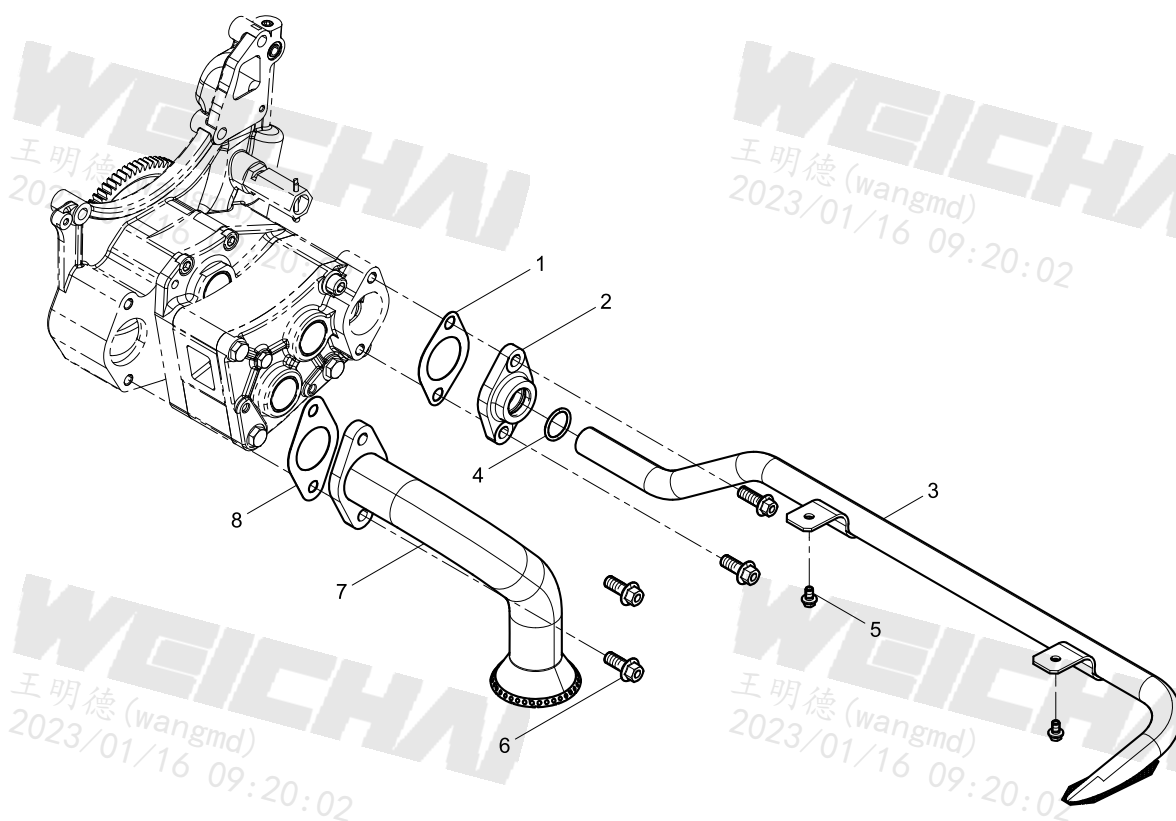
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[illegible]

机油集滤器结合组(Oil Strainer Group)





机油集滤器结合组(Oil Strainer Group)

[illegible]

机油冷却器盖结合组(Oil cooler cap Group)

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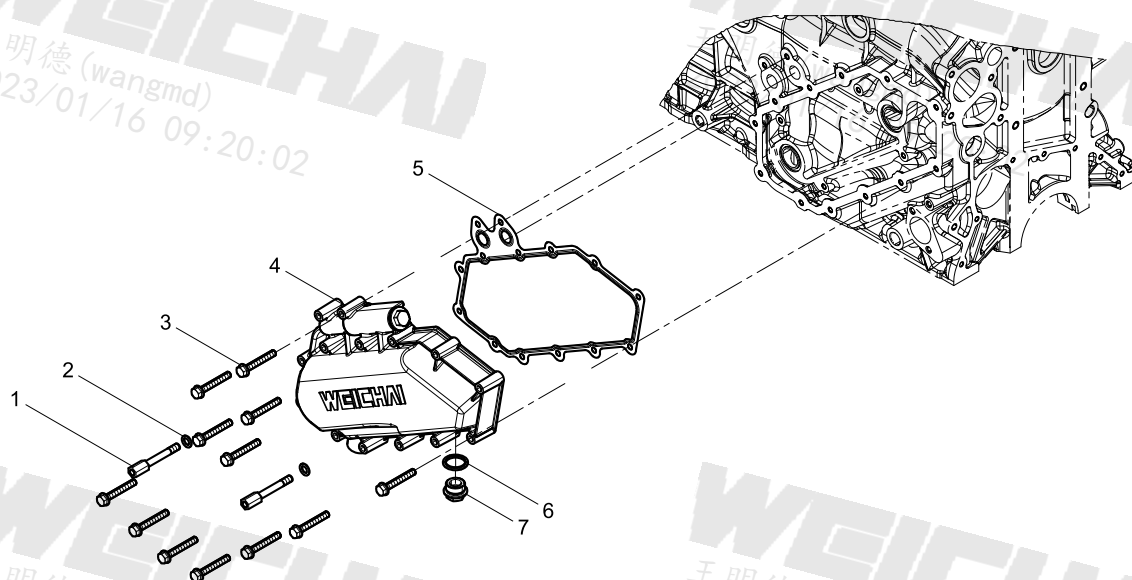
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机油冷却器盖结合组(Oil cooler cap Group)

[illegible]

机油冷却器盖总成(Oil Cooler Cap Assembly)

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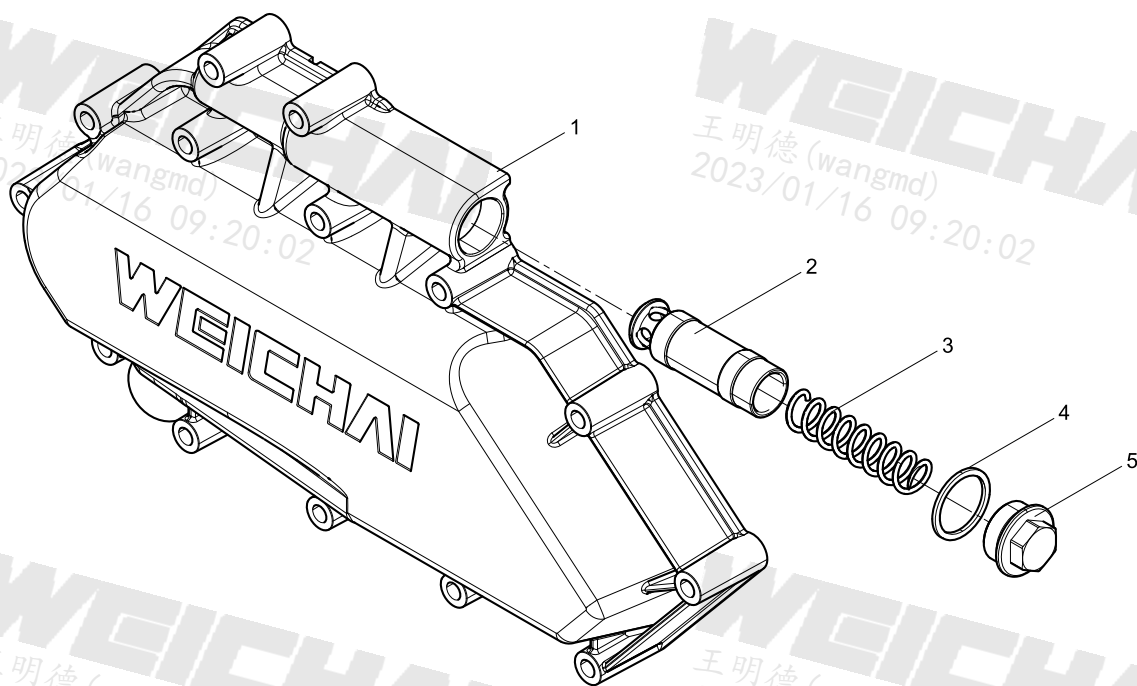
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机油冷却器盖总成(Oil Cooler Cap Assembly)

[illegible]

机油冷却器结合组(Oil Cooler Group)

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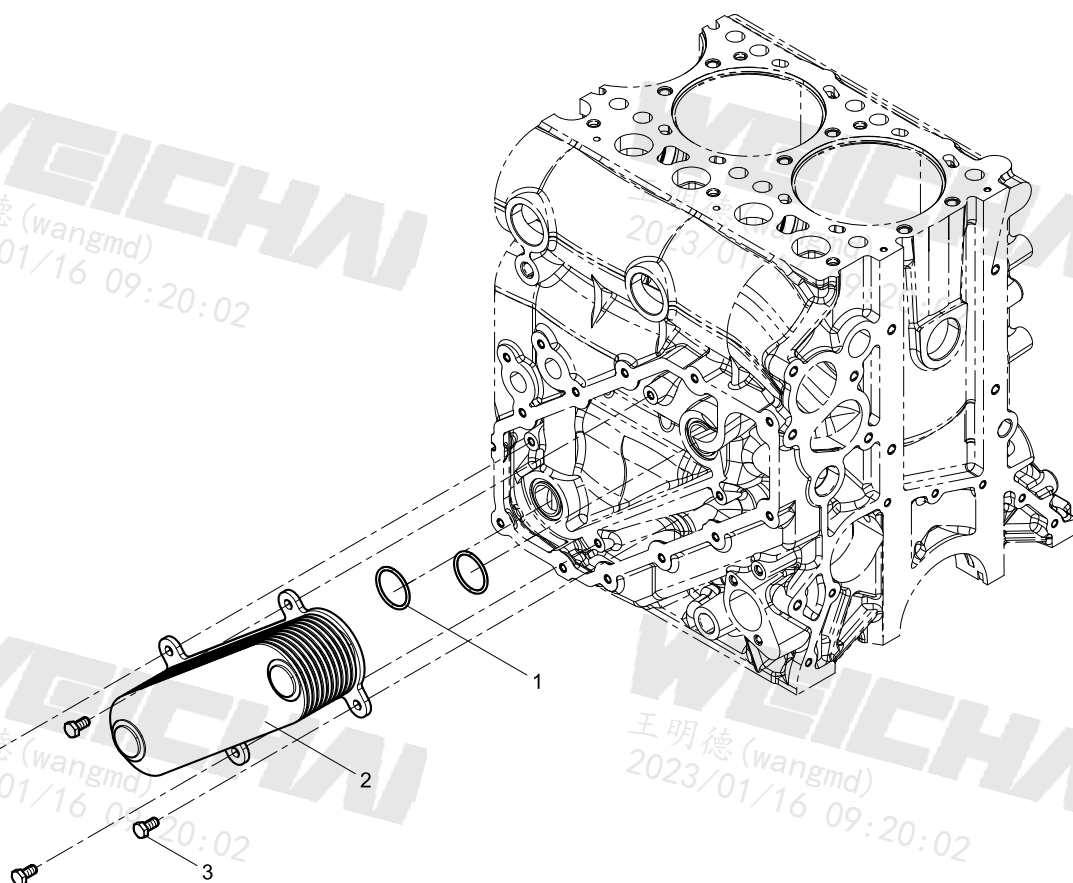
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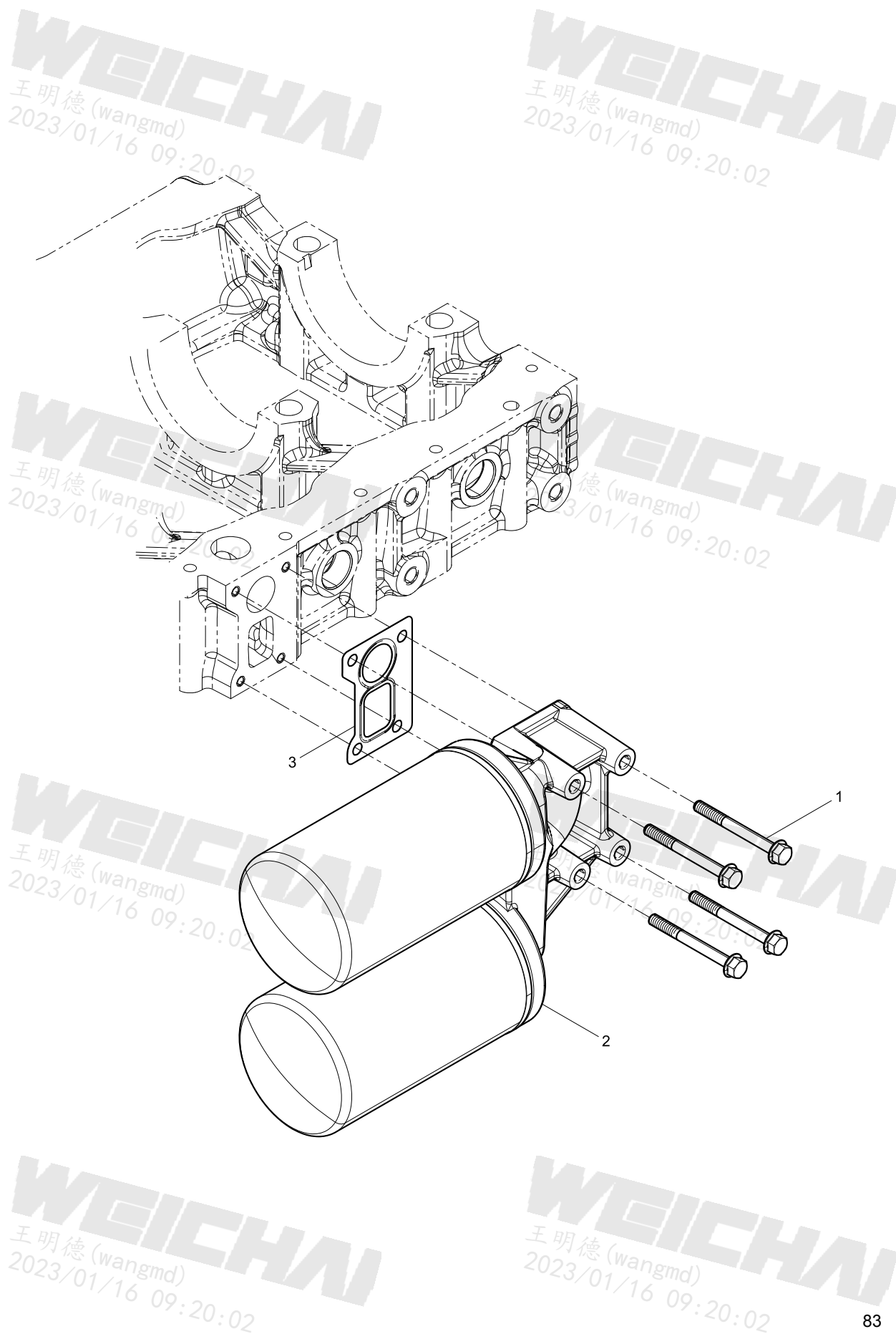




机油冷却器结合组(Oil Cooler Group)

[illegible]

机油滤清器结合组(Oil Filter Group)

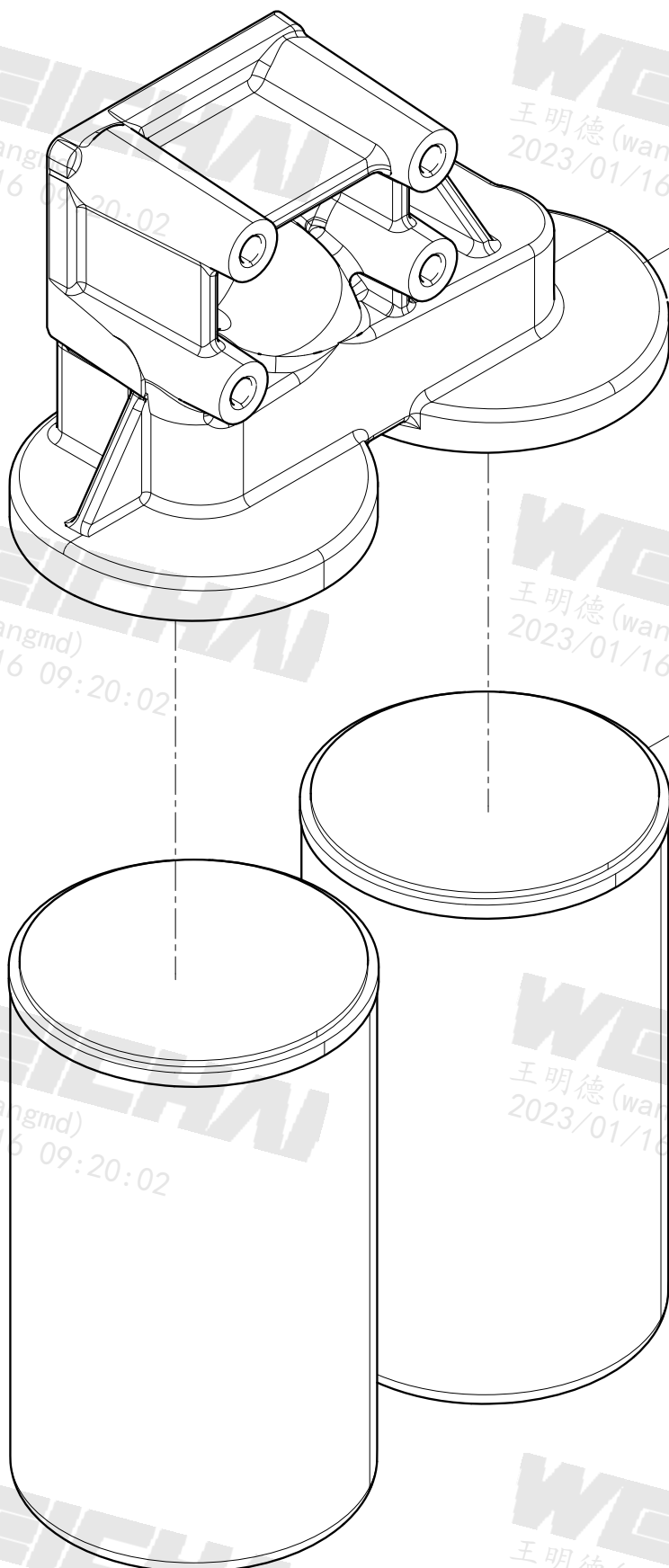




机油滤清器结合组(Oil Filter Group)

[illegible]

机油滤清器(Oil Filter)





机油滤清器(Oil Filter)

[illegible]

加机油管结合组(Oil Filling Tube Group)

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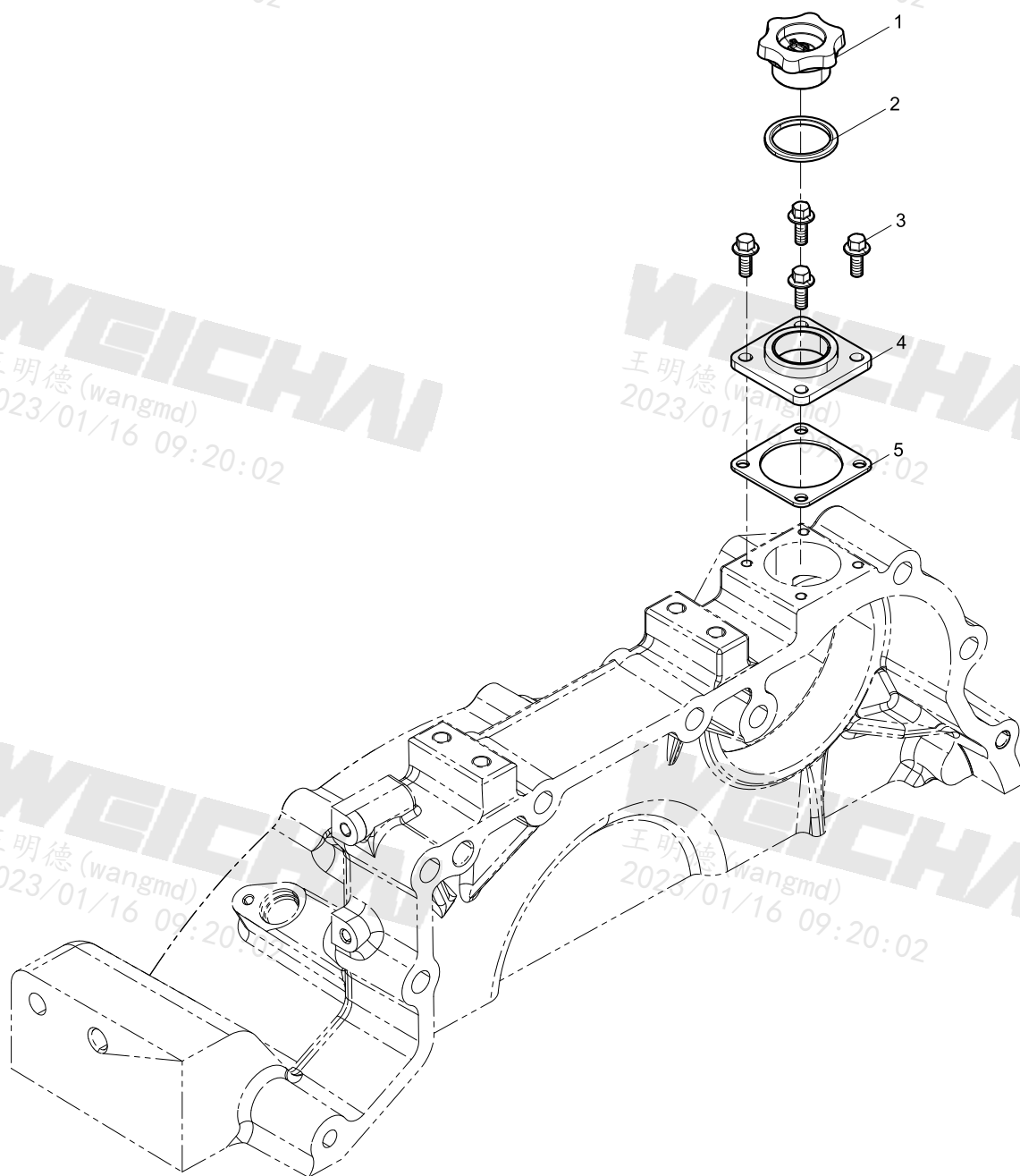
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加机油管结合组(Oil Filling Tube Group)

[illegible]

油气分离器结合组(Oil-gas Separator Group)

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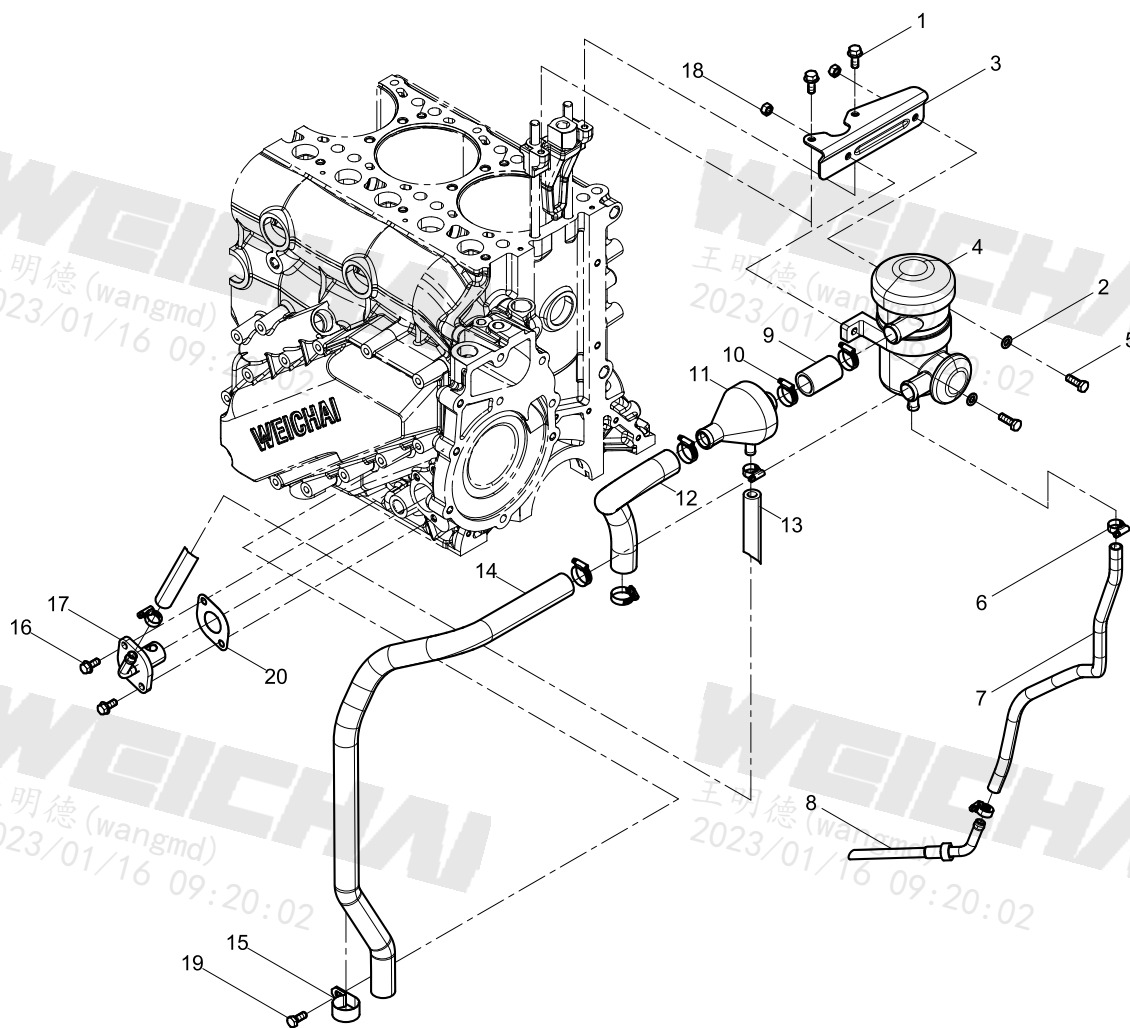
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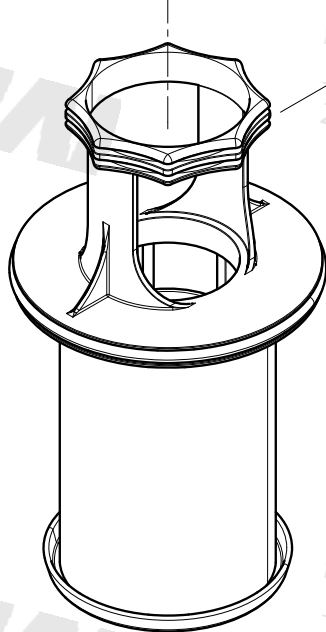
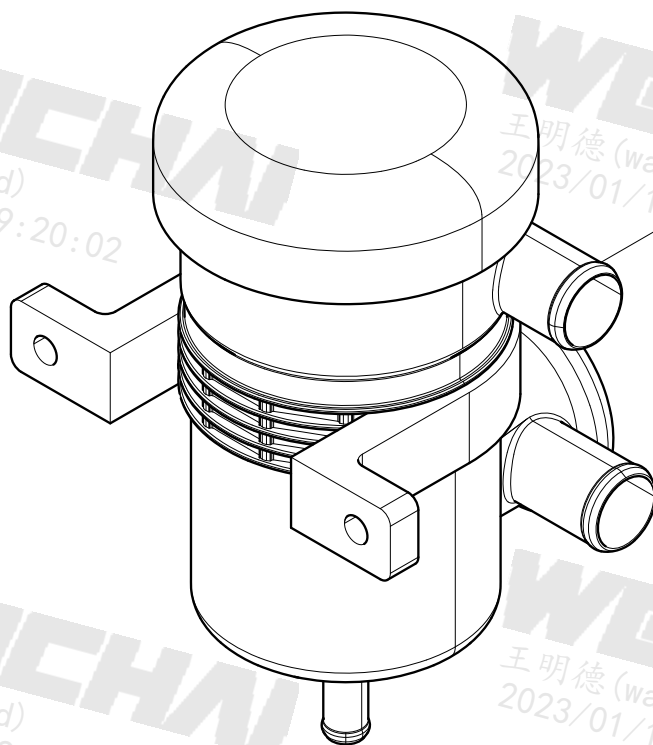
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王明德(wangmd)
2023/01/16 09:20:02



油气分离器结合组(Oil-gas Separator Group)

图序号 Pos.	件号 Part Number	数量 Qty.	中文名称	Part Name
1	9000000723	2	六角法兰面螺栓	Hexagon Flange Bolt
2	90014040007	2	平垫圈	Plain Washer
3	1000365412	1	油气分离器支架	Oil-gas Separator Bracket
4	612630060015	1	油气分离器	Oil-gas Separator
5	90003802424	2	六角头螺栓	Hexagon Head Bolt
6	90003989336	4	卡箍	Clamp
7	612630061000	1	油路连接胶管	Oil Connecting Rubber Pipe
8	612630010409	1	油气分离器回油管	Oil-gas Separator Oil-return Pipe
9	612630060017	1	油路连接胶管	Oil Connecting Rubber Pipe
10	90003989301	5	卡箍	Clamp
11	612630060758	1	油气预分离器	Oil-gas Pre-separator
12	612630060761	1	气路连接胶管	Air Connecting Rubber Pipe
13	612630060756	1	油路连接胶管	Oil Connecting Rubber Pipe
14	612630060652	1	油路连接胶管	Oil Connecting Rubber Pipe
15	612630060591	1	管夹	Pipe Clamp
16	90011400019	2	六角法兰面螺栓	Hexagon Flange Bolt
17	612630040310	1	预分离器回油管	Pre-separator Oil-return Pipe
18	90003871252	2	六角螺母	Hexagon Nut
19	90003802402	1	六角头螺栓	Hexagon Head Bolt
20	1001429877	1	垫片	Gasket

油气分离器(Oil-gas Separator)





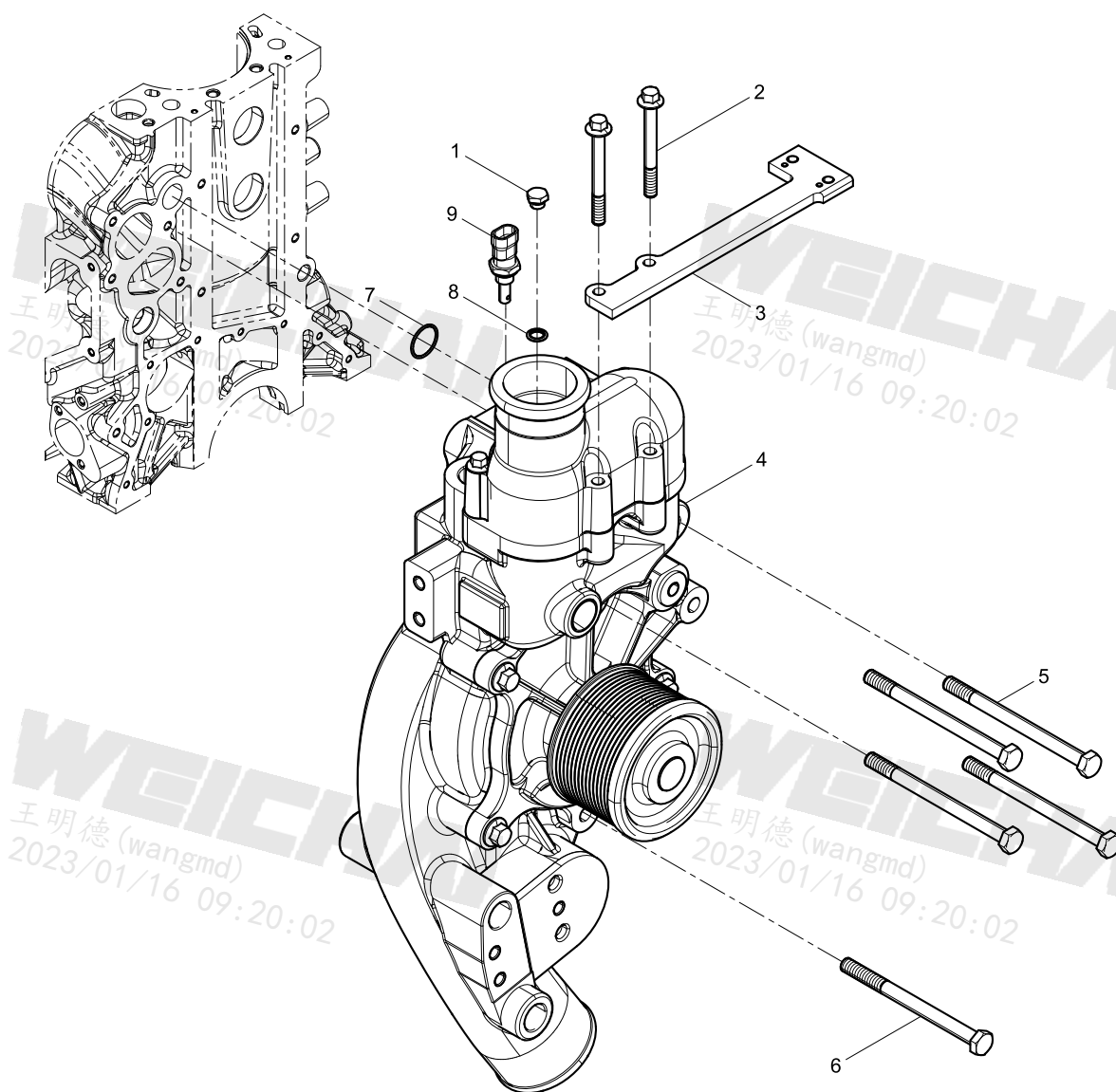
油气分离器(Oil-gas Separator)

[illegible]

水泵结合组(Water Pump Group)

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2023/01/16 09:20:02

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水泵结合组(Water Pump Group)

[illegible]

水泵(Water Pump)

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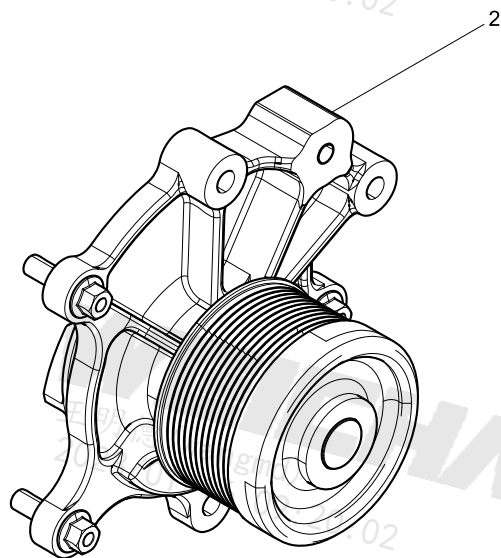
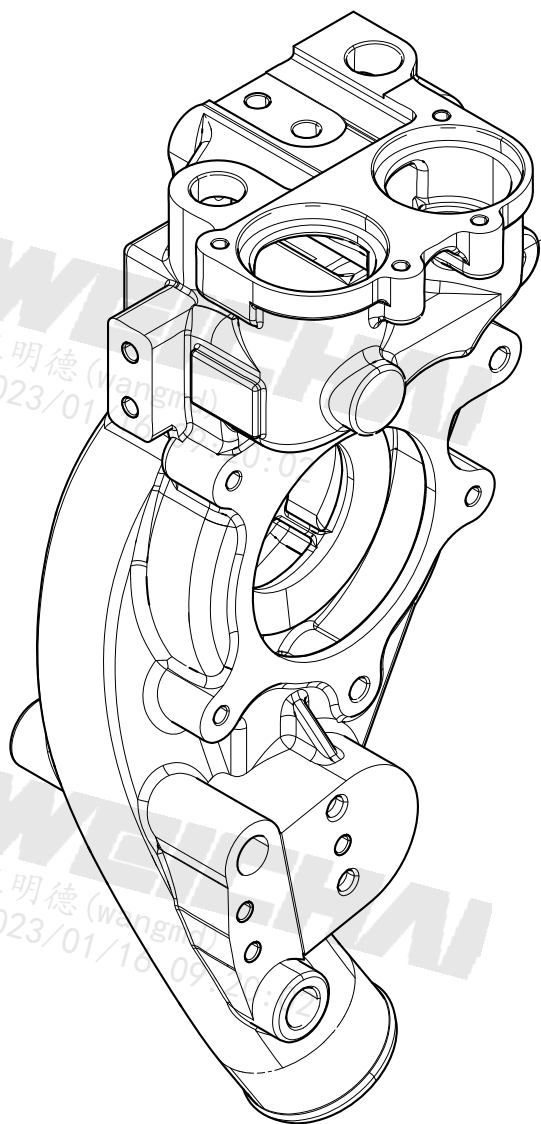
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水泵(Water Pump)

[illegible]

水泵分总成(Water Pump Sub-Assembly)

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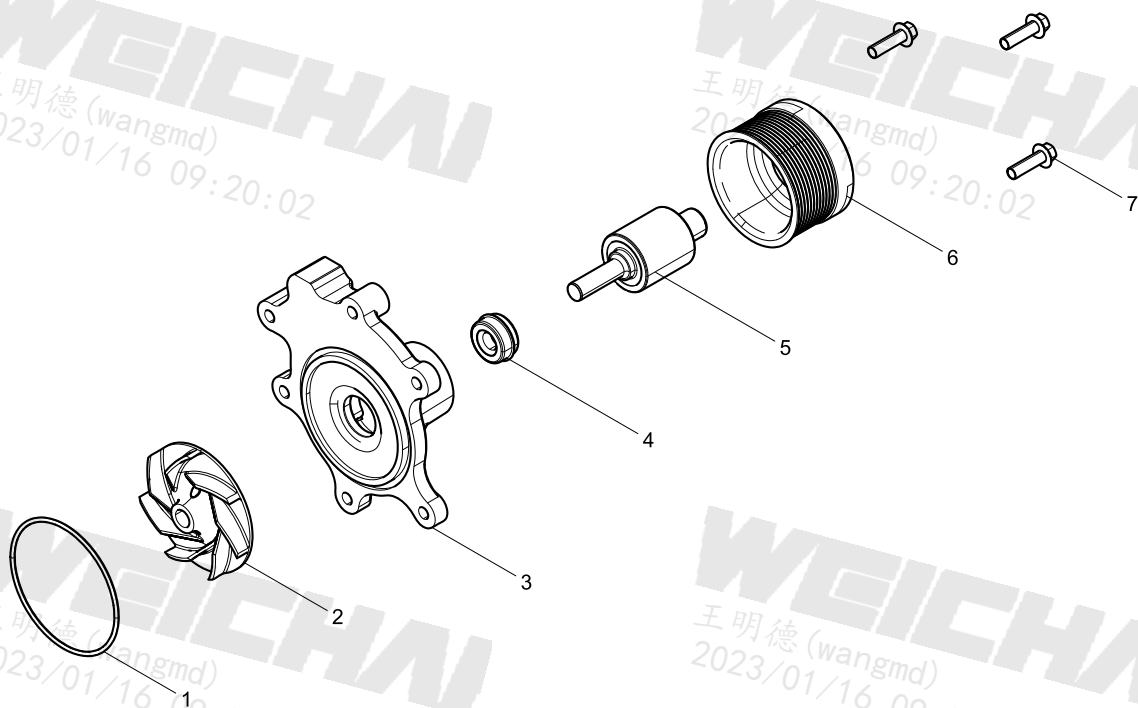
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水泵分总成(Water Pump Sub-Assembly)

[illegible]

水泵进水管接头结合组(Water Pump Inlet Pipe Joint Group)

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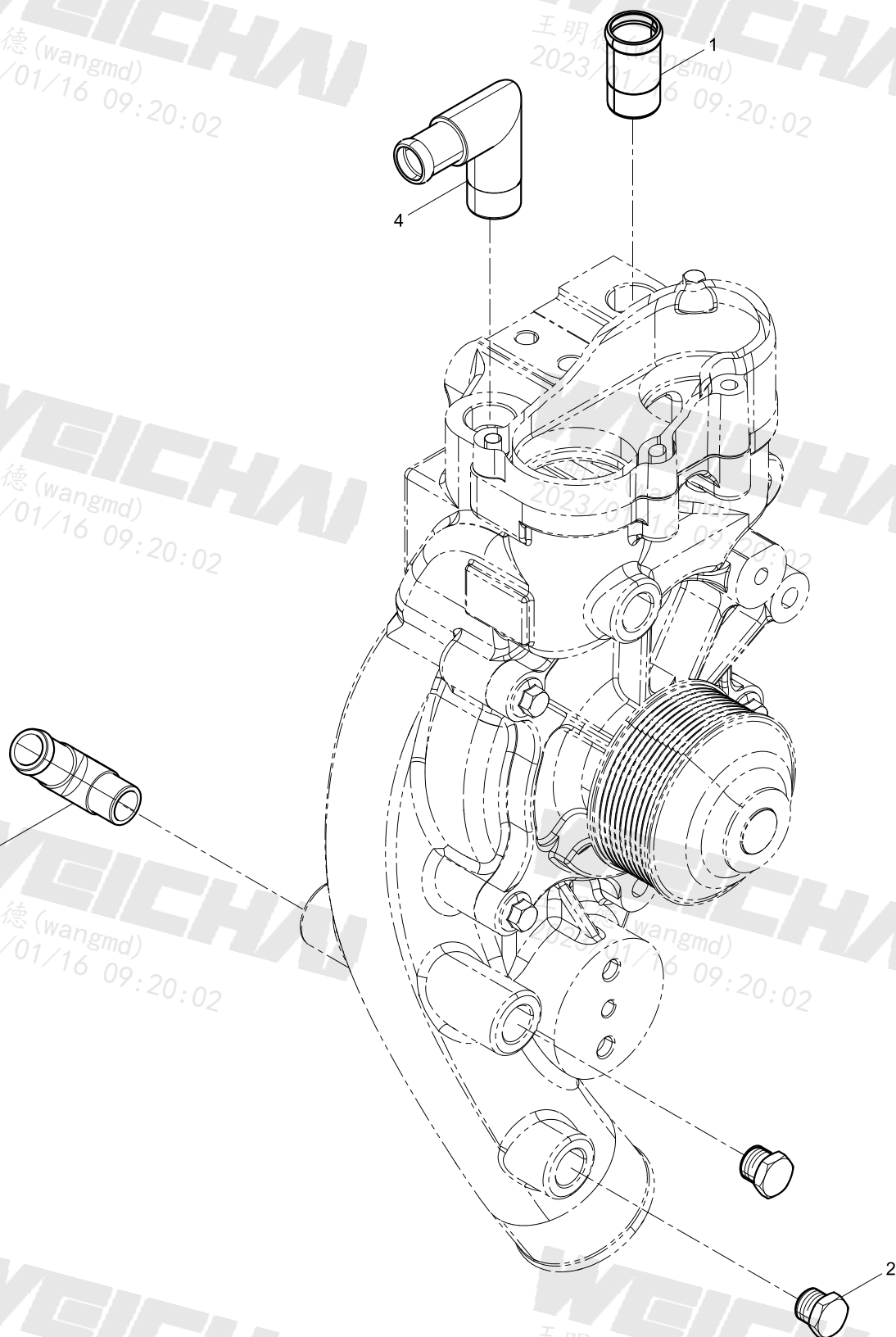
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[illegible]

放气管结合组(Venting Pipe Group)

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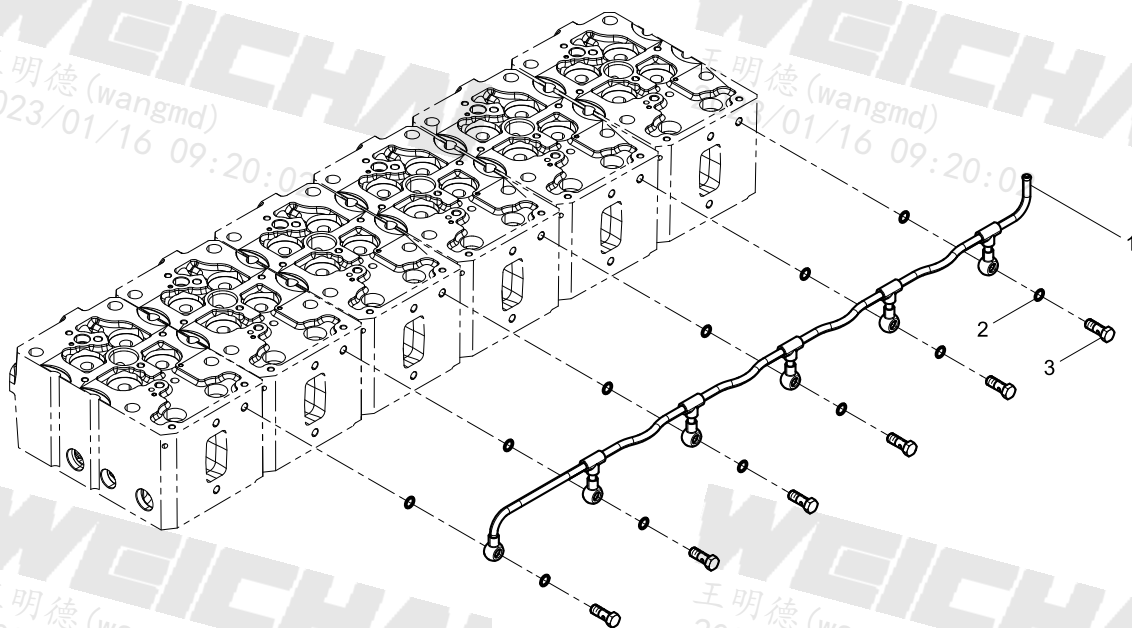
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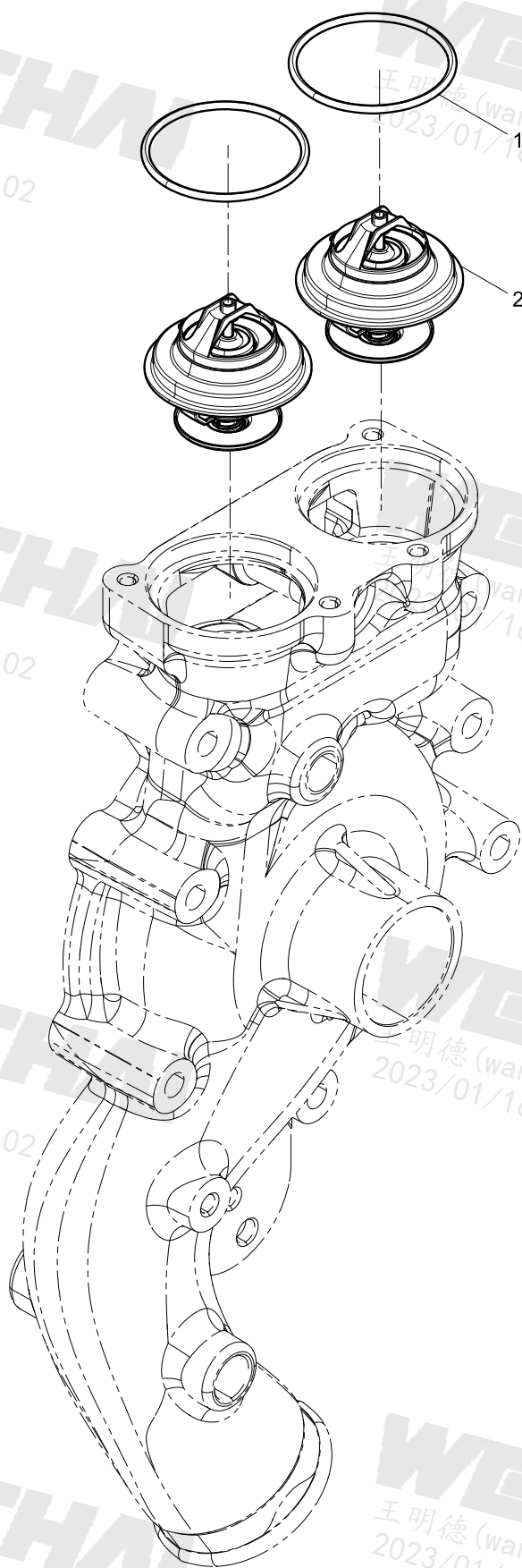




放气管结合组(Venting Pipe Group)

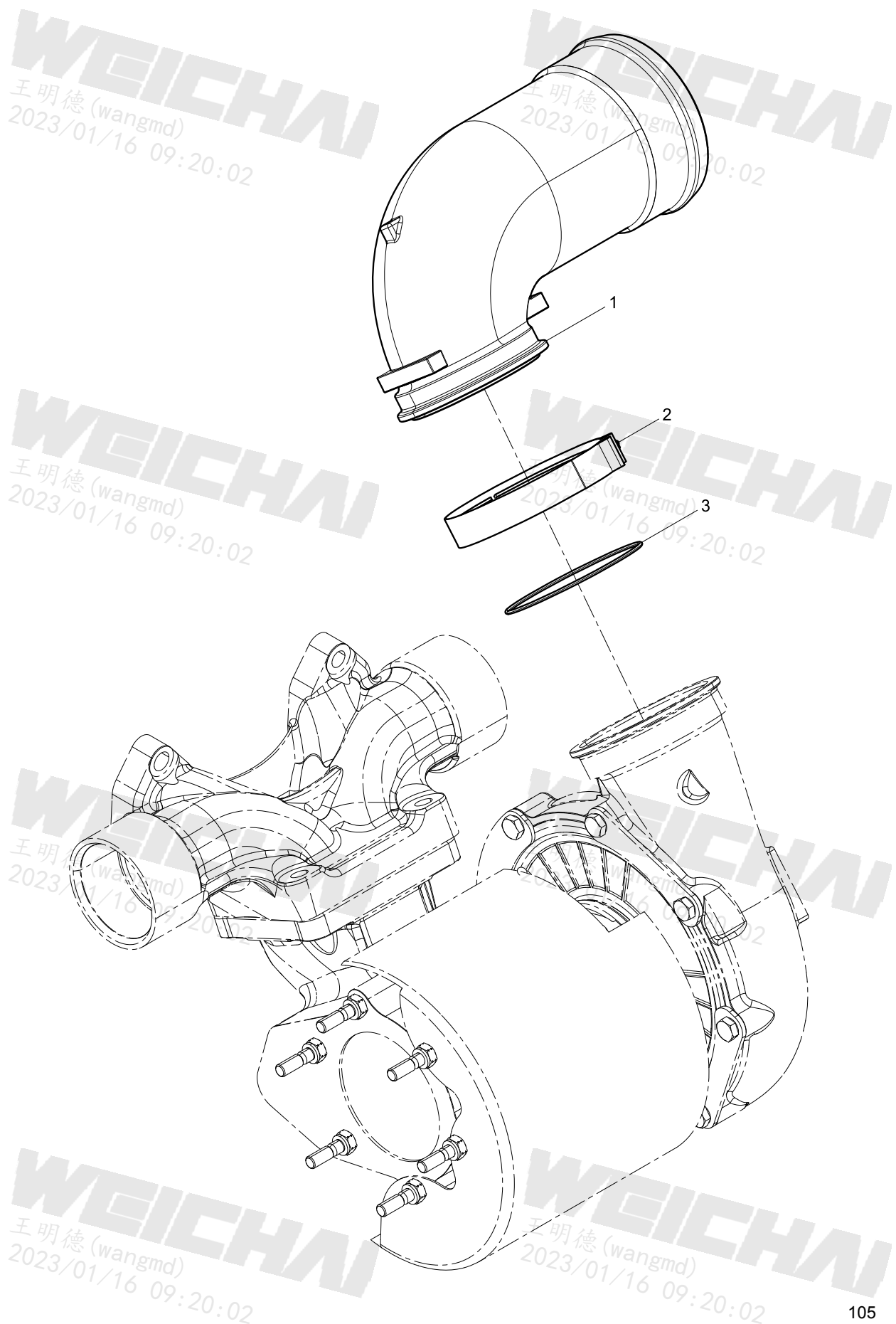
[illegible]

节温器结合组(Thermostat Group)



[illegible]

中冷器结合组(Intercooler Group)





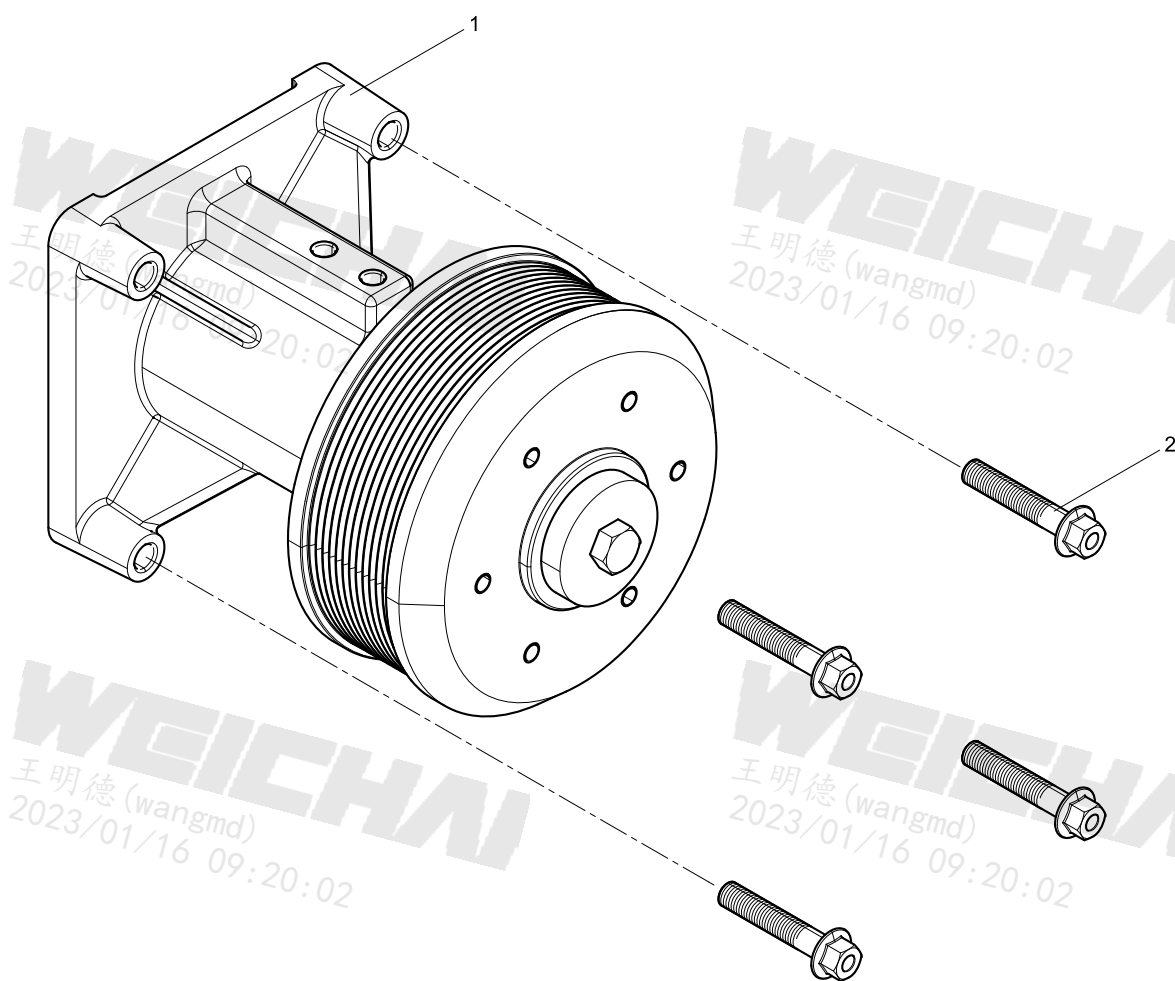
中冷器结合组(Intercooler Group)

[illegible]

风扇托架结合组(Fan Bracket Group)

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王明德(wangmd)
2023/01/16 09:20:02

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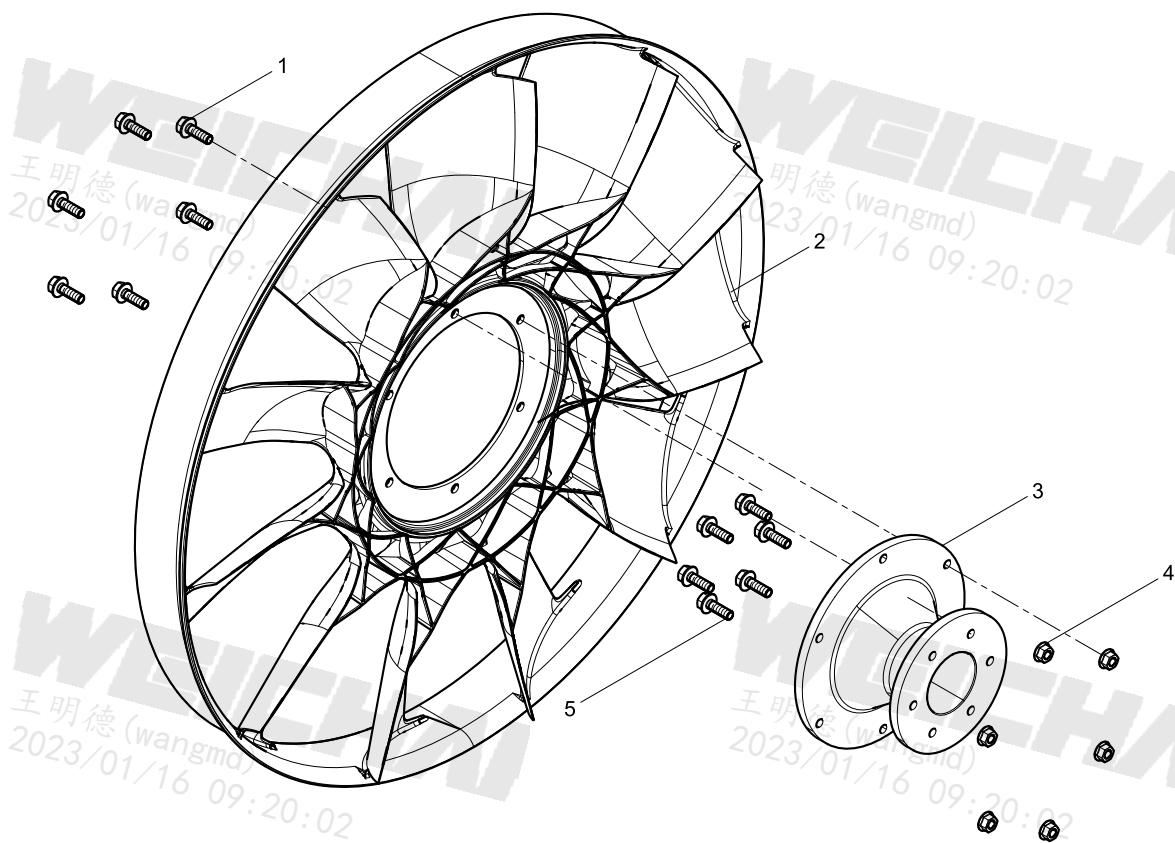
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2023/01/16 09:20:02



风扇托架结合组(Fan Bracket Group)

[illegible]

风扇及轮毂结合组(Fan and Hub Group)

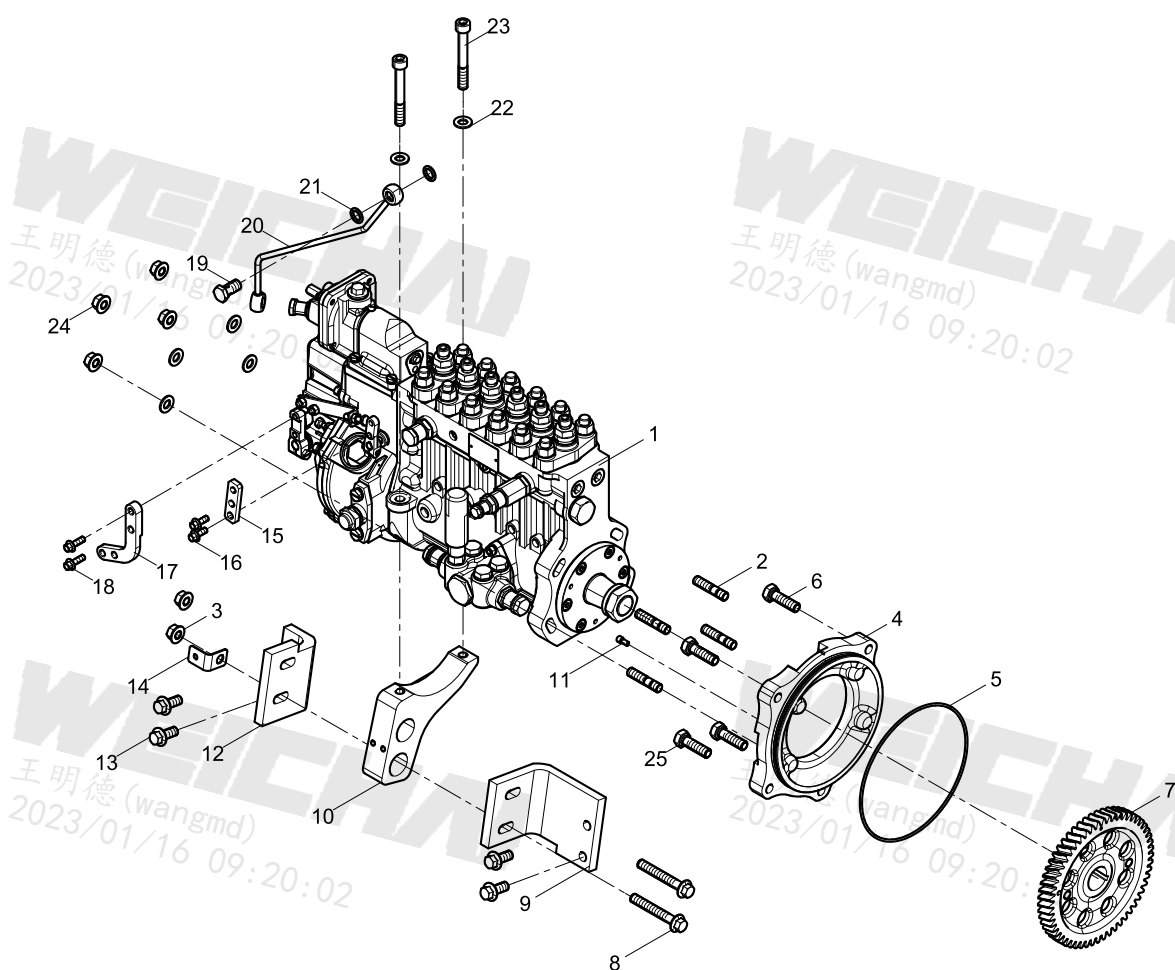




风扇及轮毂结合组(Fan and Hub Group)

[illegible]

喷油泵结合组(Fuel Injection Pump Group)



喷油泵结合组(Fuel Injection Pump Group)

图序号 Pos.	件号 Part Number	数量 Qty.	中文名称	Part Name
1	1003663923	1	喷油泵总成	Fuel Injection Pump Assembly
2	90003813537S	4	双头螺柱	Double End Stud
3	90012290002	6	六角法兰面螺母	Hexagon Flange Nut
4	1001134746	1	喷油泵法兰	Fuel Injection Pump Flange
5	612630030044	1	O形橡胶密封圈	O-ring
6	90011420002S	2	六角法兰面螺栓	Hexagon Flange Bolt
7	612600080518	1	喷油泵齿轮	Fuel Injection Pump Gear
8	90011430013	2	六角法兰面承面带齿螺栓	Hexagon Flange with Tooth Bolt
9	612630080180	1	喷油泵支架	Fuel Injection Pump Support
10	612630080179	1	喷油泵支架	Fuel Injection Pump Support
11	1000391990M	1	内六角圆柱头螺钉	Inner Hexagon Socket Head Cap Screw
12	612630080178	1	喷油泵支架	Fuel Injection Pump Support
13	90011430008	4	六角法兰面承面带齿螺栓	Hexagon Flange with Tooth Bolt
14	612600081698	1	线束支架	Harness Bracket
15	1002013301	1	转换手柄	Switch Hand
16	9000000642	2	六角法兰面螺栓	Hexagon Flange Bolt
17	1002021843	1	调速手柄	Speed Control Lever
18	9000000188	2	六角法兰面螺栓	Hexagon Flange Bolt
19	90003962612	1	空心螺栓	Hollow screw
20	612700080063	1	冒烟限制器空气管总成	Smoking Limitor Air Pipe Assembly
21	612600050042	2	密封垫圈	Sealing Washer
22	90014040008	2	平垫圈	Plain Washer
23	90013050028	2	螺钉	Screw
24	90011420011S	2	六角法兰面螺栓	Hexagon Flange Bolt

喷油泵润滑油管结合组(Fuel Injection Pump Oil Pipe Group)

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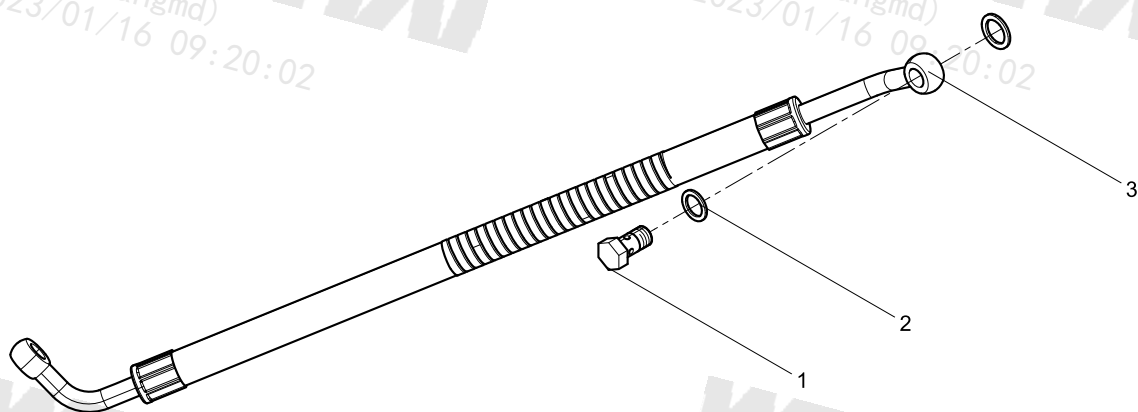
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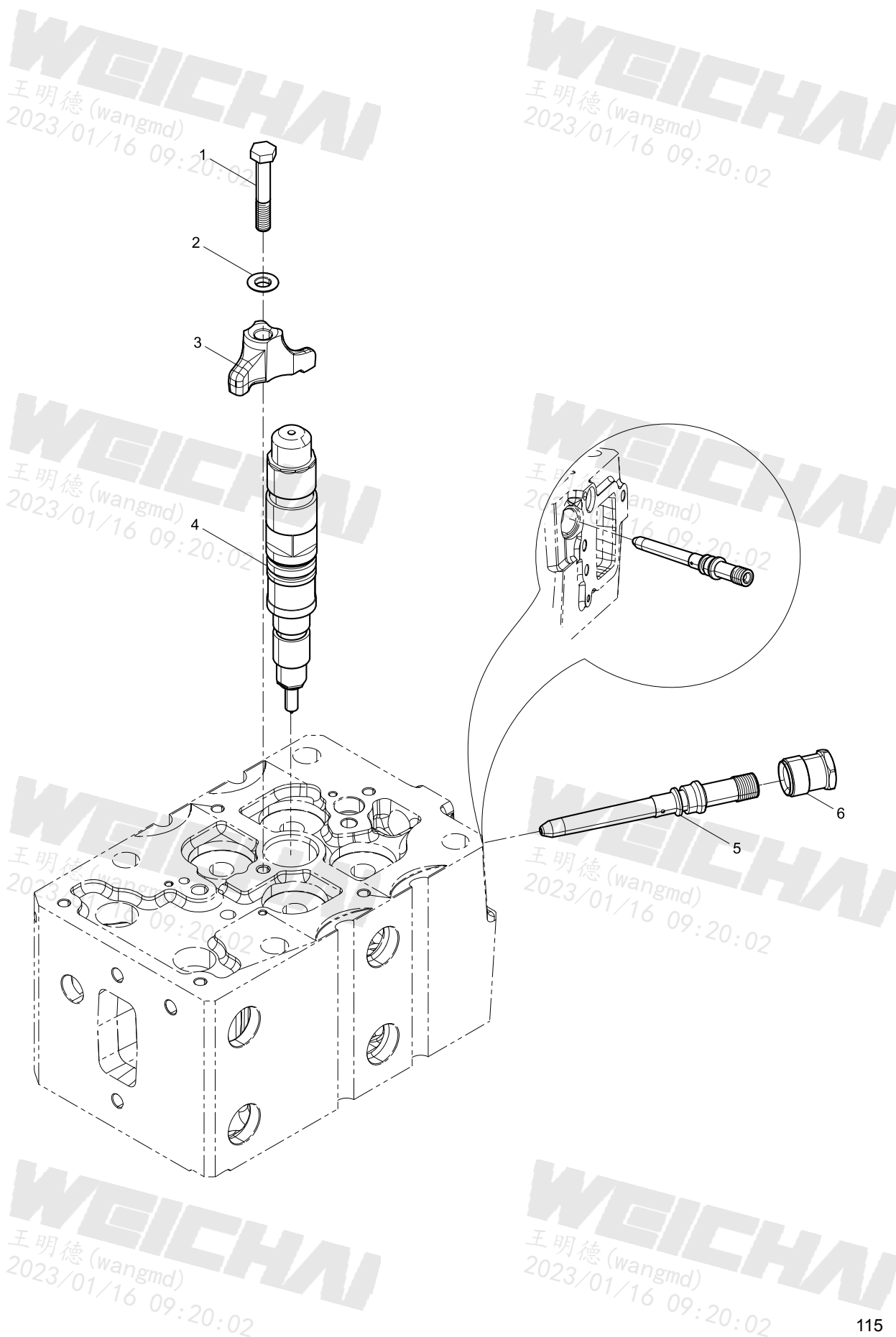
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喷油器结合组(Fuel Injector Group)





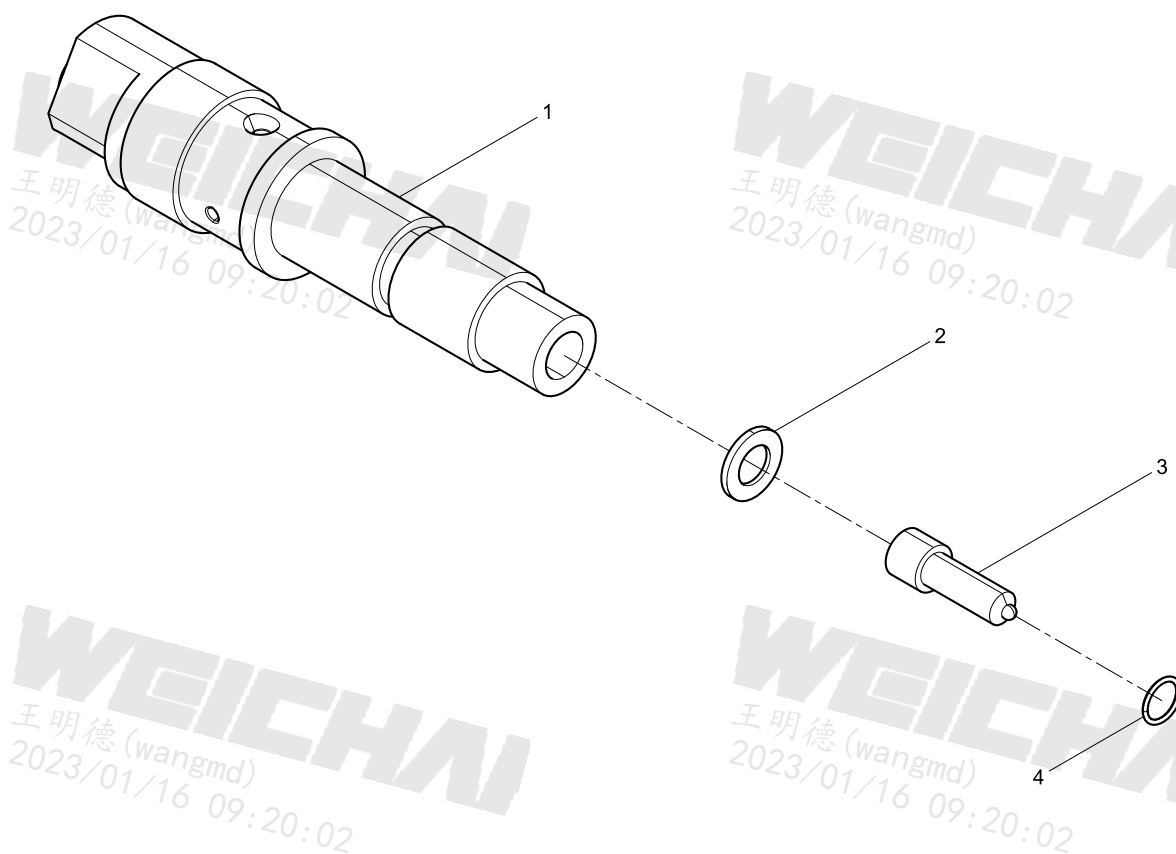
喷油器结合组(Fuel Injector Group)

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喷油器(Fuel Injector)

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喷油器(Fuel Injector)

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高压接头(High-pressure Connector)

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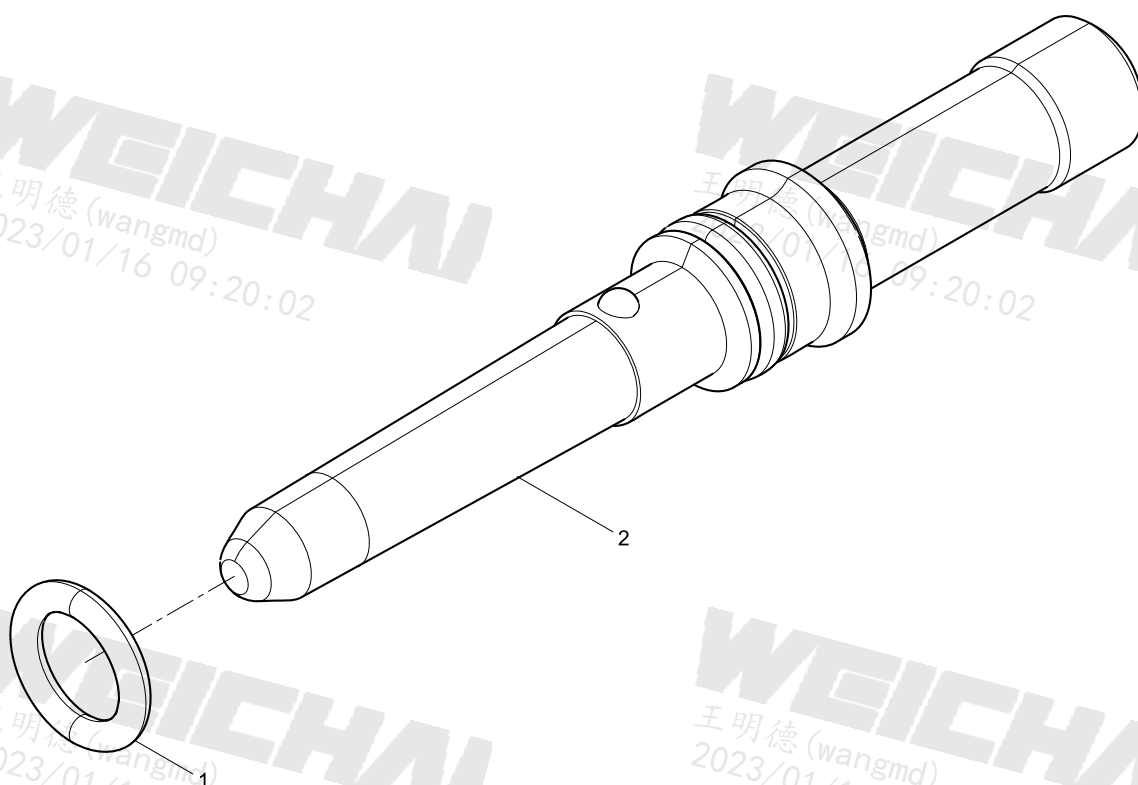
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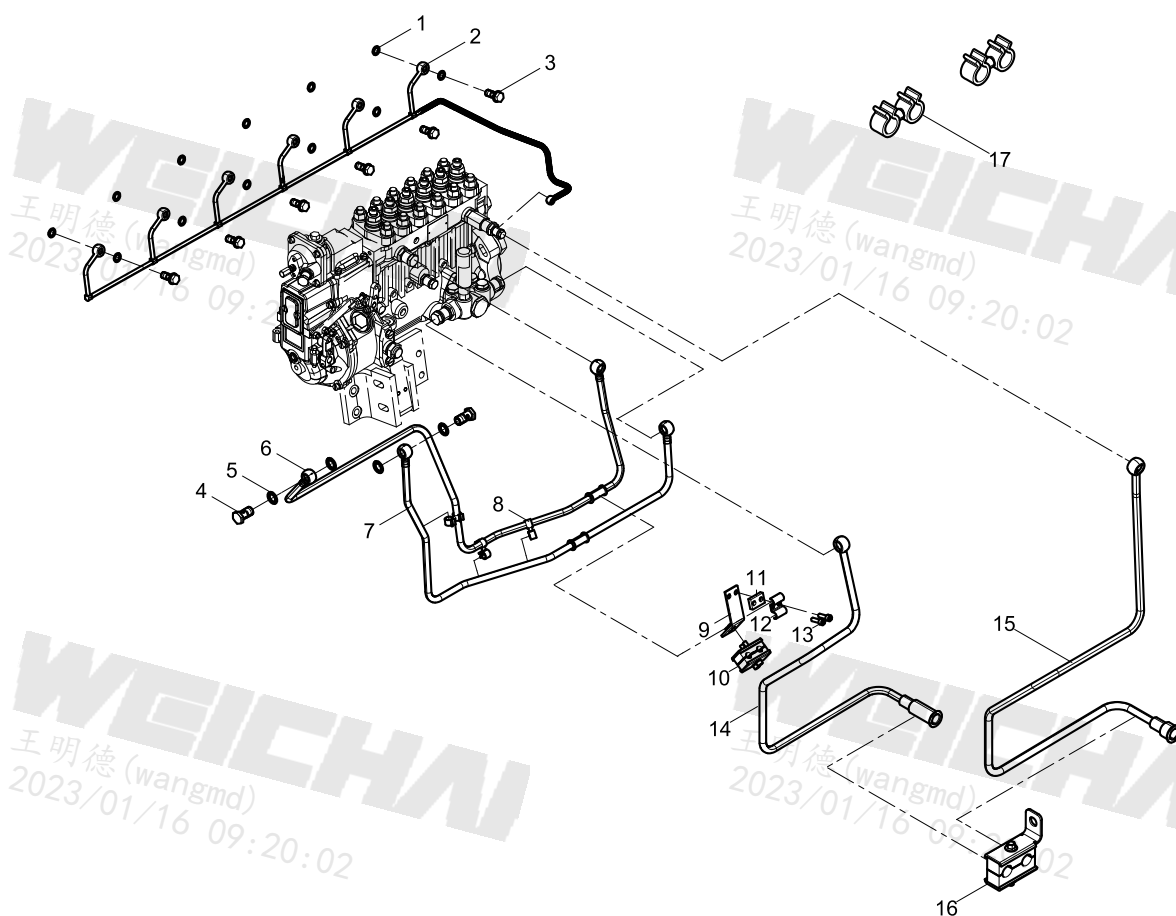
高压接头(High-pressure Connector)

[illegible]

低压油管结合组(Low Pressure Fuel Pipe Group)

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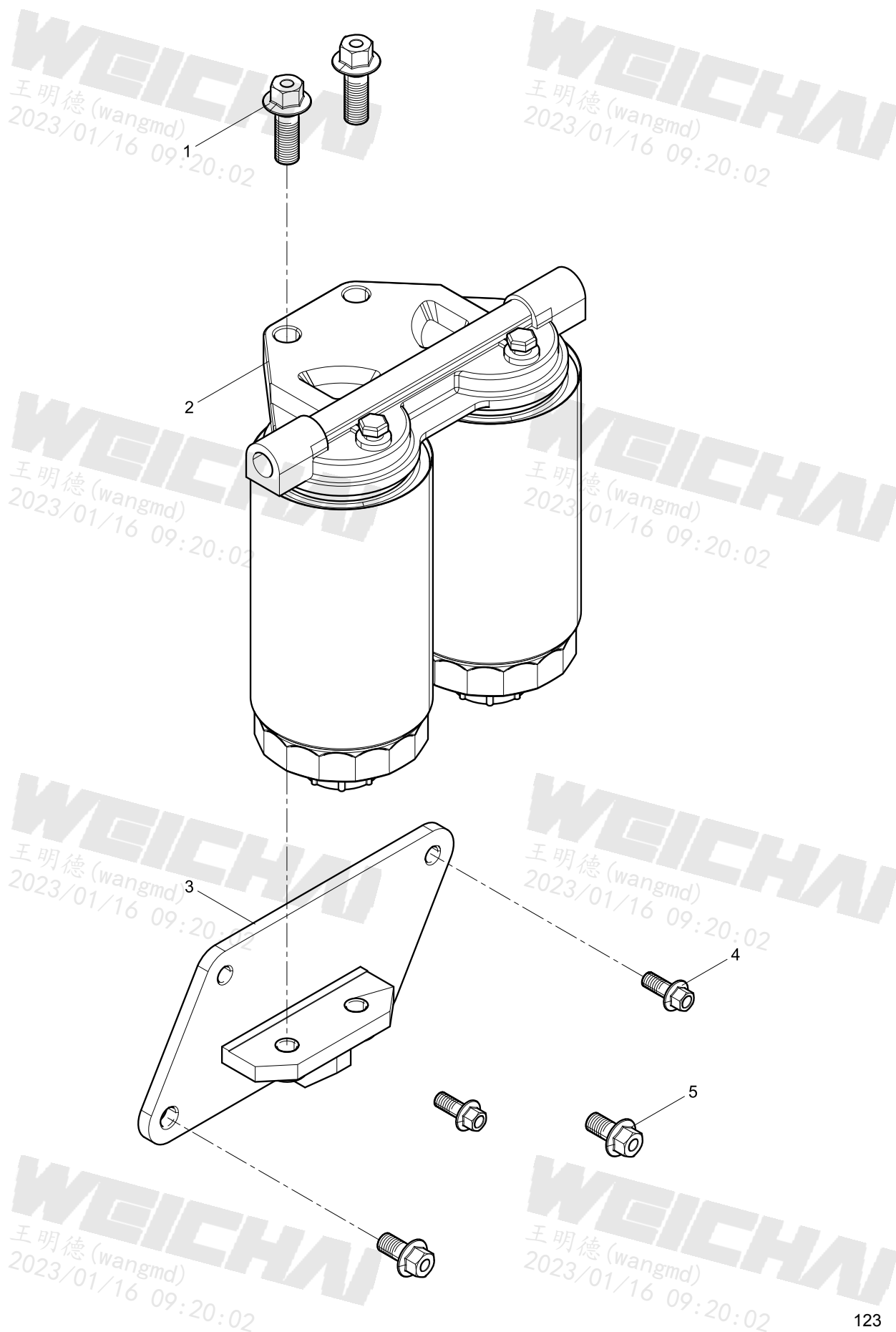
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低压油管结合组(Low Pressure Fuel Pipe Group)

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燃油滤清器结合组(Fuel Filter Group)

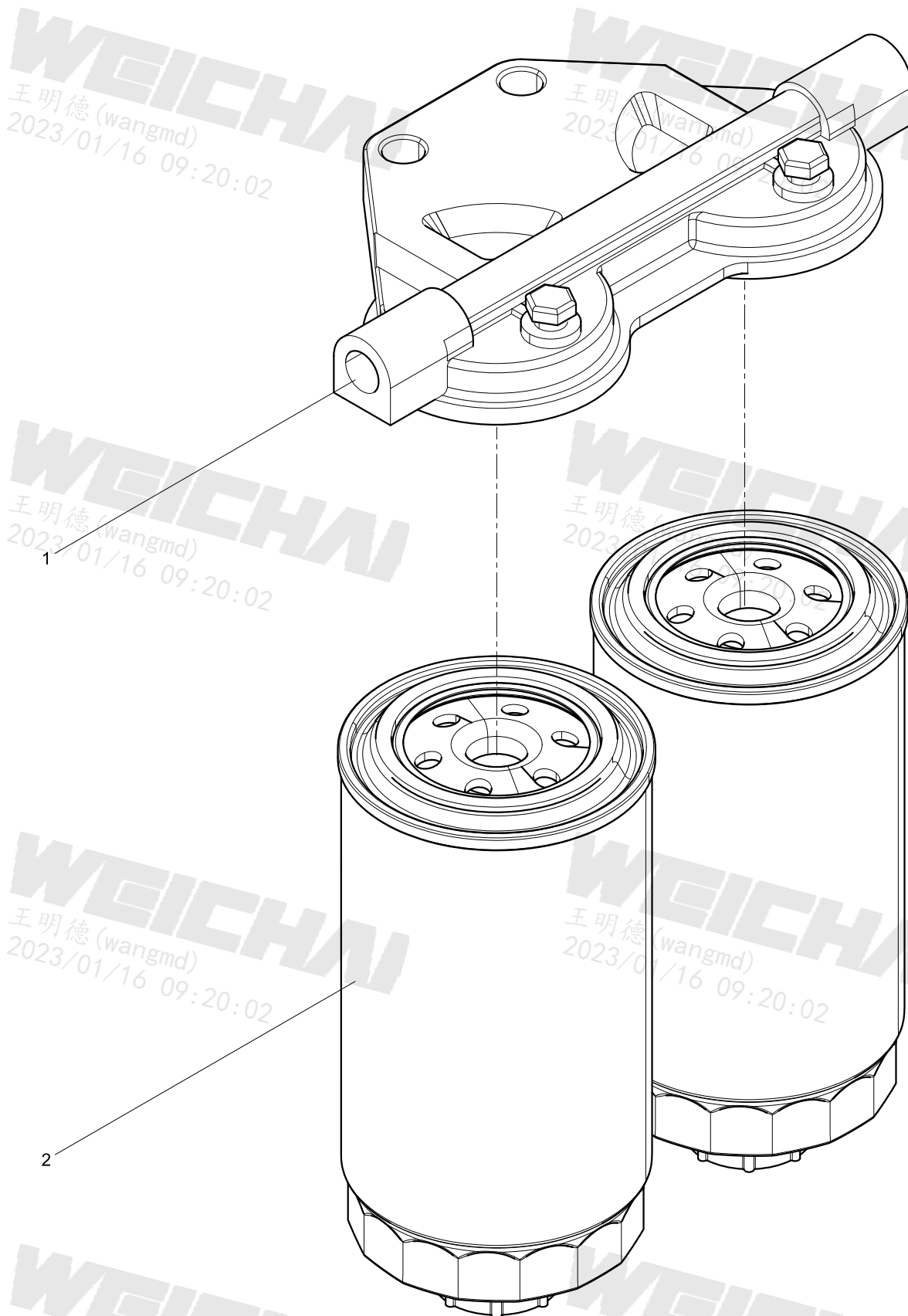




燃油滤清器结合组(Fuel Filter Group)

[illegible]

燃油滤清器(Fuel Filter)

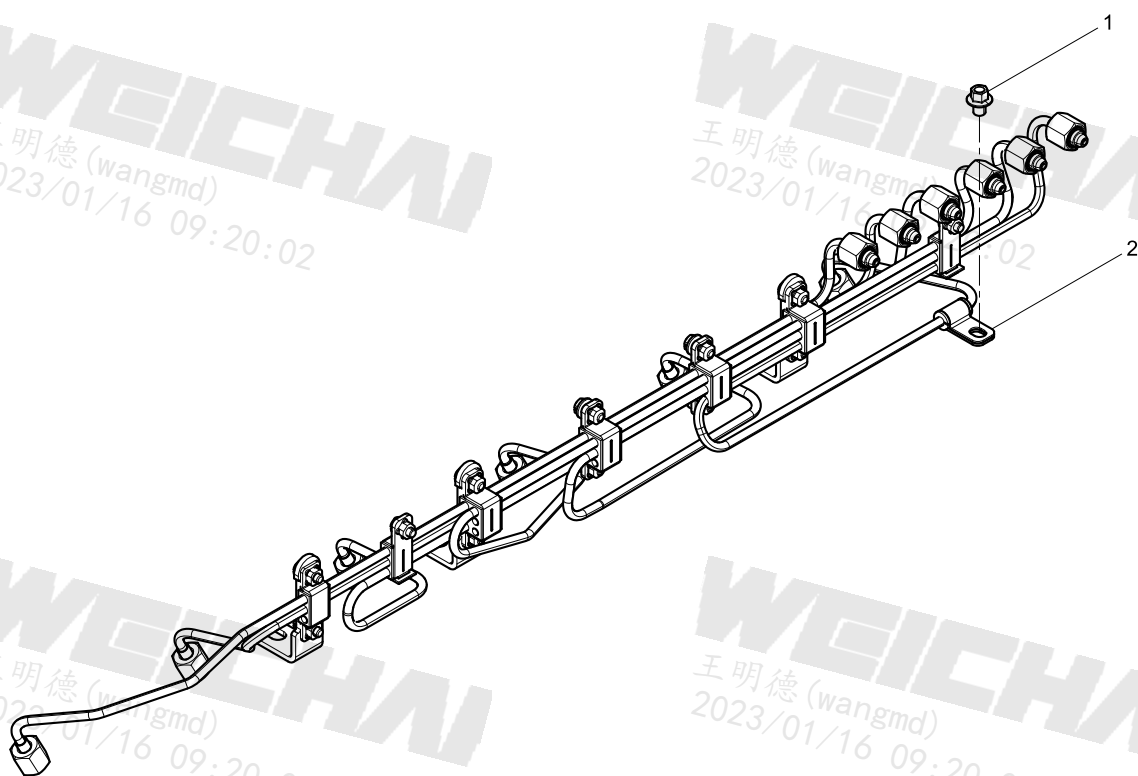




燃油滤清器(Fuel Filter)

[illegible]

高压油管结合组(High Pressure Fuel Pipe Group)





高压油管结合组(High Pressure Fuel Pipe Group)

[illegible]

进气管结合组(Intake Manifold Group)

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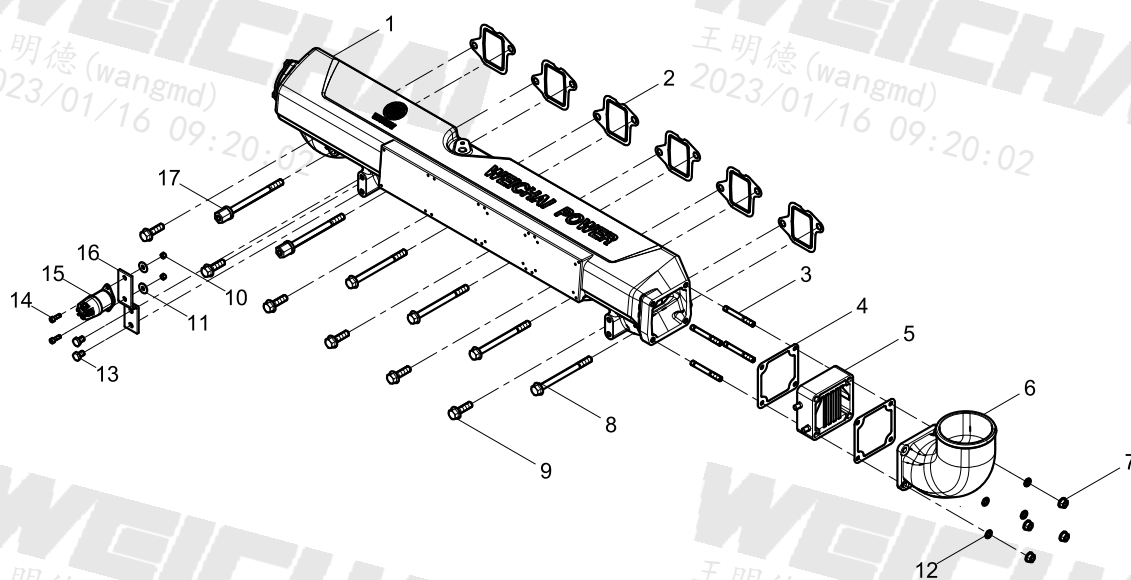
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进气管结合组(Intake Manifold Group)

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进气管总成(Intake Manifold Assembly)

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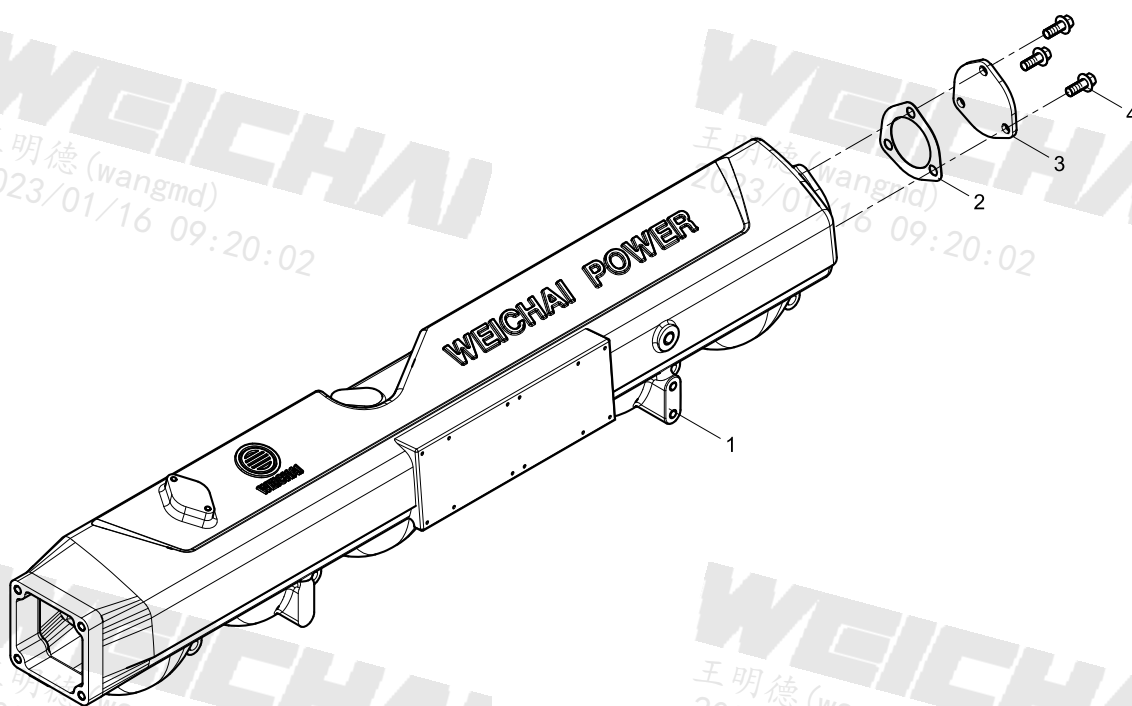
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进气管总成(Intake Manifold Assembly)

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增压器结合组(Turbocharger Group)

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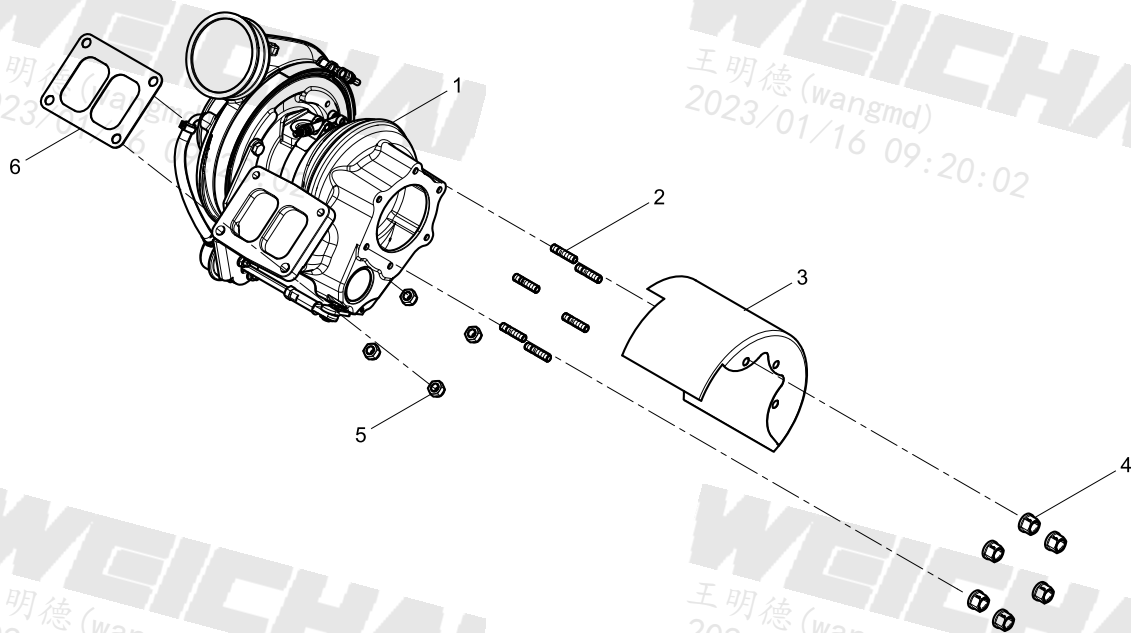
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增压器结合组(Turbocharger Group)

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增压器润滑油管结合组(Turbocharger Oil Pipe Group)

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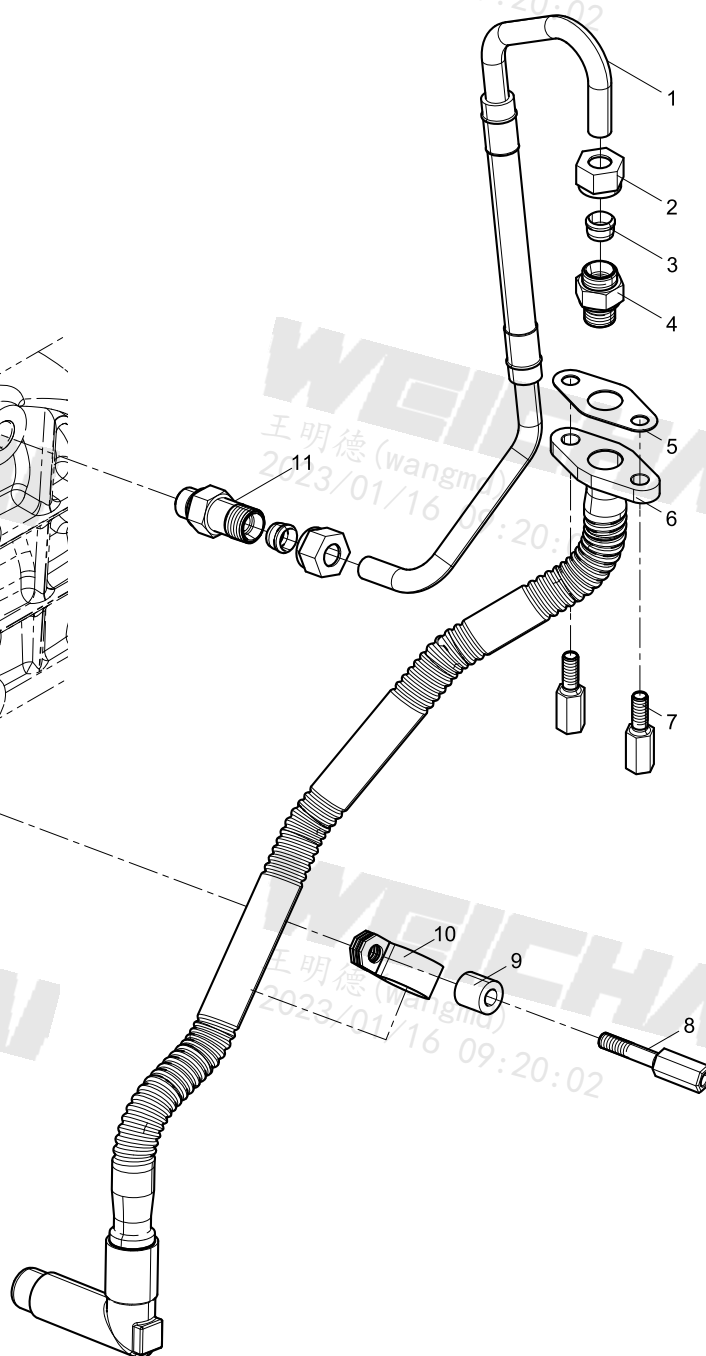
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增压器润滑油管结合组(Turbocharger Oil Pipe Group)

[illegible]

排气管结合组(Exhaust Manifold Group)

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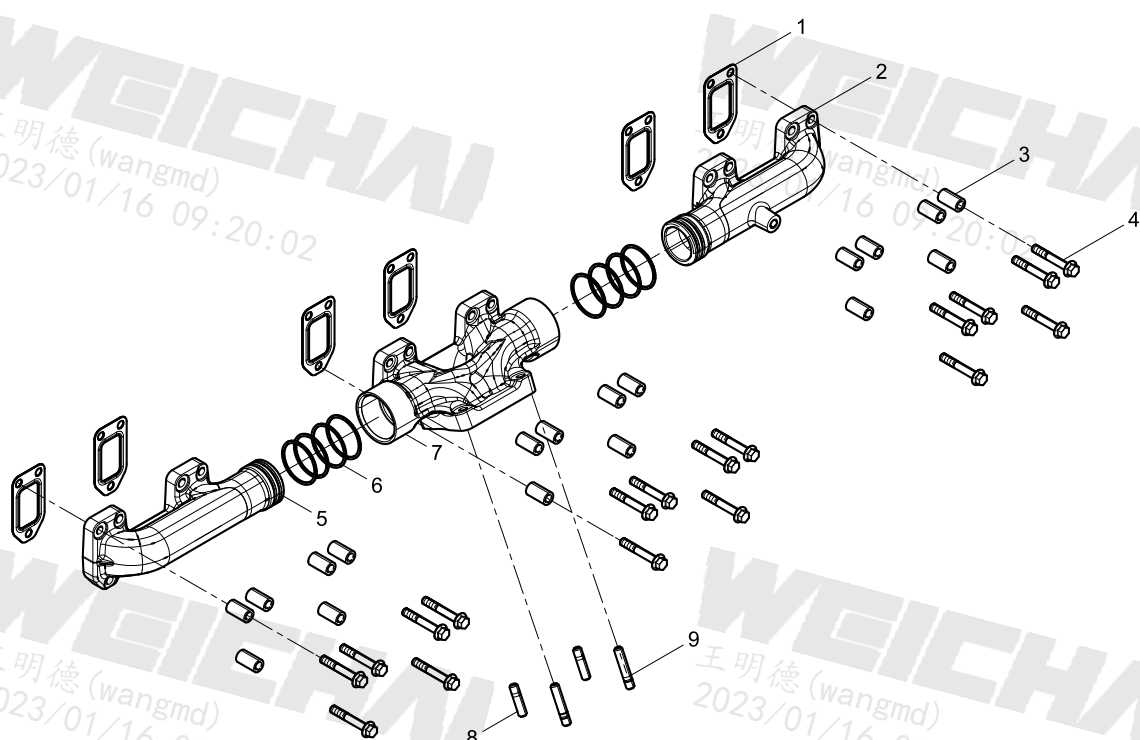
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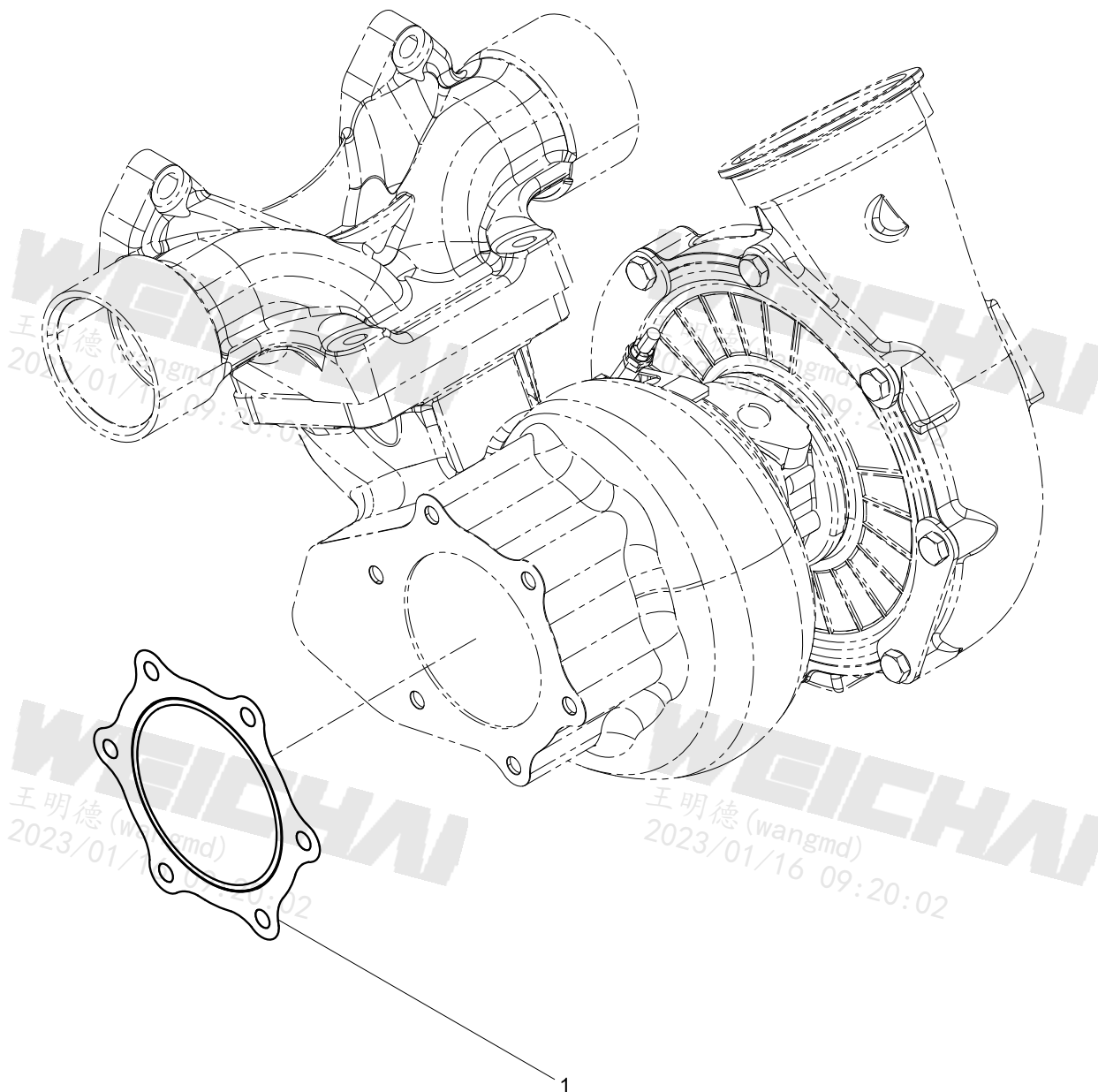
排气管结合组(Exhaust Manifold Group)

[illegible]

后排气歧管结合组(Rear Exhaust Manifold Group)

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停车装置结合组(Shut-down Device Group)

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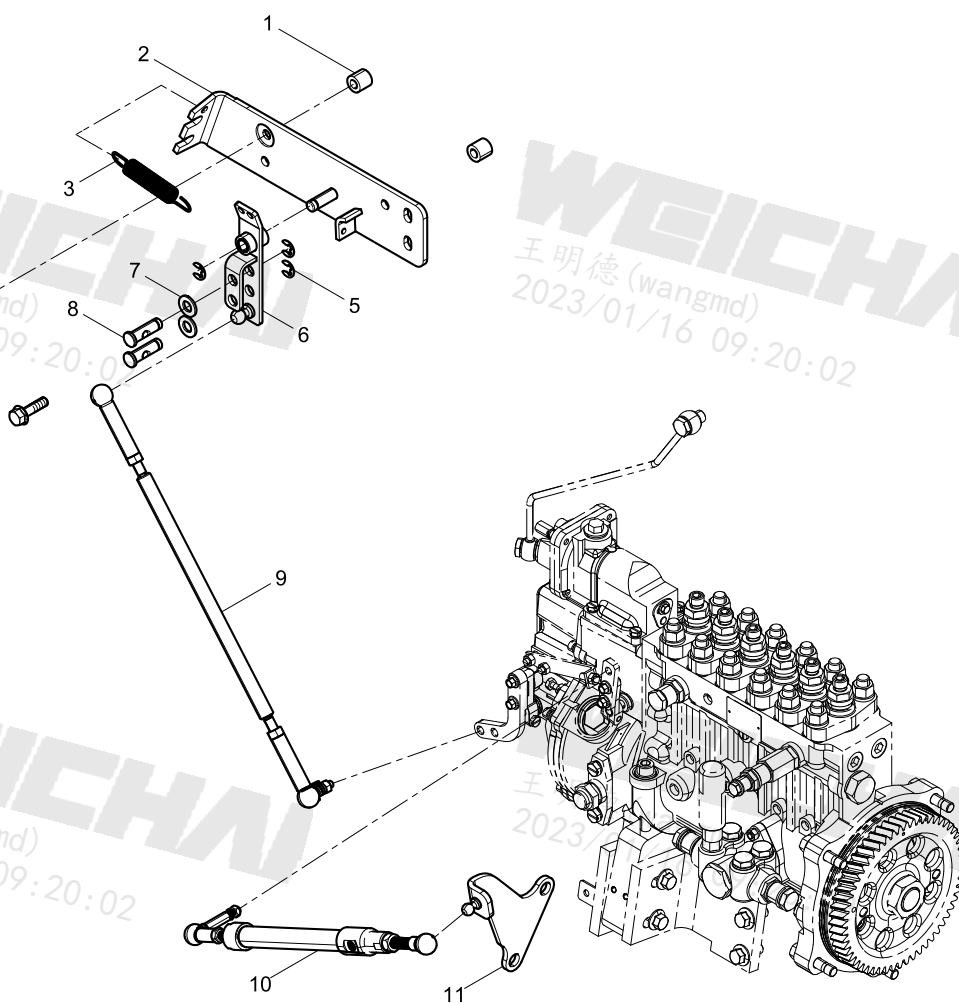
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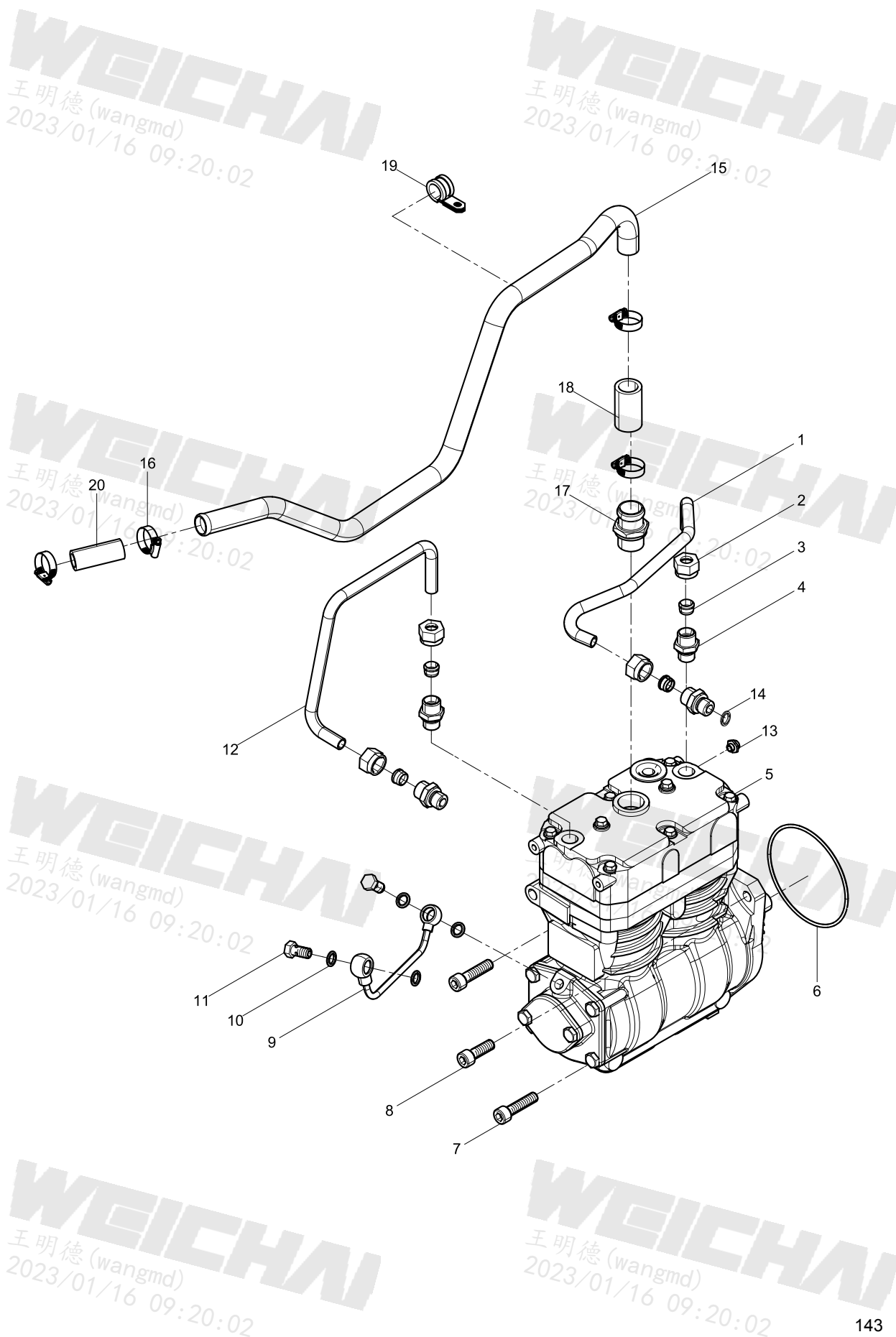




停车装置结合组(Shut-down Device Group)

[illegible]

空压机结合组(Air Compressor Group)



空压机结合组(Air Compressor Group)

图序号 Pos.	件号 Part Number	数量 Qty.	中文名称	Part Name
1	1002267731	1	空压机水管	Air Compressor Water Pipe
2	612639000022	4	螺母	Nut
3	1000886100	4	卡套	Ferrule
4	1000879941S	4	卡套式直通接头体	Ferrule Straight Thread Elbow-body
5	1002365110	1	空压机总成	Air Compressor Assembly
6	612639000039	1	O形橡胶密封圈	O-ring
7	90013550004S	2	内六角圆柱头螺钉	Inner Hexagon Socket Head Cap Screw
8	90003862532S	1	内六角圆柱头螺钉	Inner Hexagon Socket Head Cap Screw
9	1003542092	1	空压机润滑油管总成	Air Compressor Oil Pipe Assembly
10	13057039	4	组合密封垫圈	Assembled Sealing Washer
11	612600131018	2	螺栓	Bolt
12	1002267730	1	空压机水管	Air Compressor Water Pipe
13	1000526663	1	气管接头	Air Pipe Connector
14	612600130037	1	垫圈	Washer
15	1000958888	1	空压机进气管	Air compressor Air-inlet Pipe
16	90003989301	4	卡箍	Clamp
17	1000697524	1	气管接头	Air Pipe Connector
18	1000697571	1	气路连接胶管	Air Connecting Rubber Pipe
19	1000754547	1	管夹总成	Pipe Clamp Assembly
20	1001821623	1	气路连接胶管	Air Connecting Rubber Pipe

空压机总成(Air Compressor Assembly)

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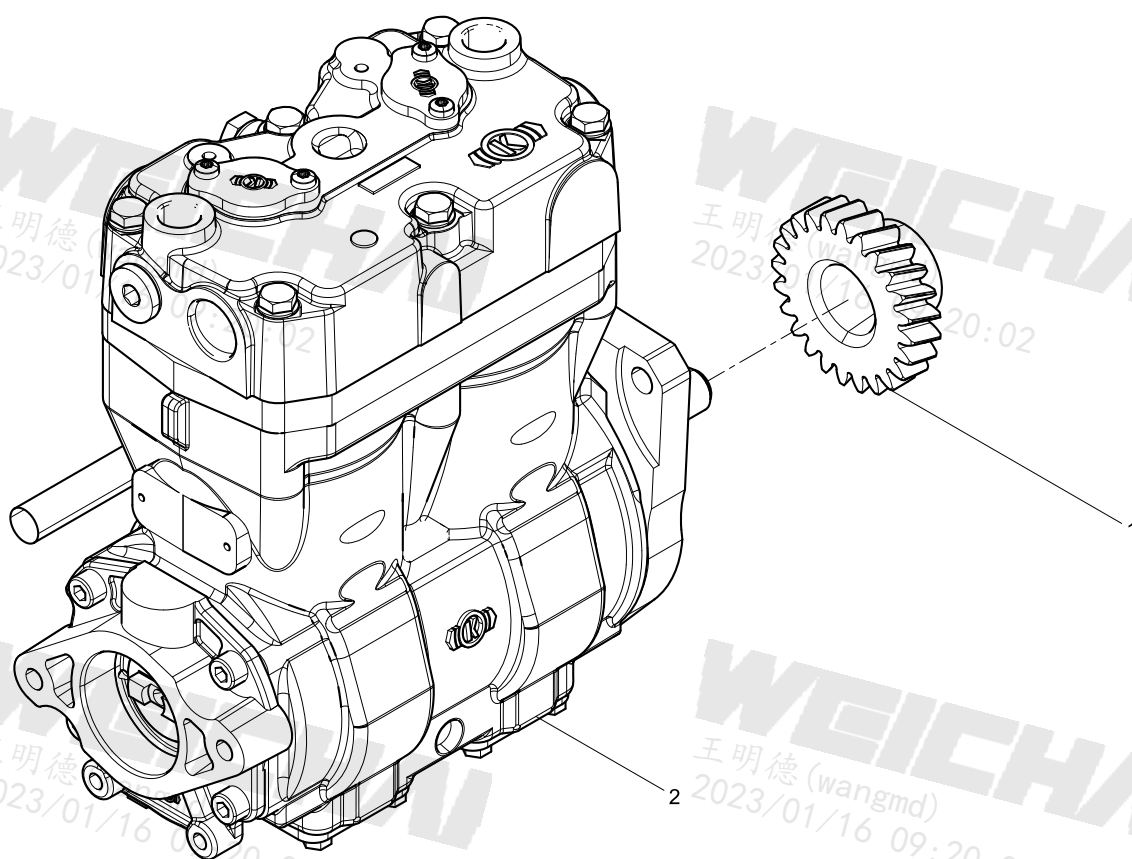
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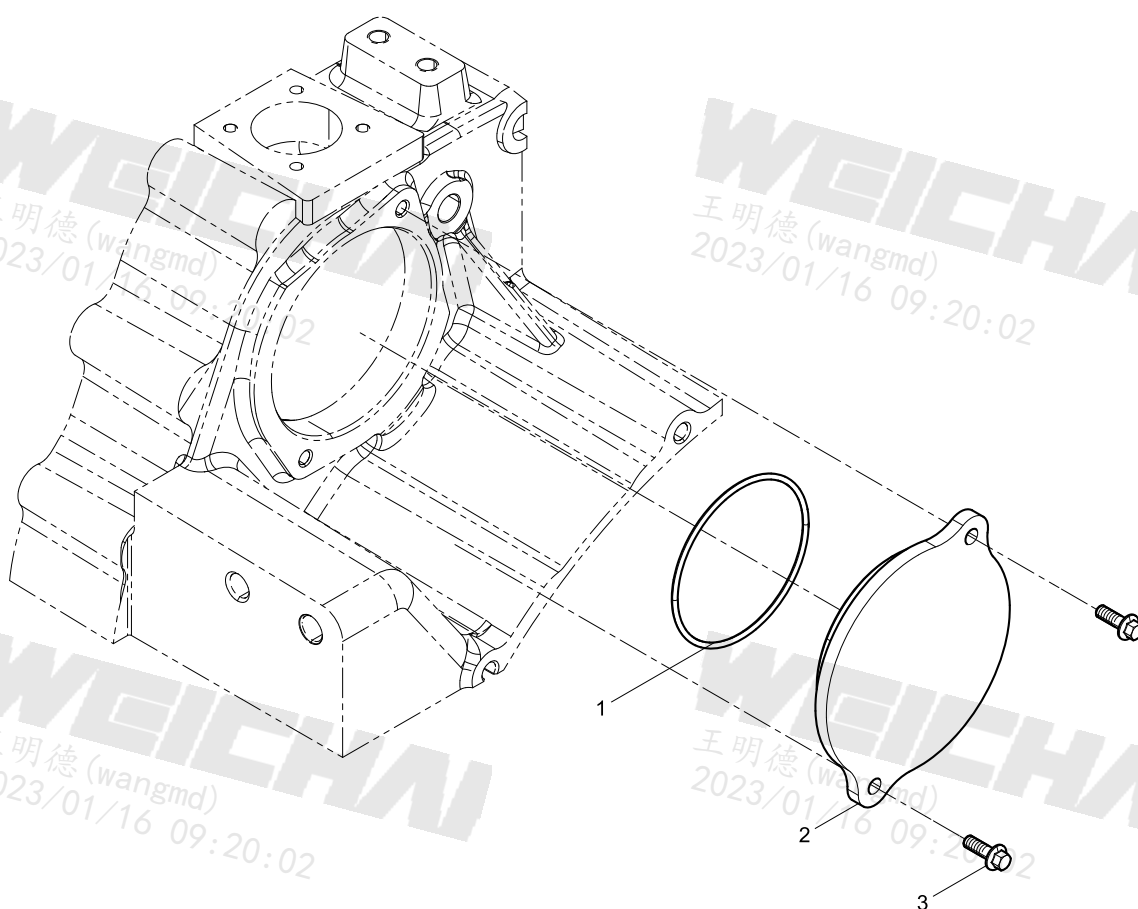




空压机总成(Air Compressor Assembly)

[illegible]

液压泵结合组(Hydraulic Pump Group)

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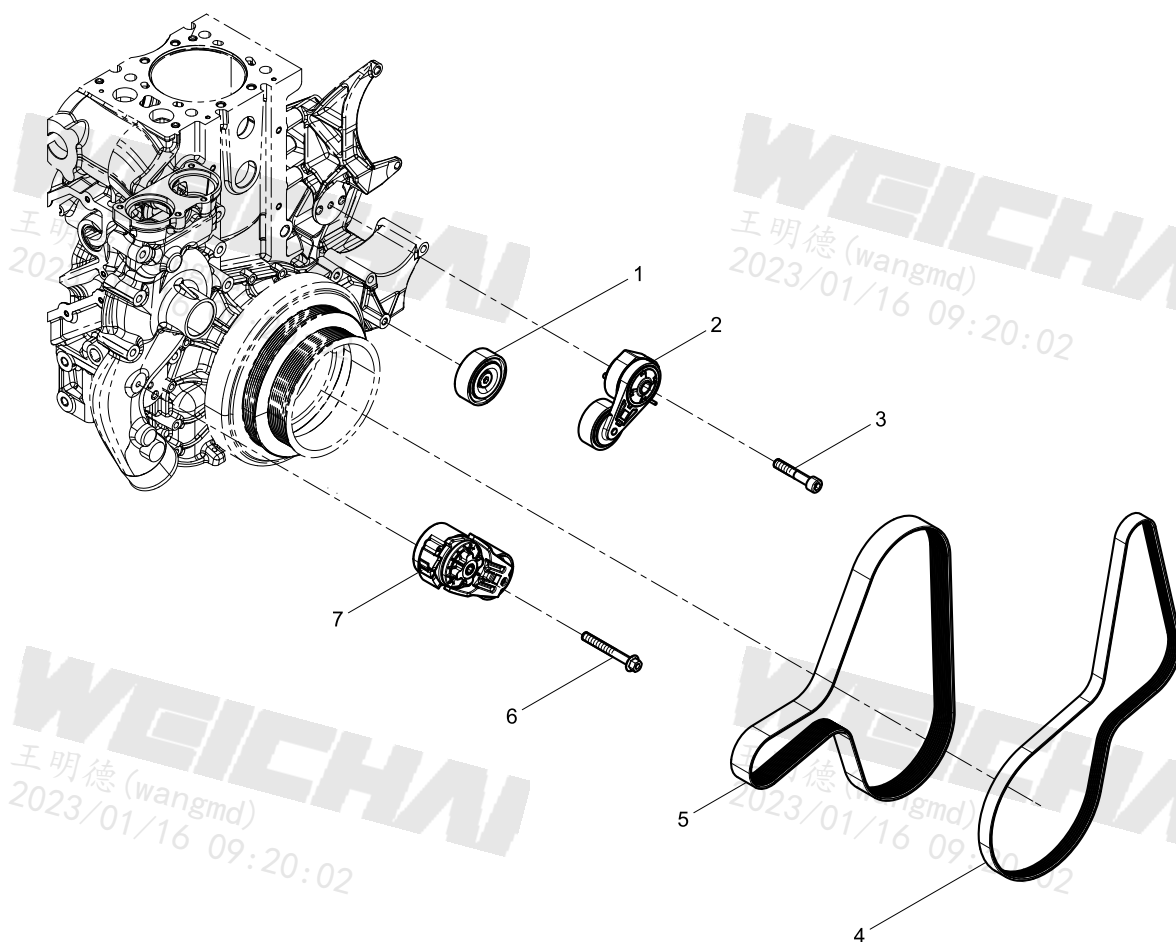
液压泵结合组(Hydraulic Pump Group)

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张紧轮及皮带结合组(Tensioner And Belt Group)

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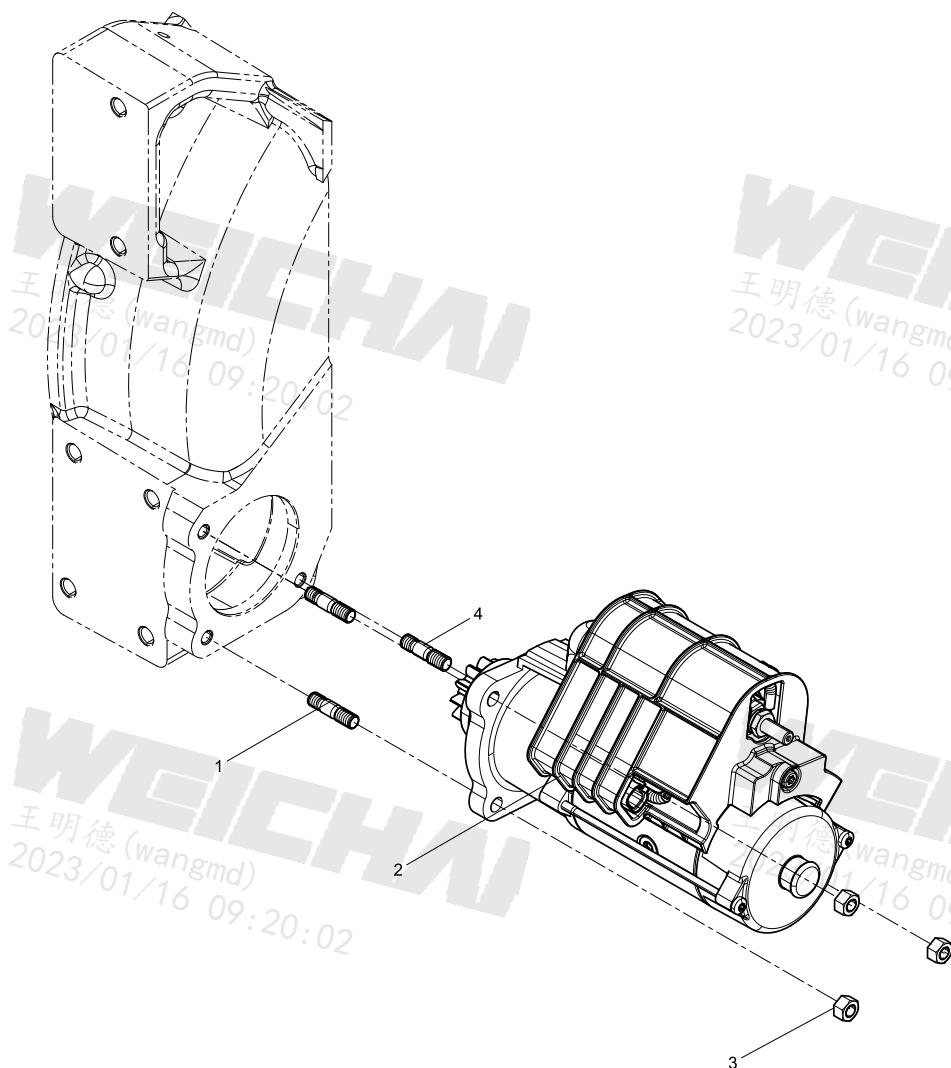
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张紧轮及皮带结合组(Tensioner And Belt Group)

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起动机结合组(Starter Motor Group)

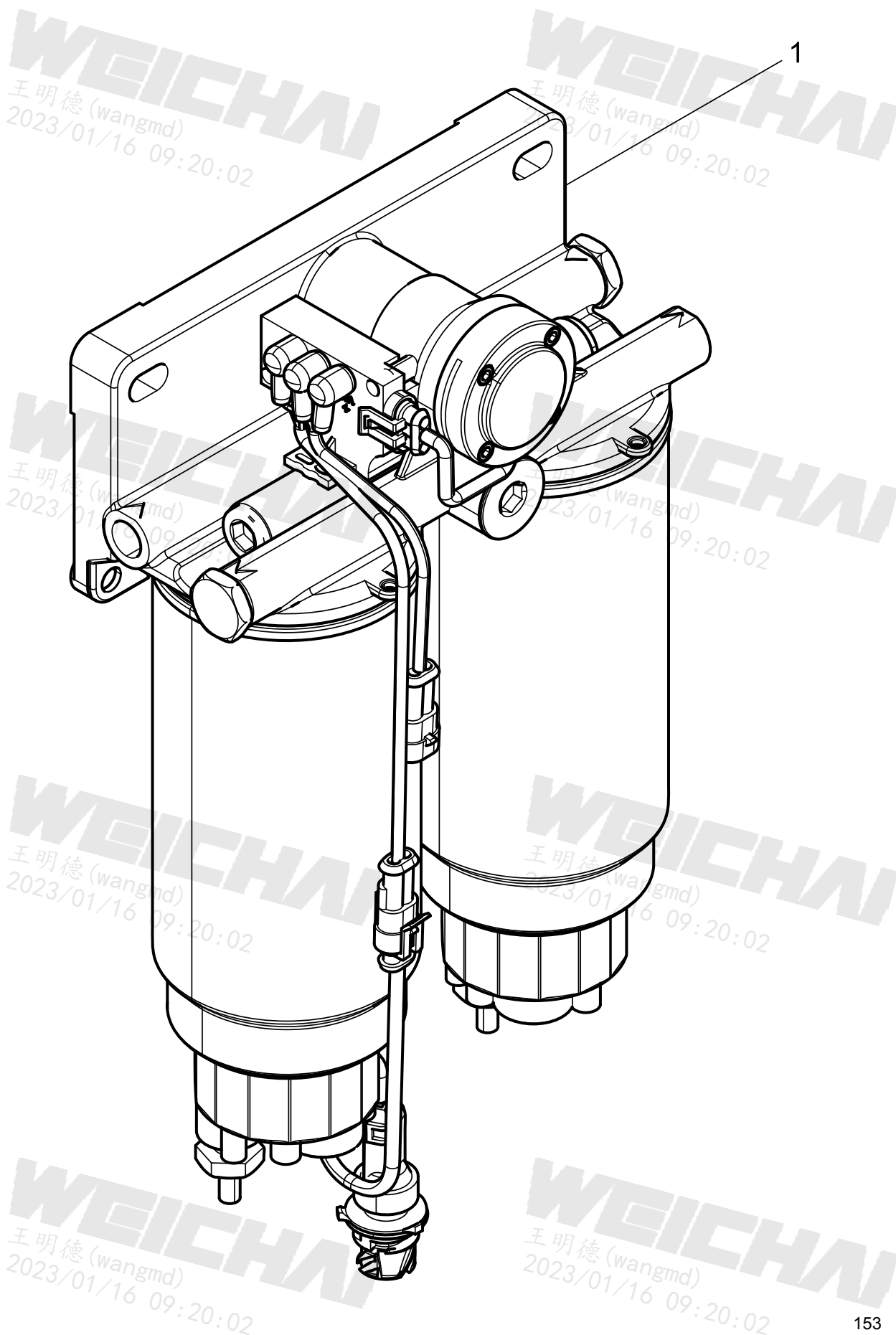




起动机结合组(Starter Motor Group)

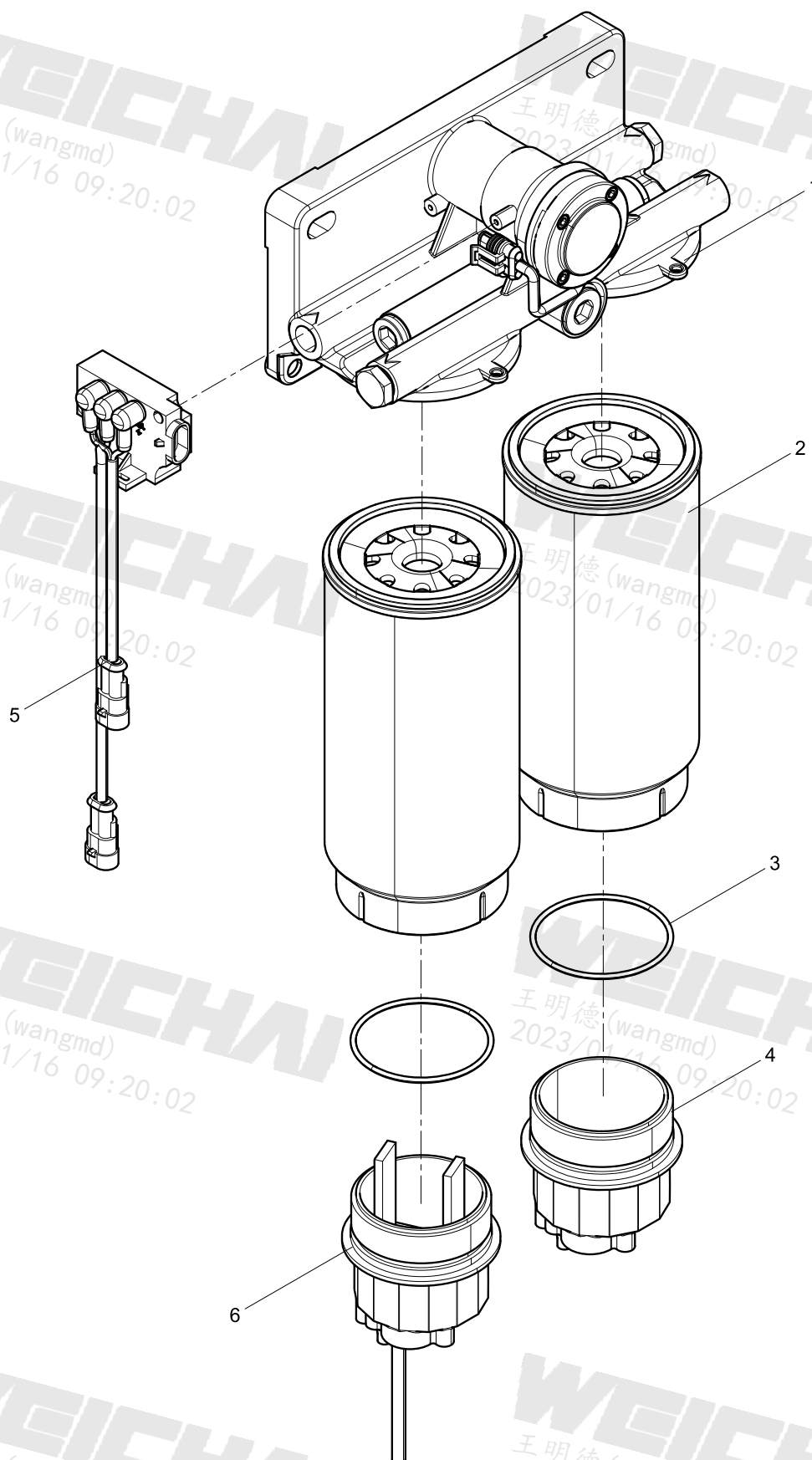
[illegible]

包装箱底盘零件结合组(Packing Box Chassis Parts Group)



[illegible]

燃油水寒宝(Fuel System Protector)





燃油水寒宝(Fuel System Protector)

[illegible]

零件箱结合组(Parts Kit Group)

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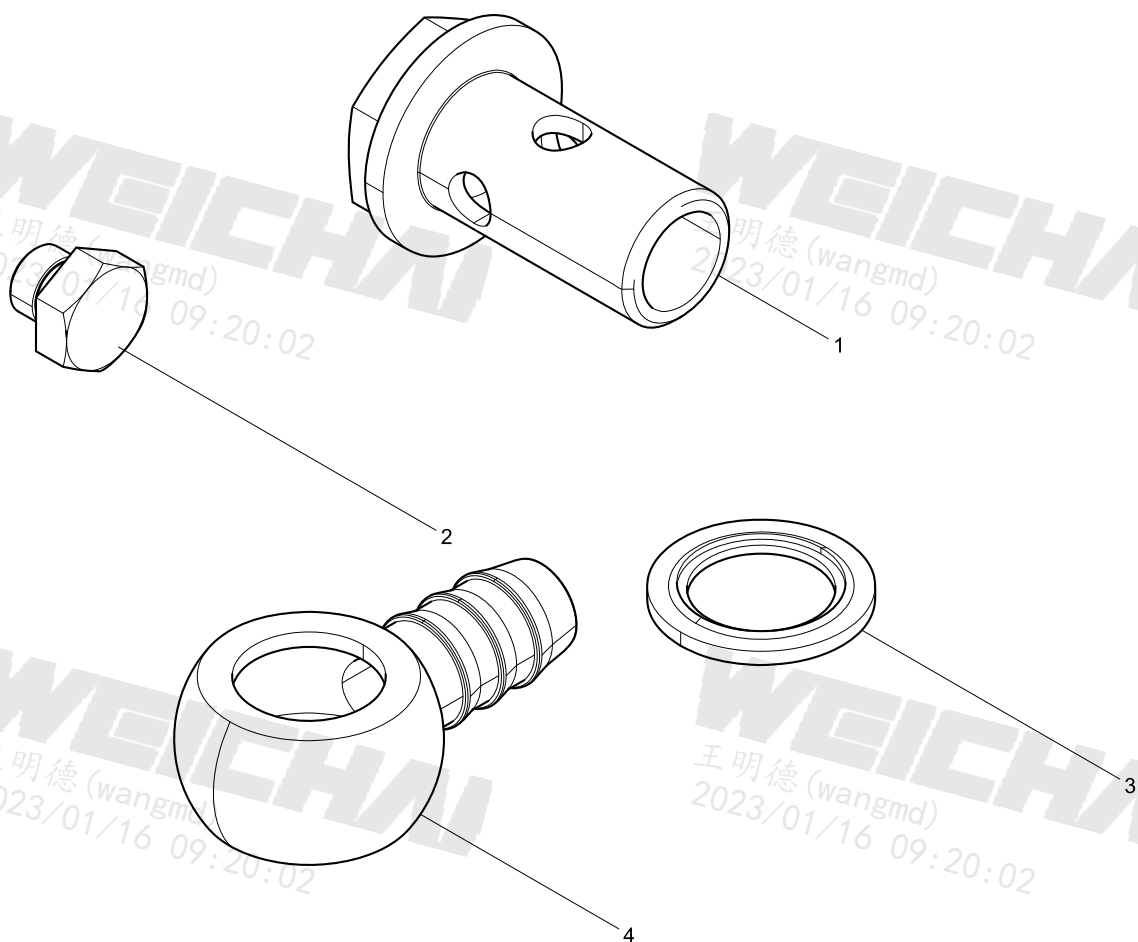
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零件箱结合组(Parts Kit Group)

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发电机结合组(Alternator Group)

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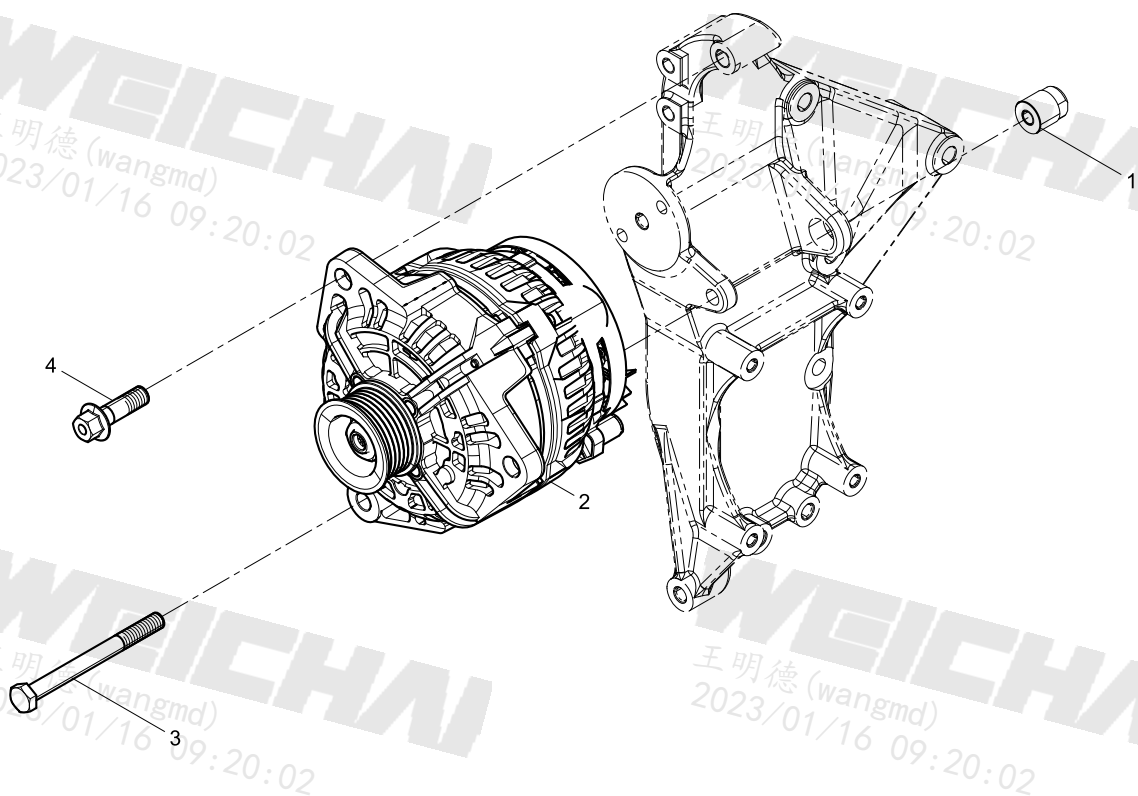
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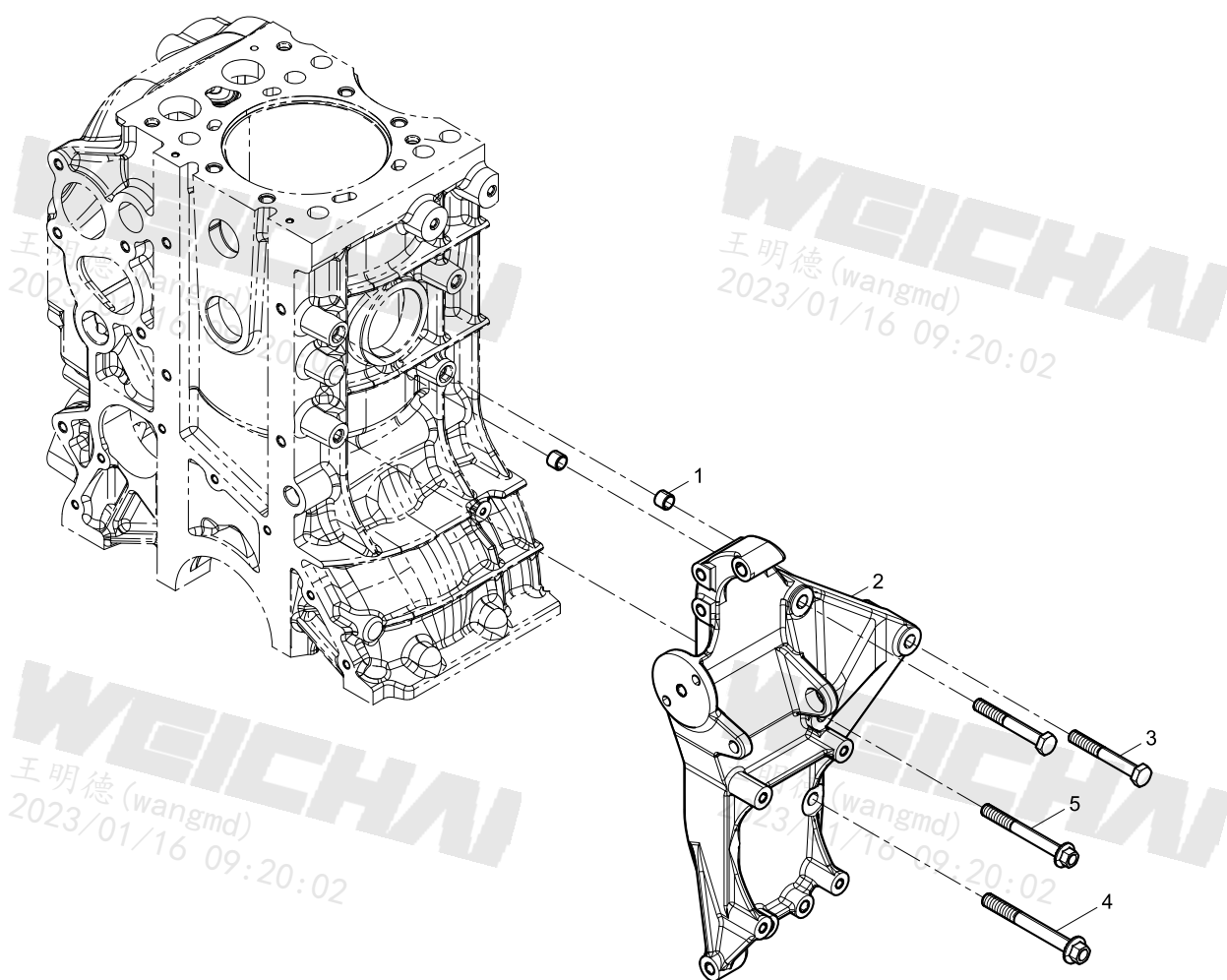
发电机结合组(Alternator Group)

[illegible]

发电机支架结合组(Alternator Bracket Group)

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发电机支架结合组(Alternator Bracket Group)

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潍柴动力股份有限公司
WEICHAI POWER CO., LTD.

本材料供用户参考使用，
产品参数如有变更，恕不另行通知，
请以产品实物为准。

WEICHAI
王明德 (wangmd)
2023/01/16 09:20:02

This manual is for reference only,
product parameters are subject to alteration
without notice,
whichever is the physical product.

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